SANT
圣 达 精 机

经销商地址:

SANT
圣 达 精 机

湖南圣达精密机械有限公司

HUNAN SANT PRECISION MACHINERY CO.,LTD.

HUNAN SANT PRECISION MACHINERY CO.,LTD. ▷▷▷

圣达精密车削刀具

SANT PRECISION TOOL FOR TURNERY

2012

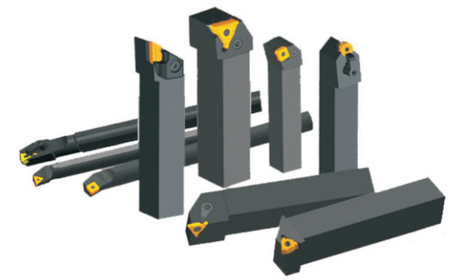
SANT 湖南圣达精密机械有限公司

圣 达 精 机

湖南圣达精密机械有限公司是一家专注于数控刀具领域研发、设计、生产、销售的现代化股份有限公司。公司位于中国最大的数控工具及硬质合金的生产基地—株洲。公司主要产品有M类、P类、D类、S类、W类、C类系列的外圆车刀，内孔车刀，内、外螺纹车刀;切断切槽刀以及各类可转位铣刀等。并承接各种非标准刀具的设计和生产。公司依靠强大的设计能力，采用国际领先的数控加工中心，精良的检测设备和完善的管理程序，使“圣达”系列产品质量始终处于行业领先水平。

公司自成立以来始终坚持：“团结创新、开拓进取、诚信务实、互利双赢”的经营理念，和国内外许多大中型企业以及经销商建立了良好、广泛的合作关系。圣达人将继续同心协力、开拓创新，为广大客户提供优质的产品和称心的服务……

车刀



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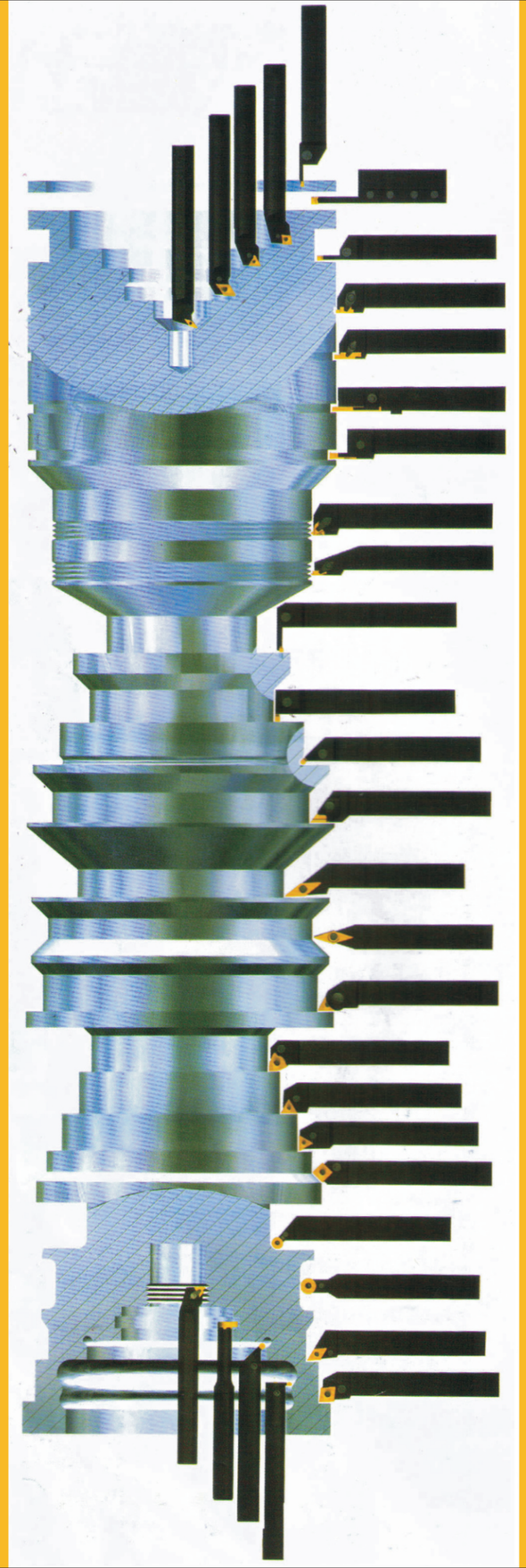
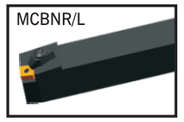


M类 复合压紧式 Top and hole clamping

结构特点:

- 压板和偏心销双重紧固式。
- 紧固力强,适用于中～重切削用。
- 刀片多转位角，经济耐用。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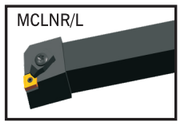
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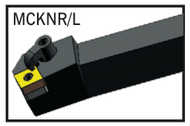
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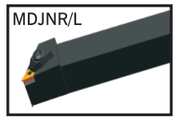
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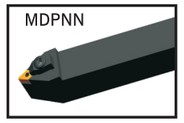
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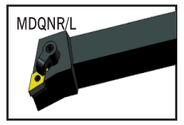
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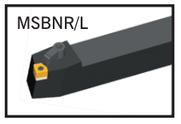
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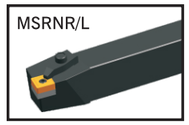
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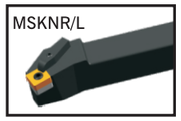
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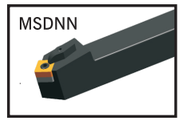
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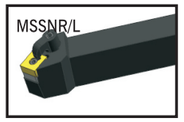
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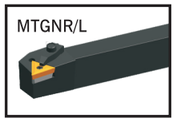
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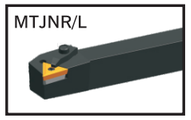
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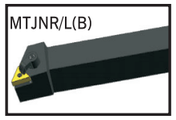
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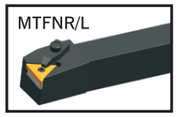
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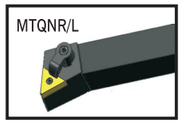
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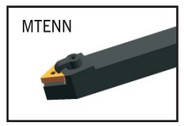
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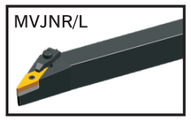
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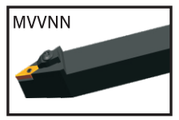
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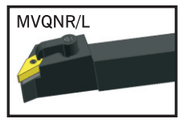
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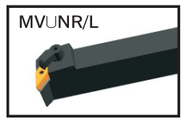
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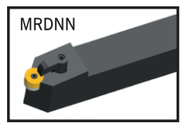
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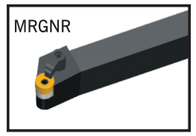
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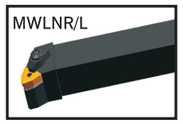
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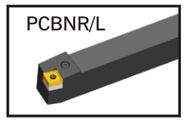
P类 杠杆压紧式 Hole clamping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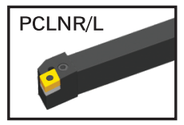
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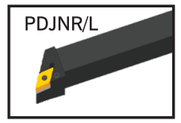
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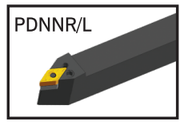
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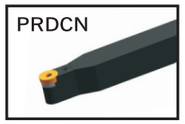
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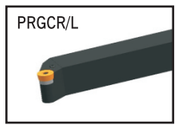
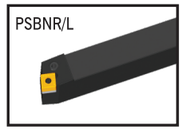
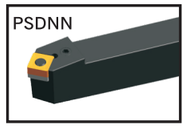
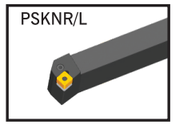
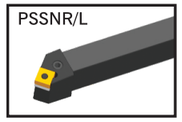
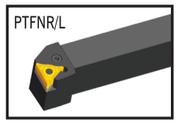


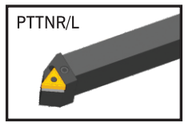


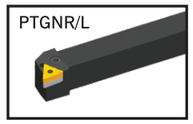


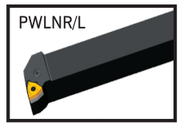






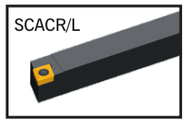


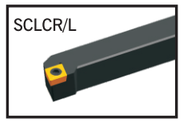


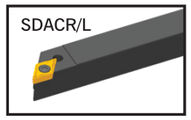


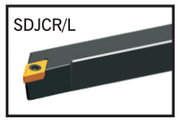
■ S类 螺钉压紧式 Screw on

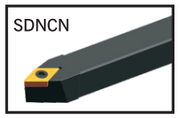
结构特点:
- ·采用螺钉直接压紧。
- ·结构简单,配件少。
- ·精 ~ 中加工用。

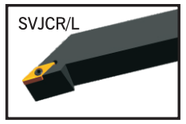


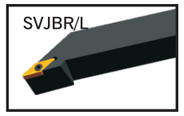


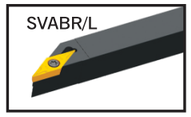


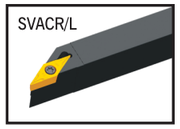


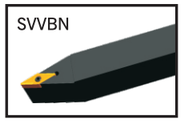


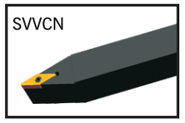


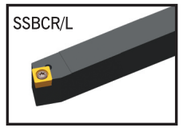


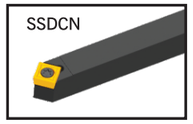


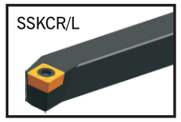


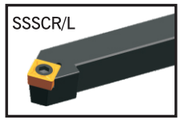


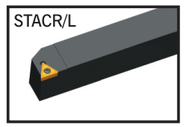


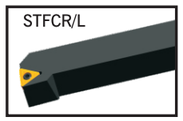


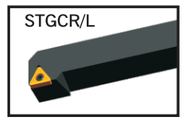


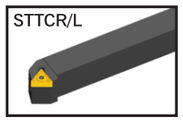


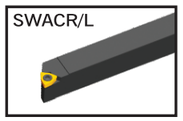


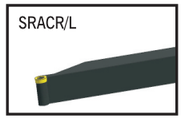


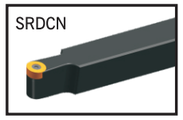


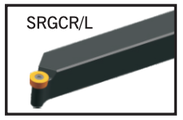




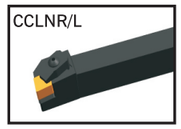


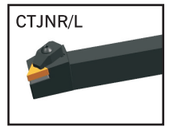


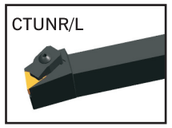


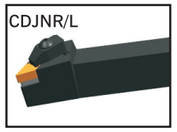


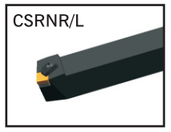
■ C类 压板压紧式 Top clamping

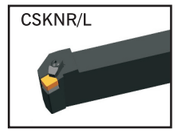


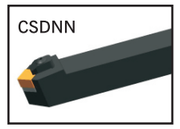


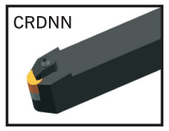




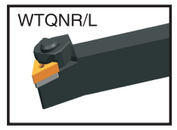


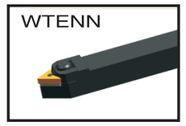


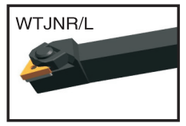


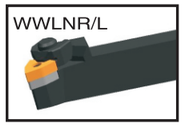


■ W 型压紧式 Wedge clamping

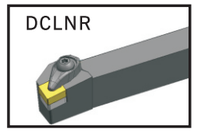


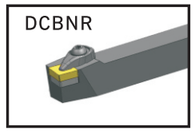


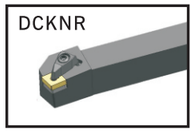


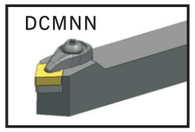


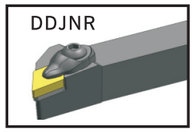
■ D型 压紧式 Wedge clamping

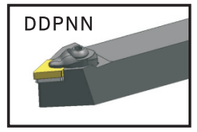


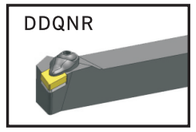


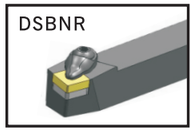


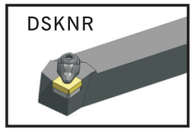


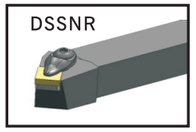


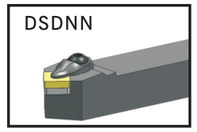


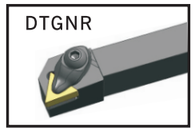


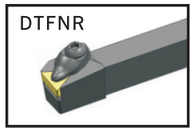


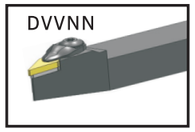


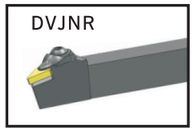


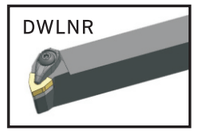












内孔车刀 Interanl toolholders

M类 复合压紧式 top and hole clamping

MCKNR/L

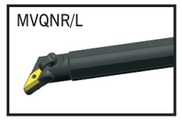
MCLNR/L

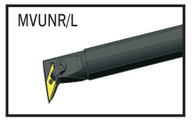
MDQNR/L

MDUNR/L

MDZNR/L

MSKNR/L


MVQNR/L


MVUNR/L

MVWNR/L

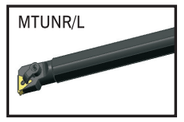
MVXNR/L

MWLNR/L

MTFNR/L

MTQNR/L

MTJNR/L


MTUNR/L

MTWNR/L

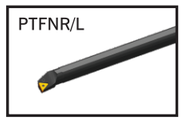
P类 杠杆压紧式 Hole clamping

PCLNR/L

PDSNR/L

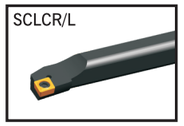
PDUNR/L

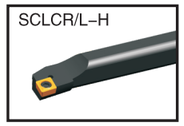
PSKNR/L

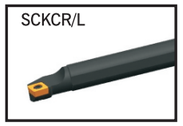

PTFNR/L

PWLNR/L

S类 螺钉压紧式 Screw on


SCLCR/L


SCLCR/L-H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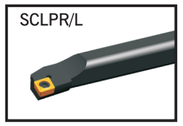
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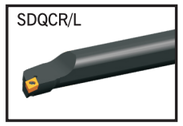
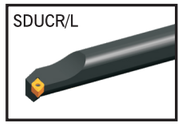
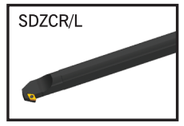

SDQCR/L


SDUCR/L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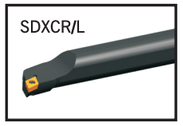
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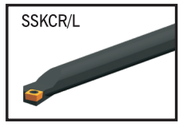
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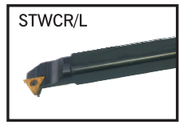
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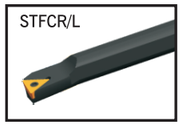
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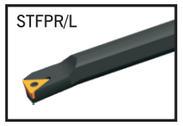
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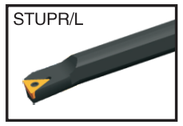
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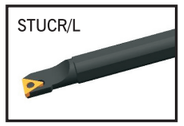
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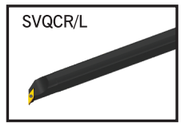
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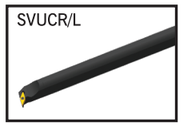
SVQBR/L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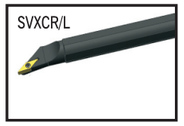
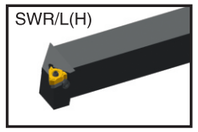
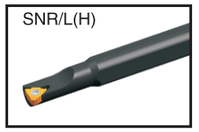
SVWCR/L


SVXCR/L

SVZCR/L

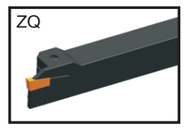
螺纹车削刀具 Threading tools

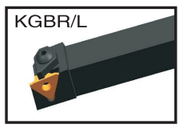

SWR/L(H)

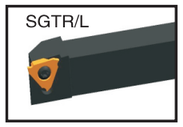

SNR/L(H)

切断切槽刀具 Parting, grooving tools

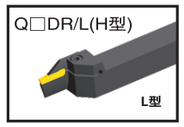
外圆、端面切断切槽刀具 External Parting, Surface Grooving Tools

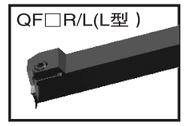

ZQ

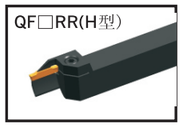

KGBR/L

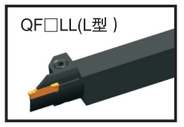

SGTR/L

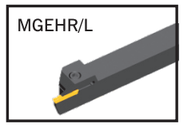
QE□□R/L R型


Q□DR/L(H型) L型


QF□R/L(L型)


QF□RR(H型)


QF□LL(L型)

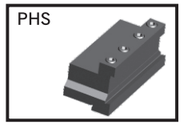

MGEHR/L

MGIVR/L

C□□-Q□DR/L

QE□S

SPB-S

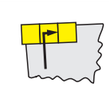
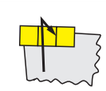
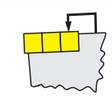

PHS

外圆、端面车刀的型号表示规则
ISO-Indexable insert external, end turning tools code key

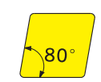
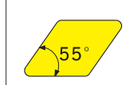
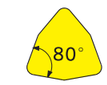
范例 Examplel

M	C	L	N	R	25	25	M	12
1	2	3	4	5	6	7	8	9

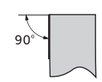
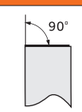
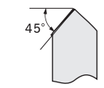
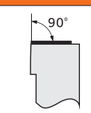
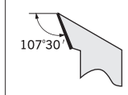
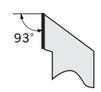
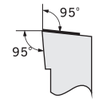
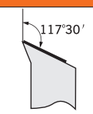
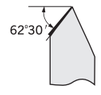
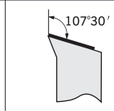
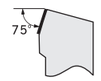
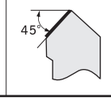
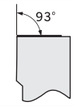
1.压紧方式 Clamping system

杠杆压紧式 Hole clamping	螺钉压紧式 Screw on	复合压紧式 Top and hole clamping	压板压紧式 Top clamping	压板压紧式 Top clamping
P	S	M	C	D
				

2.刀片形状 Insert shape

C	D	R	S	T	V	W
						

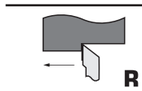
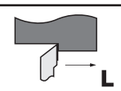
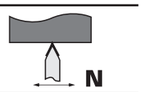
3.刀具形式与主偏角 Holder style and lead angle

A	B	C	D	E	F	G	H
							
J	**K**	**L**	**M**	**N**	**O**	**P**	**Q**
							
R	**S**	**T**	**U**	**V**	**W**	**X**	
							

4.刀片后角 Insert clearance angle

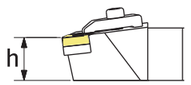
N	B	C	P	D	E
0°	5°	7°	11°	15°	20°

5.切削方向 Hand of tools

外圆、端面车刀的型号表示规则
ISO-Indexable insert external, end turning tools code key

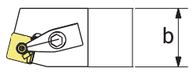
6.刀尖高度 Height



只标注到整数 例:h=8mm,标为08
Integers to be proceeded by 0
eg:h=8 indicated by 08

记号 Symbol	12	16	20	25	32	40	50
高度/mm Height/mm	12	16	20	25	32	40	50

7.刀体宽度 Shank width



例:b=8mm,标为08
Integers to be proceeded by 0
eg:b=8 indicated by 08

记号 Symbol	12	16	20	25	32	40	50
高度/mm Height/mm	12	16	20	25	32	40	50

8.刀具长度 Tool length

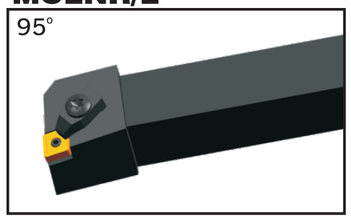
代号 Code	H	K	M	P	Q	R	S	T	U	V	W
长度 Length	100	125	150	170	180	200	250	300	350	400	450

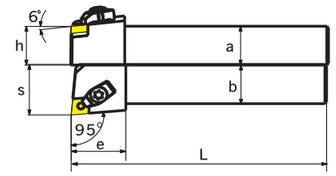
9.切削刃长 Cutting edge length

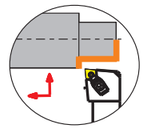
刀片形状 nsert Shape	C	D	R	S	T	V	W
内接圆 Inxcribed Circle	切削刃长度 Cutting Edge Lengh						
5.556					09		
6.350	06	07			11		
9.525	09	11	09	09	16	16	
12.700	12	15	12	12	22	22	
15.875	16	19	15	15	27		
19.050	19		19	19	33		
25.400	25		25	25	44		

外圆、端面车刀
External, end turning toolholders

MCLNR/L

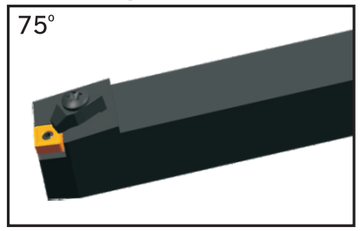


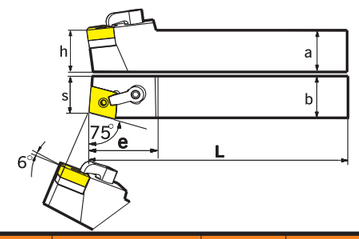


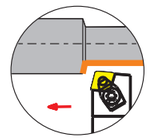


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MCLNR/L	1616H12	●	●	16	16	100	16	20	32	CN □□ 1204□□	WS061025	MC1204	S3	MCL1814	MSP617
	2020K12	●	●	20	20	125	20	25	32						
	2525M12	●	●	25	25	150	25	32	32		WS061030				
	3225P12	●	●	32	25	170	32	32	32						
	3232P12	●	●	32	32	170	32	40	32						
	2525M16	●	●	25	25	150	25	32	38	CN□□ 1606□□	WS061030	MC1604	S3	MCL2114	MSP821
	3225P16	●	●	32	25	170	32	32	38						
	3232P16	●	●	32	32	170	32	40	38						
	3232P19	●	●	32	32	170	32	40	45	CN□□ 1906□□	Ws081030	MC1904	S4	MCL2217	MSP1021
	4040R19	●	●	40	40	200	40	50	45						

MCBNR/L



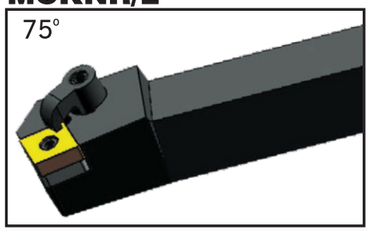


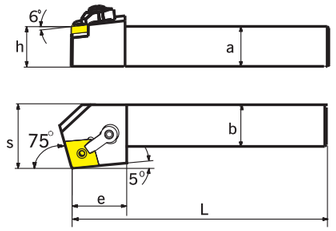


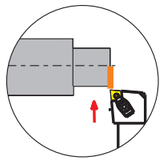
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MCBNR/L	2020K12	●	●	20	20	125	20	17	32	CN□□ 1204□□	WS061025	MC1204	S3	MCL1814	MSP617
	2525M12	●	●	25	25	150	25	22	32		WS061030				
	3225P12	●	●	32	25	170	32	22	32						
	2525M16	●	●	25	25	150	25	22	40	CN□□ 1606□□	WS061030	MC1604	S3	MCL2114	MSP821
	3225P16	●	●	32	25	170	32	22	40						
	3232P16	●	●	32	32	170	32	27	40						
	3232P19	○	○	32	32	170	32	27	45	CN□□ 1906□□	WS081030	MC1904	S4	MCL2217	MSP1021
	4040R19	○	○	40	40	200	40	35	45						

● 库存　○ 准库存　其余定货

MCKNR/L

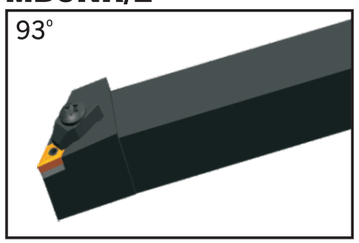


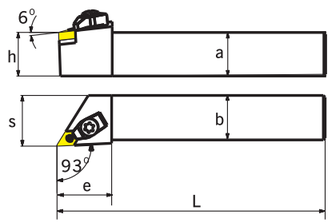




Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MCKNR/L	2020K12	●	●	20	20	125	20	17	32	CN□□ 1204□□	WS061025	MC1204	S3	MCL1814	MSP617
	2525M12	●	●	25	25	150	25	22	32		WS061030				
	3225P12	●	●	32	25	170	32	22	32						
	2525M16	●	●	25	25	150	25	22	40	CN□□ 1606□□	WS061030	MC1604	S3	MCL2114	MSP821
	3225P16	●	●	32	25	170	32	22	40						
	3232P16	●	●	32	32	170	32	27	40						
	3232P19	○	○	32	32	170	32	27	45	CN□□ 1906□□	WS081030	MC1904	S4	MCL2217	MSP1021

MDJNR/L

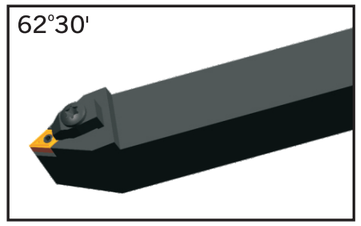


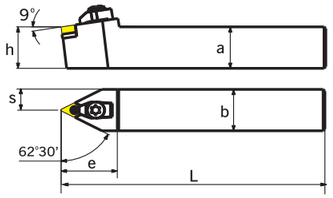


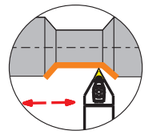
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MDJNR/L	1616H11			16	16	100	16	20	32	DN□□ 1104□□	WS061025	MD1103	S2 S3	MCL1814	MSP513
	2020K11	●	●	20	20	125	20	25	32						
	2525M11	●	●	25	25	150	25	32	32		WS061030				
	3225P11	○	○	32	25	170	32	32	32						
	2020K1504/06	●	●	20	20	125	20	25	38	DN□□ 150£□□ DN□□ 1506□□	WS061025	MD1504	S3	MCL2114	04:MSP617 06:MSP619
	2525M1504/06	●	●	25	25	150	25	32	38						
	3225P1504/06	○	○	32	25	170	32	32	38		WS061030				
	3232P1504/06	○	○	32	32	170	32	40	38						
	4040P15			40	40	170	40	48	45						

● 库存　○ 准库存　其余定货

MDPNN

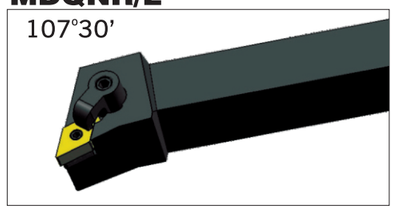


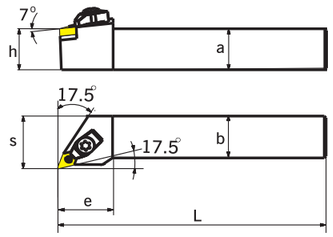


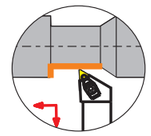


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MDPNN	1616H11	○		16	16	100	16	8	35	DN□□ 1104□□	WS061025	MD 1103	S2 S3	MCL1814	MSP513
	2020K11	●	●	20	20	125	20	10	35						
	2525M11	●	●	25	25	150	25	12.5	35		WS061030				
	3225P11	○		32	25	170	32	12.5	35						
	2020K1504/06	●	●	20	20	125	20	10	40	DN□□ 1504□□ DN□□ 1506□□	WS061025	MD1504	S3	MCL2114	04:MSP617 06:MSP619
	2525M1504/06	●	●	25	25	150	25	12.5	40						
	3225P1504/06	○		32	25	170	32	12.5	40		WS061030				
	3232P1504/06			32	32	170	32	16	42						

MDQNR/L



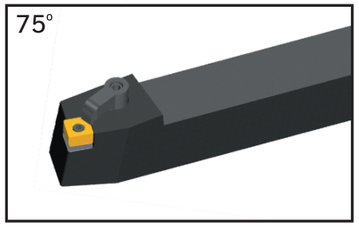


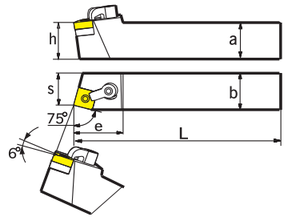


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MDQNR/L	1616H11	○		16	16	100	16	8	35	DN□□ 1104□□	WS061025	MD 1103	S2 S3	MCL1814	MSP513
	2020K11	●	●	20	20	125	20	10	35						
	2525M11	●	●	25	25	150	25	12.5	35		WS061030				
	3225P11	○		32	25	170	32	12.5	35						
	2020K1504/06	●	●	20	20	125	20	10	40	DN□□ 1504□□ DN□□ 1506□□	WS061025	MD1504	S3	MCL2114	04:MSP617 06:MSP619
	2525M1504/06	●	●	25	25	150	25	12.5	40						
	3225P1504/06	○		32	25	170	32	12.5	40		WS061030				
	3232P1504/06			32	32	170	32	16	42						

● 库存　○ 准库存　其余定货

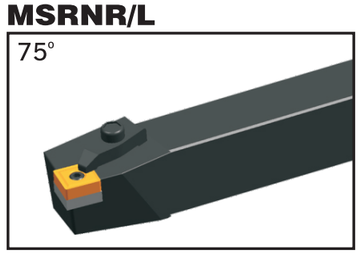
MSBNR/L

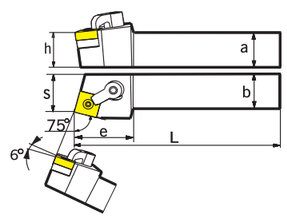


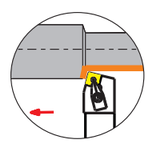


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MSBNR/L	2020K12	●	●	20	20	125	20	17	32	SN□□ 1204□□	WS061025	MS1204	S3	MCL1814	MSP617
	2525M12	●	●	25	25	150	25	22	32		WS061030				
	3225P12	●	●	32	25	170	32	22	32						
	2525M15	●	●	25	25	150	25	22	38	SN□□ 1506□□	WS061030	MS1504	S3	MCL2114	MSP821
	3232P15	●	●	32	32	170	32	29	38						
	3232P19	●		32	32	170	32	27	45	SN□□ 1906□□	WS081030	MS1904	S4	MCL2217	MSP1021
	4040R19	●		40	40	200	40	35	45						
	4040S25			40	40	250	40	35	60	SN□□ 2509□□	WS101035	MS2508	S4, S5	MCL3220	MSP1229

MSRNR/L

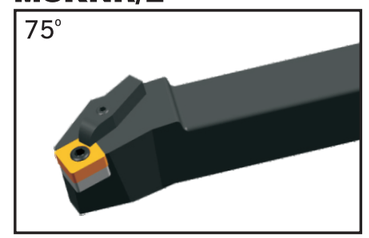


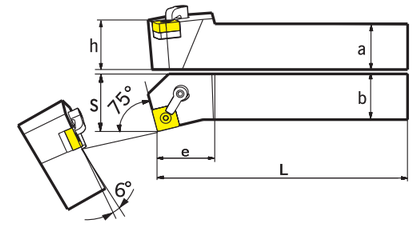


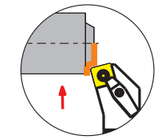


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MSRNR/L	2020K12	●	●	20	20	125	20	17	32	SN□□ 1204□□	WS061025	MS1204	S3	MCL1814	MSP617
	2525M12	●	●	25	25	150	25	22	32		WS061030				
	3225P12	●	●	32	25	170	32	22	32						
	2525M15	●	●	25	25	150	25	22	38	SN□□ 1506□□	WS061030	MS1504	S3	MCL2114	MSP821
	3232P15	●	●	32	32	170	32	29	38						
	3232P19	●		32	32	170	32	27	45	SN□□ 1906□□	WS081030	MS1904	S4	MCL2217	MSP1021
	4040R19	●		40	40	200	40	35	45						
	4040S25			40	40	250	40	35	60	SN□□ 2509□□	WS101035	MS2508	S4, S5	MCL3220	MSP1229

MSKNR/L

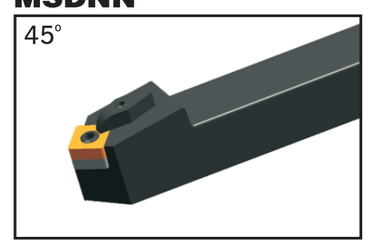


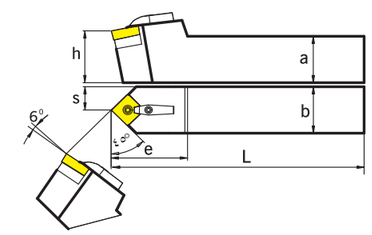


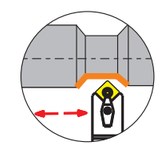


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clampd 压板	Clamping stud 销钉
MSKNR/L	2020K12	●	●	20	20	125	20	25	32	SN□□ 1204□□	WS061025	MS1204	S3	MCL1814	MSP617
	2525M12	●	●	25	25	150	25	32	32		WS061030				
	3225P12	○	○	32	25	170	32	32	32						
	2525M15	●	●	25	25	150	25	32	38	SN□□ 1506□□	WS061030	MS1504	S3	MCL2114	MSP821
	3232P15	○	○	32	32	170	32	40	38						
	3232P19			32	32	170	32	40	45	SN□□ 1906□□	WS081030	MS1904	S4	MCL2217	MSP1021
	4040R19			40	40	200	40	50	45						
	4040S25			40	40	250	40	50	50	SN□□ 2509□□	WS101035	MS2508	S4, S5	MCL3220	MSP1229

MSDNN



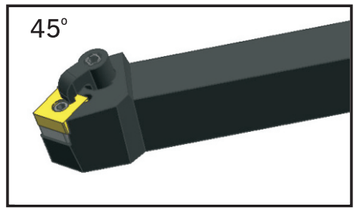


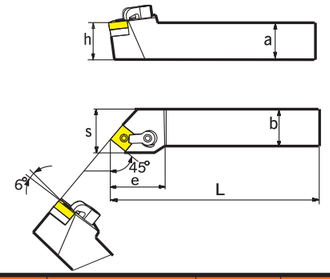


Type 型号		Stock 库存	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clampd 压板	Clamping stud 销钉
MSDNN	2020K12	●	20	20	125	20	10	35	SN□□ 1204□□	WS061025	MS1204	S3	MCL1814	MSP617
	2525M12	●	25	25	150	25	12.5	35		WS061030				
	3225P12	○	32	25	170	32	12.5	35						
	2525M15	●	25	25	150	25	12.5	42	SN□□ 1506□□	WS061030	MS1504	S3	MCL2114	MSP821
	3232P15	○	32	32	170	32	16	42						
	3232P19		32	32	170	32	16	42	SN□□ 1906□□	WS081030	MS1904	S4	MCL2217	MSP1021
	4040R19		40	40	200	40	20	50						
	4040S25		40	40	250	40	20	50	SN□□ 2509□□	WS101035	MS2508	S4, S5	MCL3220	MSP1229

● 库存　○ 准库存　其余定货

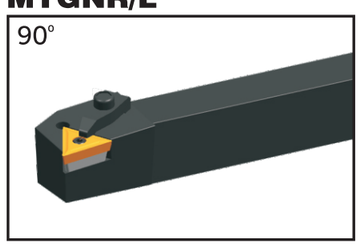
MSSNR/L

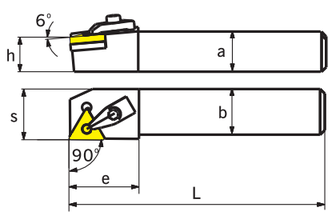


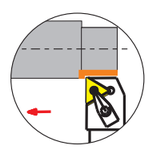


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clampd 压板	Clamping stud 销钉
MSSNR/L	2020K12	●	●	20	20	125	20	25	35	SN□□ 1204□□	WS061025	MS1204	S3	MCL1814	MSP617
	2525M12	●	●	25	25	150	25	32	35		WS061030				
	3225P12	●	●	32	25	170	32	40	35						
	3232P12	●	○	32	32	170	32	40	42						
	2525M15	●		25	25	150	25	32	42	SN□□ 1506□□	WS061030	MS1504	S3	MCL2114	MSP821
	3232P15	○	○	32	32	170	32	40	42						
	3232P19	○		32	32	170	32	40	42	SN□□ 1906□□	WS 081030	MS 1904	S4	MCL2217	MSP1021
	4040R19			40	40	200	40	50	42						
	4040S25			40	40	250	40	50	50	SN□□ 2509□□	WS101035	MS2508	S4、S5	MCL3220	MSP1229

MTGNR/L



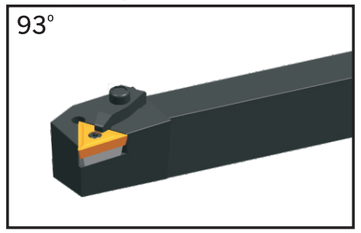


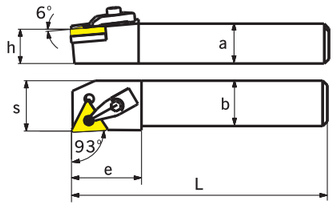


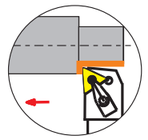
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MTGNR/L	2020K16	●	●	20	20	125	20	25	33	TN□□ 1604□□	WS061025	MT1603	S2, S3	MCL1814	MSP513
	2525M16	●	●	25	25	150	25	32	33		WS061030				
	3225P16	○	○	32	25	170	32	32	33						
	2525M22	●	●	25	25	150	25	32	35	TN□□ 2204□□	WS061030	MT2204	S3	MCL2114	MSP617
	3225P22	○	○	32	25	170	32	32	35						
	3232P22	○	○	32	32	170	32	40	40						

● 库存　○ 准库存　其余定货

MTJNR/L

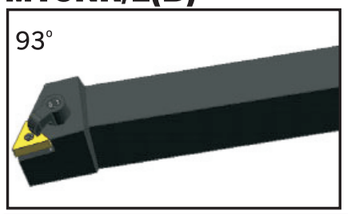


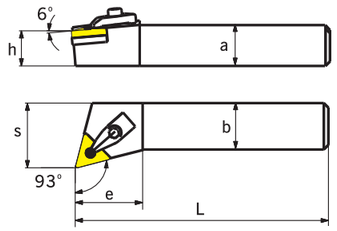


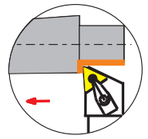


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MTJNR/L	1616H16	●	●	16	16	100	16	20	30	TN□□ 1604□□	WS061025	MT1603	S2, S3	MCL1814	MSP513
	2020K16	●	●	20	20	125	20	25	32		WS061030				
	2525M16	○	○	25	25	150	25	32	32						
	3225P16	●	●	32	25	170	32	32	32						
	3232P16	○	○	32	32	170	32	32	32						
	2525M22	○	○	25	25	150	25	32	36	TN□□ 2204□□	WS061030	MT2204	S3	MCL2114	MSP617
	3225P22			32	25	170	32	32	36						
	3232P22			32	32	170	32	32	36						

MTJNR/L(B)



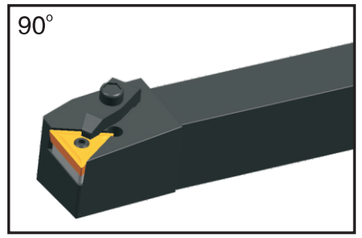


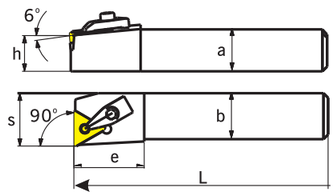


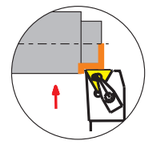
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MTJNR/L	1616H16B	●	●	16	16	100	16	20	30	TN□□ 1604□□	WS061025	MT1603	S2, S3	MCL1814	MSP513
	2020K16B	●	●	20	20	125	20	25	32		WS061030				
	2525M16B	○	○	25	25	150	25	32	32						
	3225P16B	●	●	32	25	170	32	32	32						
	3232P16B	○	○	32	32	170	32	32	32						
	2525M22B	○	○	25	25	150	25	32	36	TN□□ 2204□□	WS061030	MT2204	S3	MCL2114	MSP617
	3225P22B			32	25	170	32	32	36						
	3232P22B			32	32	170	32	32	36						

● 库存　○ 准库存　其余定货

MTFNR/L

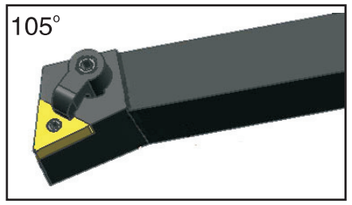


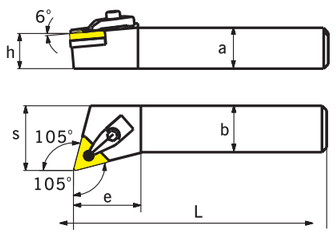


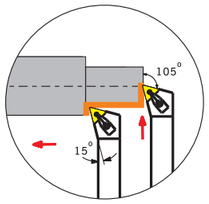


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MTFNR/L	1616H16	●	●	16	16	100	16	20	30	TN□□ 1604□□	WS061025	MT1603	S2, S3	MCL1814	MSP513
	2020K16	●	●	20	20	125	20	25	32						
	2525M16	●	●	25	25	150	25	32	32		WS061030				
	3225P16	●	●	32	25	170	32	32	32						
	3232P16	○	○	32	32	170	32	32	32						
	2525M22	●	●	25	25	150	25	32	36	TN□□ 2204□□	WS061030	MT2204	S3	MCL2114	MSP617
	3225P22	○		32	25	170	32	32	36						
	3232P22	○		32	32	170	32	32	36						

MTQNR/L



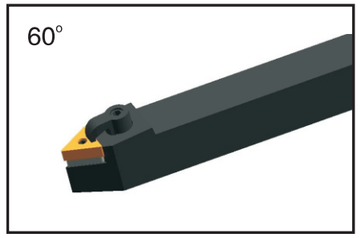


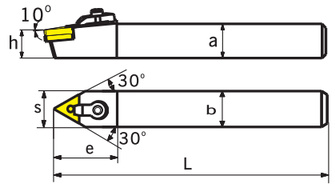


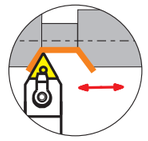
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MTQNR/L	2020K16	●	●	20	20	125	20	25	32	TN□□ 1604□□	WS061025	MT1603	S2, S3	MCL1814	MSP513
	2525M16	●	●	25	25	150	25	32	32		WS061030				
	3225P16	○	○	32	25	170	32	32	32						
	2525M22	●		25	25	150	25	32	36	TN□□ 2204□□	WS061030	MT2204	S3	MCL2114	MSP617
	3232P22	○		32	32	170	32	40	36						

● 库存　○ 准库存　其余定货

MTENN

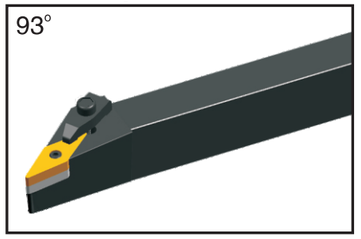


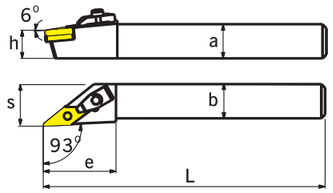


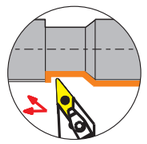


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MTENN	1616H16	●	●	16	16	100	16	16	30	TN□□ 1604□□	WS061025	MT1603	S2 S3	MCL1814	MSP513
	2020K16	○	○	20	20	125	20	20	32						
	2525M16	●	○	25	25	150	25	25	32		WS061030				
	3232P16	○	○	32	32	170	32	32	36						

MVJNR/L

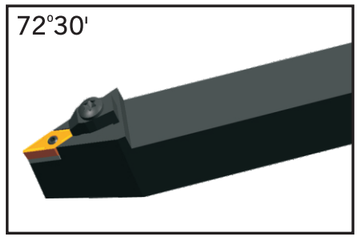


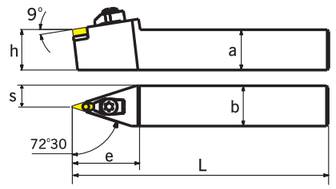


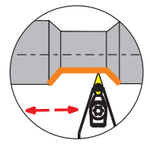


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MVJNR/L	1616H16	●	●	16	16	100	16	20	45	VN□□ 1604□□	WS061025	MV1603	S2 S3	MCL2414	MSP513
	2020K16	●	●	20	20	125	20	25	45						
	2525M16	○	○	25	25	150	25	32	45		WS061030				
	3225P16	●	○	32	25	170	32	32	45						
	3232P16	○	○	32	32	170	32	40	45						

MVVNN

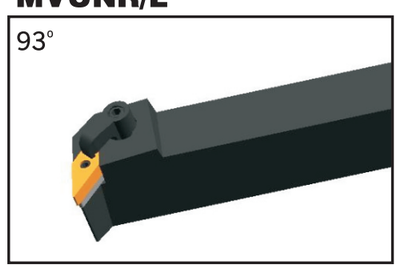


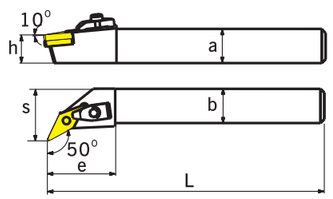


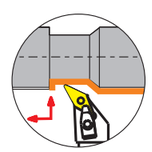


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MVVNN	2020K16	●		20	20	125	20	10	45	VN□□ 1604□□	WS061025	MV1603	S2 S3	MCL2414	MSP513
	2525M16	●		25	25	150	25	12.5	45		WS061030				
	3225P16	○		32	25	170	32	12.5	45						
	3232P16	●		32	32	170	32	16	45						

MVUNR/L



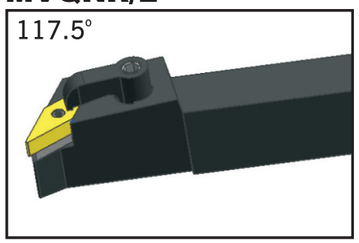


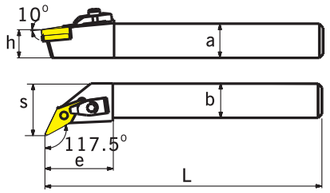


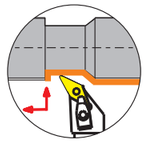
Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MVUNR/L	1616H16	●	●	16	16	100	16	20	45	VN□□ 1604□□	WS061025	MV1603	S2 S3	MCL2414	MSP513
	2020K16	●	●	20	20	125	20	25	45						
	2525M16	○	○	25	25	150	25	32	45		WS061030				
	3225P16	●	○	32	25	170	32	32	45						
	3232P16	○	○	32	32	170	32	40	45						

● 库存　○ 准库存　其余定货

MVQNR/L

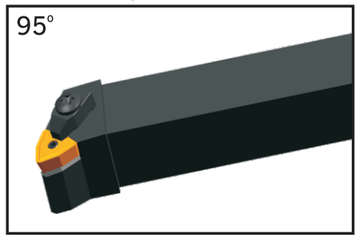


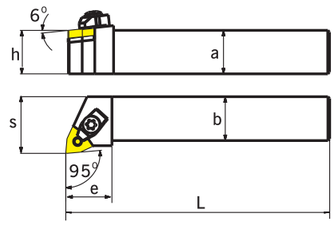


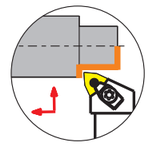


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MVQNR/L	1616H16	●	●	16	16	100	16	20	45	VN□□ 1604□□	WS061025	MV1603	S2 S3	MCL2414	MSP513
	2020K16	●	●	20	20	125	20	25	45						
	2525M16	○	○	25	25	150	25	32	45		WS061030				
	3225P16	●	○	32	25	170	32	32	45						
	3232P16	○	○	32	32	170	32	40	45						

MWLNR/L



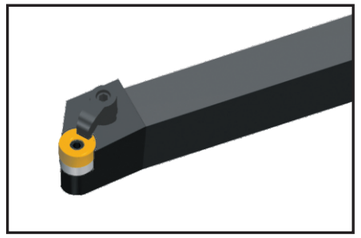


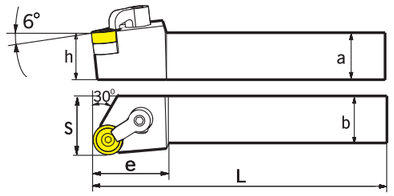


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MWLNR/L	2020K06	○	○	20	20	125	20	25	30	WN□□ 0604□□	WS061025 WS061030	MW0603	S2 S3	MCL1814	MSP513
	2525M06	○	○	25	25	150	25	32	30						
	2020K08	●	●	20	20	125	20	25	30	WN□□ 0804□□	WS061025 WS061030	MW0804	S3		MSP617
	2525M08	●	●	25	25	150	25	32	35						
	3225P08	●	●	32	25	170	32	32	35						
	3232P08	●	●	32	32	170	32	40	35						

● 库存　○ 准库存　其余定货

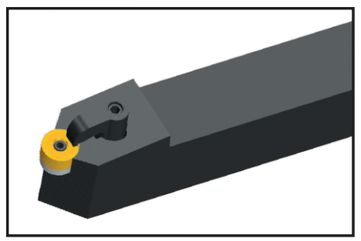
MRGNR

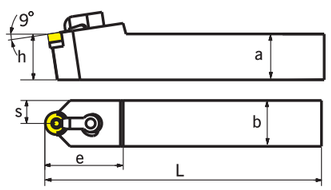




Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MRGNR/L	2020K12	●	●	20	20	125	20	25	32	RN□□ 1204□□	WS061025	MR1204	S3	MCL1814	MSP617
	2525M12	○	○	25	25	150	25	32	32						
	3225P12	●	○	32	25	170	32	32	32		WS061030				
	3232P12	○	○	32	32	170	32	40	32						

MRDNN

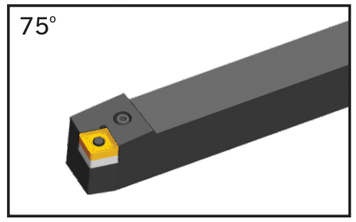


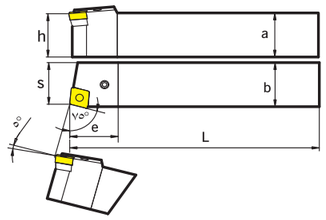


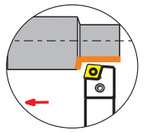
Type 型号		Dimension(mm) 基本尺寸 Stock 库存	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
MRDNN	2020K12	●	20	20	125	20	10	35	RN□□ 1204□□	WS061025	MR1204	S3	MCL1814	MSP617
	2525M12	○	25	25	150	25	12.5	35						
	3225P12	○	32	25	170	32	12.5	35		WS061030				
	3232P12	○	32	32	170	32	16	35						

● 库存　○ 准库存　其余定货

PCBNR/L

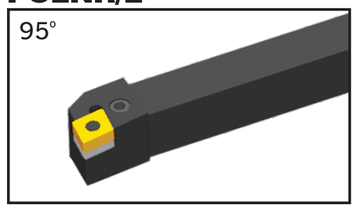


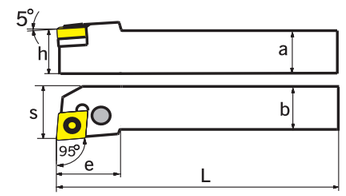


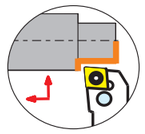


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PCBNR/L	2020K12			20	20	125	20	17	27	CN□□ 1204□□	VHX0821	PC12318	S3	LV4	SP4
	2525M12			25	25	150	25	22	27						
	3232P12			32	32	170	32	27	27						
	2525M16			25	25	150	25	22	33	CN□□ 1606□□	VHX0825	PC16476	S3	LV5	SP5
	3232P16			32	32	170	32	27	33						
	3232P19			32	32	170	32	27	38	CN□□ 1906□□	VHX1027	PC19476	S4	LV6	SP6
	4040S19			40	40	250	40	35	38						
	4040S2507			40	40	250	40	35	50	CN□□ 2507□□	VHX1236	PC25634	S5	LV8	SP8
	4040S2509			40	40	250	40	35	50	CN□□ 2509□□		PC25476			

PCLNR/L





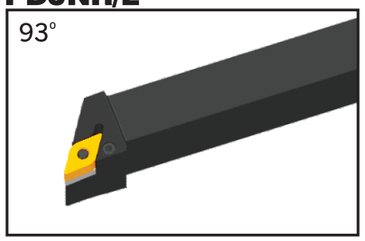


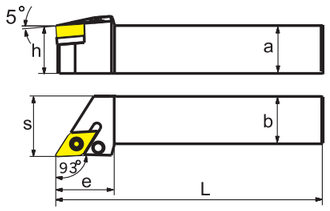
Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PCLNR/L	1616H09			16	16	100	16	20	20	CN□□ 0903□□	VHX0613	PC09318	S2	LV3	SP3
	2020K09			20	20	125	20	25	22						
	2525M09			25	25	150	25	32	22						
	2020K12			20	20	125	20	25	28	CN□□ 1204□□	VHX0821	PC12318	S3	LV4	SP4
	2525M12			25	25	150	25	32	28						
	3232P12			32	32	170	32	40	28						
	2525M16			25	25	150	25	32	33	CN□□ 1606□□	VHX0825	PC16476	S3	LV5	SP5
	3232P16			32	32	170	32	40	33						
	3232P19			32	32	170	32	40	38	CN□□ 1906□□	VHX1027	PC19476	S4	LV6	SP6
	4040S19			40	40	250	40	50	38						
	4040S2507			40	40	250	40	50	50	CN□□ 2507□□	VHX1236	PC25634	S5	LV8	SP8
	4040S2509			40	40	250	40	50	50	CN□□ 2509□□		PC25476			

● 库存　○ 准库存　其余定货

PDJNR/L

93°

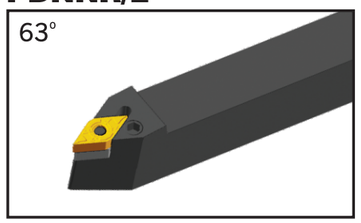


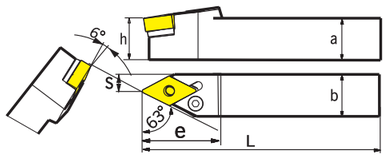


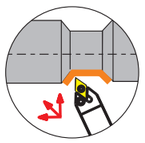
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PDJNR/L	1616H11			16	16	100	16	20	25	DN□□ 1104□□	VHX0613	PD11270	S2.5	LV3	SP3
	2020K11			20	20	125	20	25	25						
	2525M11			25	25	150	25	32	30						
	2020K15			20	20	125	20	25	35	DN□□ 1506□□	VHX0821	PD15318	S3	LV4B	SP4
	2525M15			25	25	150	25	32	35						
	3232P15			32	32	170	32	40	35						
	2020K15-3			20	20	125	20	25	35	DN□□ 1504□□	VHX0821	PD15318	S3	LV4	SP4
	2525M15-3			25	25	150	25	32	35						
	3232P15-3			32	32	170	32	40	35						

PDNNR/L

63°





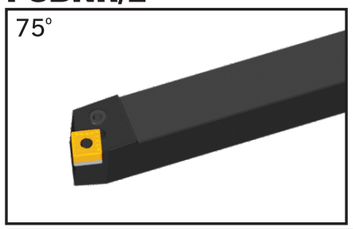


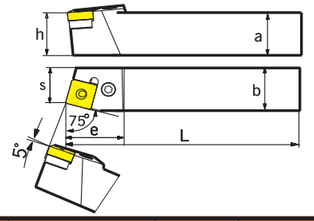
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PDNNR/L	2020K15			20	20	125	20	8	37	DN□□ 1506□□	VHX0821	PD15318	S3	LV4B	SP4
	2525M15			25	25	150	25	12.5	37						
	3225P15			32	25	170	32	16	37						
	3232P15			32	32	170	32	16	37						
	2020K15-3			20	20	125	20	8	37	DN□□ 1504□□	VHX0821	PD15318	S3	LV4	SP4
	2525M15-3			25	25	150	25	12.5	37						
	3232P15-3			32	32	170	32	16	37						

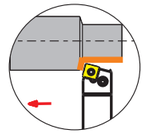
● 库存　○ 准库存　其余定货

PSBNR/L

75°



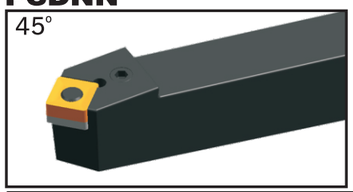


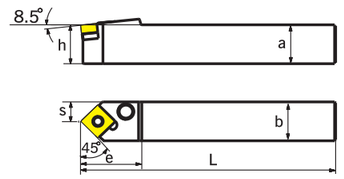


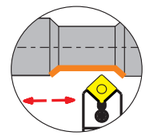
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PSBNR/L	1616H09			16	16	100	16	13	21	SN□□ 0903□□	VHX0613	PS09318	S2.5	LV3	SP3
	2020K09			20	20	125	20	17	23						
	2020K12			20	20	125	20	17	28	SN□□ 1204□□	VHX0821	PS12318	S3	LV4	SP4
	2525M12			25	25	150	25	22	28						
	3225P12			32	25	170	32	22	28						
	3232P12			32	32	170	32	27	28						
	2525M15			25	25	150	25	22	35	SN□□ 1506□□	VHX0825	PS15476	S3	LV5	SP5
	3232P15			32	32	170	32	27	35						
	3232P19			32	32	170	32	27	40	SN□□ 1906□□	VHX1027	PS19476	S4	LV6	SP6
	4040S19			40	40	250	40	35	40						
	4040S2507			40	40	250	40	35	48	SN□□ 2507□□	VHX1236	PS25634	S5	LV8	SP8
	4040S2509			40	40	250	40	35	48	SN□□ 2509□□		PS25476			

PSDNN

45°



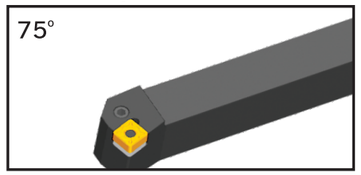


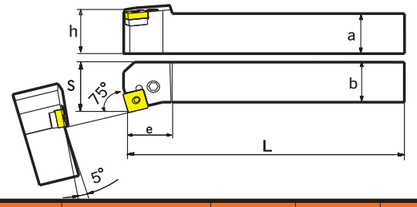


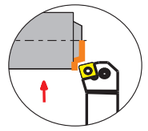
Type 型号		Stock 库存	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PSDNN	2020K12		20	20	125	20	10	30	SN□□ 1204□□	VHX0821	PS12318	S3	LV4	SP4
	2525M12		25	25	150	25	12.5	30						
	3232P12		32	32	170	32	16	40						
	2525M15		25	25	150	25	12.5	40	SN□□ 1506□□	VHX0825	PS15476	S3	LV5	SP5
	3232P15		32	32	170	32	16	40						
	3232P19		32	32	170	32	16	40	SN□□ 1906□□	VHX1027	PS19476	S4	LV6	SP6
	4040S19		40	40	250	40	20	40						
	4040S2507		40	40	250	40	20	50	SN□□ 2507□□	VHX1236	PS25634	S5	LV8	SP8
	4040S2509		40	40	250	40	20	50	SN□□ 2509□□		PS25476			

● 库存　○ 准库存　其余定货

PSKNR/L

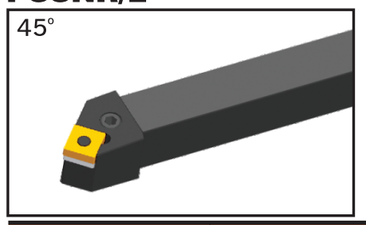


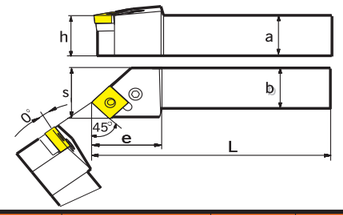


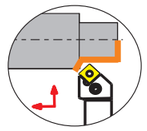


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PSKNR/L	1616H09			16	16	100	16	20	17	SN□□ 0903□□	VHX0613	PS09318	S2.5	LV3	SP3
	2020K09			20	20	125	20	25	20						
	2020K12			20	20	125	20	25	26	SN□□ 1204□□	VHX0821	PS12318	S3	LV4	SP4
	2525M12			25	25	150	25	32	26						
	3232P12			32	32	170	32	40	26						
	2525M15			25	25	150	25	32	32	SN□□ 1506□□	VHX0825	PS15476	S3	LV5	SP5
	3232P15			32	32	170	32	40	32						
	3232P19			32	32	170	32	40	36	SN□□ 1906□□	VHX1027	PS19476	S4	LV6	SP6
	4040S19			40	40	250	40	50	40						
	4040S2507			40	40	250	40	50	50	SN□□ 2507□□	VHX1236	PS25634	S5	LV8	SP8
	4040S2509			40	40	250	40	50	50	SN□□ 2509□□		PS25476			

PSSNR/L



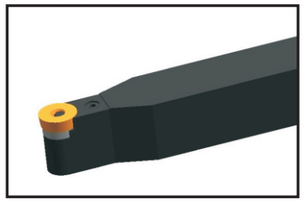


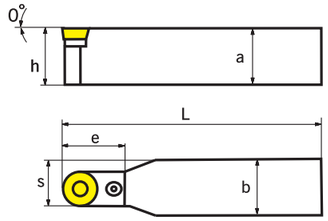


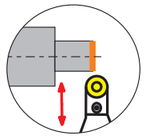
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PSSNR/L	1616H09			16	16	100	16	20	25	SN□□ 0903□□	VHX0613	PS09318	S2.5	LV3	SP3
	2020K12			20	20	125	20	25	30	SN□□ 1204□□	VHX0821	PS12318	S3	LV4	SP4
	2525M12			25	25	150	25	32	30						
	3232P12			32	32	170	32	40	40						
	2525M15			25	25	150	25	32	30	SN□□ 1506□□	VHX0825	PS15476	S3	LV5	SP5
	3232P15			32	32	170	32	40	40						
	3232P19			32	32	170	32	40	40	SN□□ 1906□□	VHX1027	PS19476	S4	LV6	SP6
	4040S19			40	40	250	40	50	50						
	4040S2507			40	40	250	40	50	50	SN□□ 2507□□	VHX1236	PS25634	S5	LV8	SP8
	4040S2509			40	40	250	40	50	50	SN□□ 2509□□		PS25476			

● 库存　○ 准库存　其余定货

PRDCN

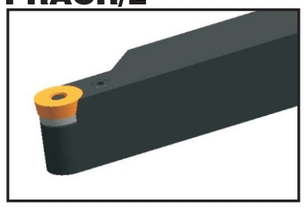


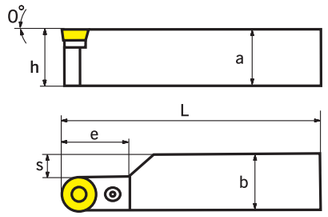


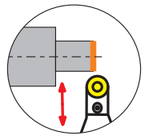


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PRDCN	2020K12			20	20	125	20	16	30	RCMX1204□□	VHX0613	PR 1204	S2.5	LCL12C	SP3
	2525M12			25	25	150	25	18.5	30						
	2525M16			25	25	150	25	20.5	35	RCMX1606□□	VHX0621	PR 1604	S2.5	LCL16C	SP4
	3232P16			32	32	170	32	24	35						
	3232P20			32	32	170	32	26	40	RCMX2006□□	VHX0825	PR 2004	S3	LCL20C	SP5
	4040T20			40	40	300	40	30	50						
	3232P25			32	32	170	32	28.5	45	RCMX2507□□	VHX1030	PR 2506	S4	LCL25C	SP6
	4040T25			40	40	300	40	32.5	50						

PRACR/L



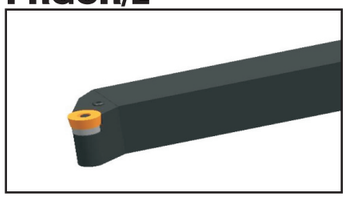


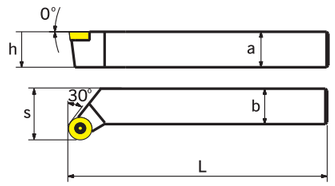


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PRACR/L	2020K12			20	20	125	20	16	30	RCMX1204□□	VHX0613	PR 1204	S2.5	LCL12C	SP3
	2525M12			25	25	150	25	18.5	30						
	2525M16			25	25	150	25	20.5	35	RCMX1606□□	VHX0621	PR 1604	S2.5	LCL16C	SP4
	3232P16			32	32	170	32	24	35						
	3232P20			32	32	170	32	26	40	RCMX2006□	VHX0825	PR 2004	S3	LCL20C	SP5
	4040T20			40	40	300	40	30	50						
	3232P25			32	32	170	32	28.5	45	RCMX2507□□	VHX1030	PR 2506	S4	LCL25C	SP6
	4040T25			40	40	300	40	32.5	50						

● 库存　○ 准库存　其余定货

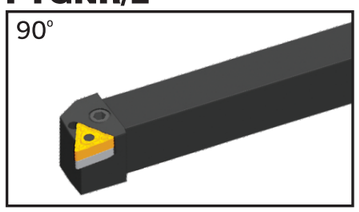
PRGCR/L

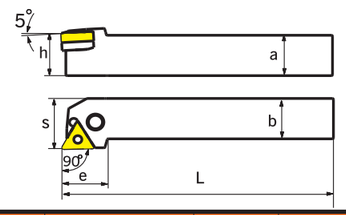


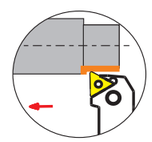


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PRGCR/L	2020K12			20	20	125	20	16	30	RCMX1204□□	VHX0613	PR 1204	S2.5	LCL12C	SP3
	2525M12			25	25	150	25	18.5	30						
	2525M16			25	25	150	25	20.5	35	RCMX1606□□	VHX0621	PR 1604	S2.5	LCL16C	SP4
	3232P16			32	32	170	32	24	35						
	3232P20			32	32	170	32	26	40	RCMX2006□□	VHX0825	PR 2004	S3	LCL20C	SP5
	4040T20			40	40	300	40	30	50						
	3232P25			32	32	170	32	28.5	45	RCMX2507□□	VHX1030	PR 2506	S4	LCL25C	SP6
	4040T25			40	40	300	40	32.5	50						

PTGNR/L



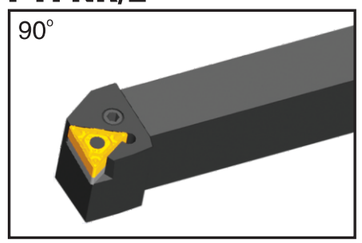


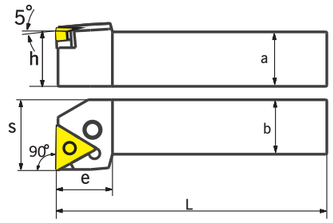


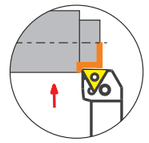
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PTGNR/L	1616H11			16	16	100	16	20	18	TN□□ 1103□□	VHX059B	–	S2	LV2	–
	2020K11			20	20	125	20	25	19						
	2525M11			25	25	150	25	32	20						
	1616H16			16	16	100	16	20	20	TN□□ 1604□□	VHX0617	PT16476	S2	LV3	SP3
	2020K16			20	20	125	20	25	20						
	2525M16			25	25	150	25	32	20						
	3232P16			32	32	170	32	40	20						
	2525M22			25	25	150	25	32	28	TN□□ 2204□□	VHX0821	PT22476	S3	LV4	SP4
	3232P22			32	32	170	32	40	28						
	3232P27			32	32	170	32	40	33	TN□□ 2706□□	VHX0825	PT27635	S3	LV5	SP5
	4040S27			40	40	250	40	50	33						

Turning tools
车削刀具
外圆、端面车刀
External, end turning toolholders
SANT 圣达精机

PTFNR/L

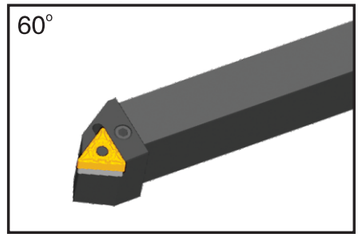


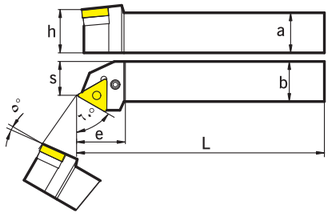


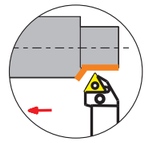


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PTFNR/L	1616H16			16	16	100	16	20	20	TN□□ 1604□□	VHX0617	PT16476	S2.5	LV3	SP3
	2020K16			20	20	125	20	25	20						
	2525M16			25	25	150	25	32	20						
	2525M22			25	25	150	25	32	25	TN□□ 2204□□	VHX0821	PT22476	S3	LV4	SP4
	3232P22			32	32	170	32	40	25						
	3232P27			32	32	170	32	40	34	TN□□ 2706□□	VHX0825	PT27635	S3	LV5	SP5
	4040S27			40	40	250	40	50	34						

PTTNR/L



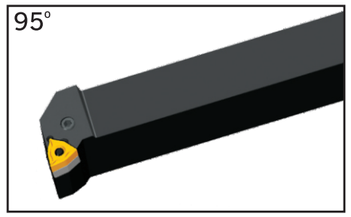


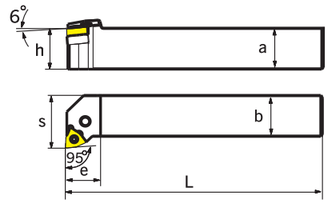


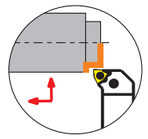
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PTTNR/L	1616H16			16	16	100	16	13	25	TN□□ 1604□□	VHX0617	PT16476	S2.5	LV3	SP3
	2020K16			20	20	125	20	17	25						
	2525M22			25	25	150	25	22	32	TN□□ 2204□□	VHX0821	PT22476	S3	LV4	SP4

● 库存　○ 准库存　其余定货

PWLNR/L



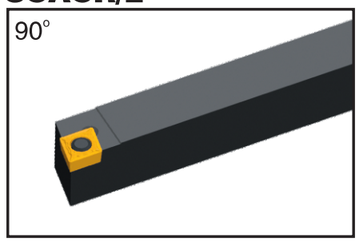


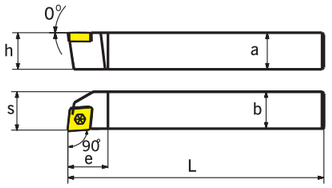


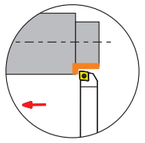
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
PWLNR/L	1616H06			16	16	100	16	20	20	WN□□ 0604□□	VHX0617	PW06270	S2.5	LV3	SP3
	2020K06			20	20	125	20	25	20						
	2525M06			25	25	150	25	32	20						
	2020K08	●	●	20	20	125	20	25	26	WN□□ 0804□□	VHX0821	PW08318	S3	LV4	SP4
	2525M08	●	●	25	25	150	25	32	26						
	3232P08	●	●	32	32	170	32	40	35						

● 库存　　○ 准库存　　其余定货

SCACR/L

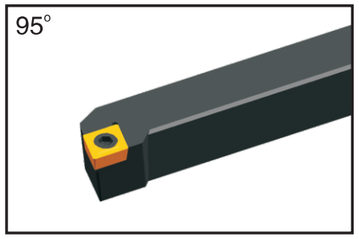


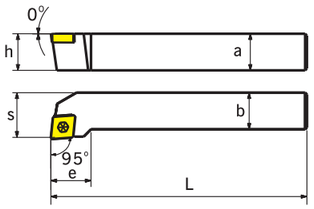


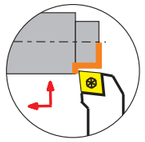


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SCACR/L	1010E06			10	10	70	10	10.5	10	CC□T 0602□□	L60M2.5×5	T08
	1212F09			12	12	80	12	12.7	16	CC□T 09T3□□	L60M4×8	T15

SCLCR/L



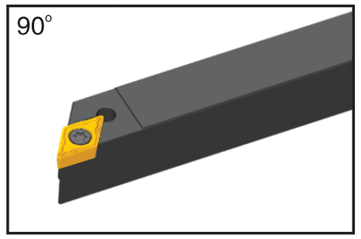


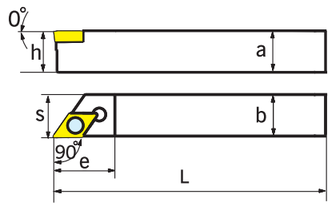


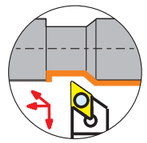
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SCLCR/L	1212F09	○	○	12	12	80	12	16	16	CC□T 09T3□□	L60M4×8	T15
	1616H09	●	●	16	16	100	16	20	16			
	2020K09	●	●	20	20	125	20	25	25			
	2020K12	●	●	20	20	125	20	25	25	CC□T 1204□□	L60M5×12	T20
	2525M12	●	●	25	25	150	25	32	26			
	3225P12	○	○	32	25	170	32	32	26			
	3232P12	○	○	32	32	170	32	40	26			

● 库存　　○ 准库存　　其余定货

SDACR/L

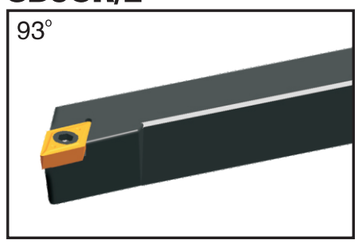


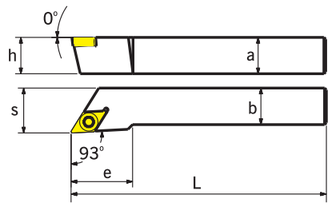




Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SDACR/L	1010E07			10	10	70	10	10.5	15	DC□T 0702□□	L60M2.5×5	T08
	1212F11			12	12	80	12	12.5	15	DC□T 11T3□□	L60M4×8	T15
	1616H11			16	16	100	16	16.7	24			

SDJCR/L



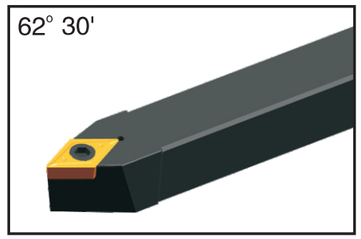


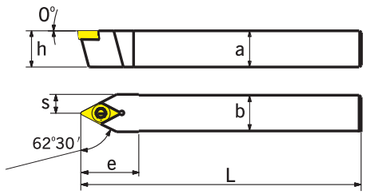
Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SDJCR/L	1010E07			10	10	70	10	12	15	DC□T 0702□□	L60M2.5×5	T08
	1212F07			12	12	80	12	16	15			
	1616H07	○	○	16	16	100	16	20	18			
	2020K07	●	●	20	20	125	20	25	24	DC□T 11T3□□	L60M4×8	T15
	1616H11	●	●	16	16	100	16	20	24			
	2020K11	●	●	20	20	125	20	25	24			
	2525M11	●	●	25	25	150	25	32	29			
	3225P11	○	○	32	25	170	32	32	29			
	3232P11			32	32	170	32	32	29			

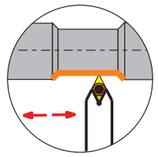
● 库存　○ 准库存　其余定货

Turning tools
车削刀具
SANT 圣达精机
外圆、端面车刀
External, end turning toolholders

SDNCN

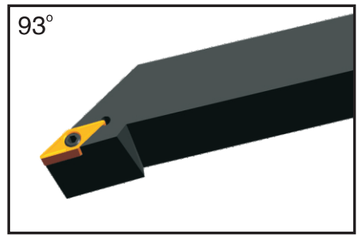


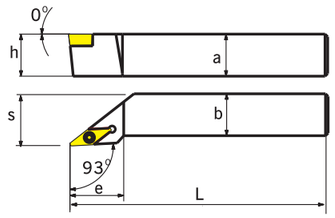




Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SDNCN	1010E07	○	○	10	10	70	10	5	20	DC□T 0702□□	L60M2.5×5	T08
	1212F07	○	○	12	12	80	12	6	20			
	1212H11	●	●	12	12	100	12	6	30	DC□T 11T3□□	L60M4×8	T15
	1616H11	●	●	16	16	100	16	8	30	DC□T 11T3□□		
	2020K11	●	●	20	20	125	20	10	30			
	2525M11	●	●	25	25	150	25	12.5	30			

SVJCR/L

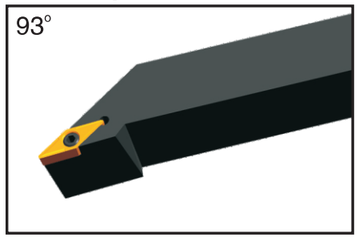


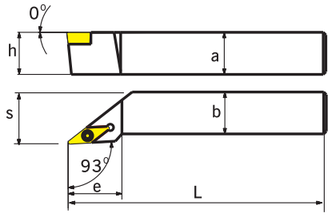


Type 型号		Dimension(mm) 基石尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SVJCR/L	1212F11	○	○	12	12	80	12	16	27	VC□T 1103□□	L60M2.5×5	T08
	1616H11	●	●	16	16	100	16	20	27			
	2020K11	●	●	20	20	125	20	25	27			
	2525M11	●	●	25	25	150	25	32	27			
	1616H16	●	●	16	16	100	16	20	36	VC□T 1604□□	L60M4×8	T15
	2020K16	●	●	20	20	125	20	25	41			
	2525M16	●	●	25	25	150	25	32	41			
	3225P16	○	○	32	25	170	32	32	41			
	3232P16			32	32	170	32	32	41			

● 库存　○ 准库存　其余定货

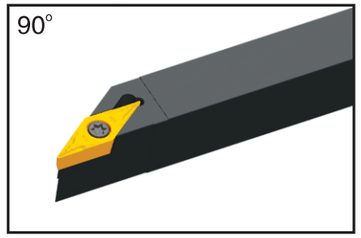
SVJBR/L

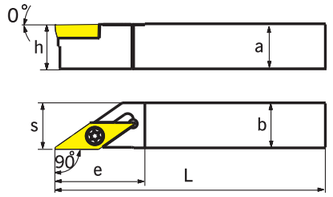


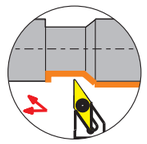


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SVJBR/L	1212F11	○	○	12	12	80	12	16	27	VB□T 1103□□	L60M2.5×5	T08
	1616H11	●	●	16	16	100	16	20	27			
	2020K11	●	●	20	20	125	20	25	27			
	2525M11	●	●	25	25	150	25	32	27			
	1616H16	●	●	16	16	100	16	20	36	VB□T 1604□□	L60M4×8	T15
	2020K16	●	●	20	20	125	20	25	41			
	2525M16	●	●	25	25	150	25	32	41			
	3225P16	○	○	32	25	170	32	32	41			
	3232P16	●	○	32	32	170	32	32	41			

SVABR/L



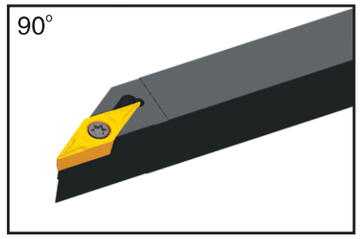


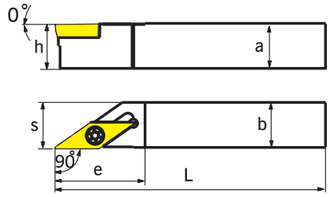


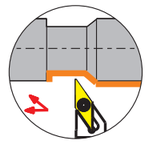
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SVABR/L	1616H16	○	○	16	16	100	16	16.5	32	VB□T 1604□□	L60M4×8	T15
	2020K16	●	●	20	20	125	20	20.5	32			
	2525M16	●	●	25	25	150	25	25.5	38			

● 库存　○ 准库存　其余定货

SVACR/L

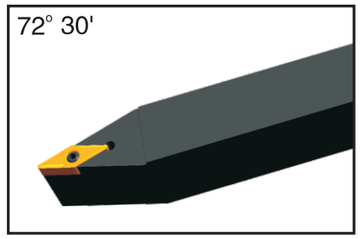


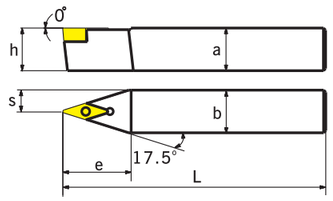




Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SVACR/L	1616H16			16	16	100	16	16.5	32	VC□T 1604□□	L60M4×8	T15
	2020K16			20	20	125	20	20.5	32			
	2525M16			25	25	150	25	25.5	38			

SVVBN

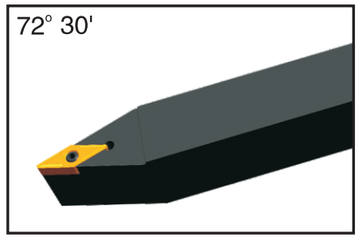


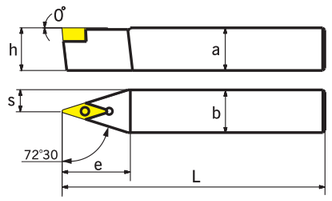


Type 型号		Stock 库存	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SVVBN	1212F11	○	12	12	80	12	6	27	VB□T 1103□□	L60M2.5×5	T08
	1616H11	●	16	16	100	16	8	27			
	2020K11	●	20	20	125	20	10	30			
	1616H16	●	16	16	100	16	8	33	VB□T 1604□□	L60M4×8	T15
	2020K16	●	20	20	125	20	10	33			
	2525M16	○	25	25	150	25	12.5	38			
	3225P16	○	32	25	170	32	12.5	38			
	3232P16	○	32	32	170	32	16	38			

● 库存　○ 准库存　其余定货

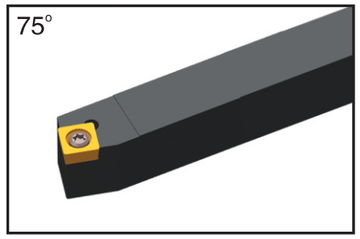
SVVCN

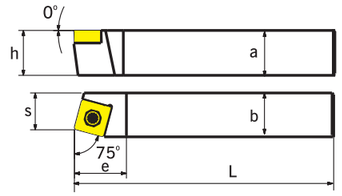


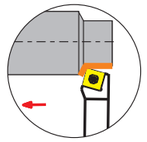


Type 型号		Dimension(mm) 基本尺寸 Stock 库存	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SVVCN	1212F11	○	12	12	80	12	6	27	VC□T 1103□□	L60M2.5×5	T08
	1616H11	○	16	16	100	16	8	27			
	2020K11	●	20	20	125	20	10	30			
	1616H16	●	16	16	100	16	8	33	VC□T 1604□□	L60M4×8	T15
	2020K16	●	20	20	125	20	10	33			
	2525M16	●	25	25	150	25	12.5	38			
	3225P16	○	32	25	170	32	12.5	38			
	3232P16	○	32	32	170	32	16	38			

SSBCR/L



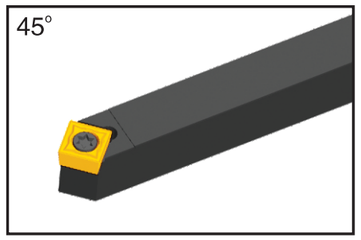


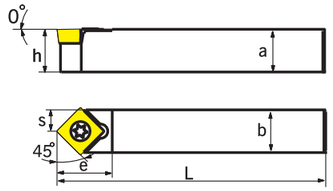


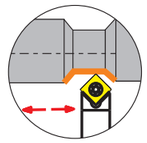
Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SSBCR/L	1212F09	○	○	12	12	80	12	11	16	SC□T 09T3□□	L60M4×8	T15
	1616H09	●	●	16	16	100	16	13	16			
	2020K12	●	●	20	20	125	20	17	25	SC□T 1204□□	L60M5×12	T20
	2525M12	●	●	25	25	150	25	22	25			
	3232P12	○	○	32	32	170	32	27	28			

● 库存　○ 准库存　其余定货

SSDCN

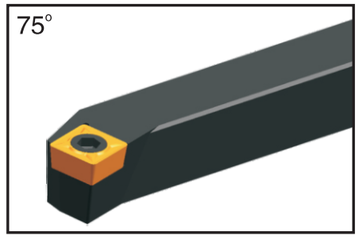


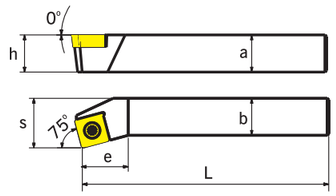


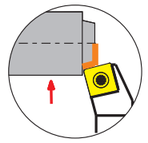


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SSDCN	1212F09	○	○	12	12	80	12	6	15.5	SC□T 09T3□□	L60M4×8	T15
	1616H09	●	●	16	16	100	16	8	15.5			
	2020K09	●	●	20	20	125	20	10	15.5			
	2525M09	●	●	25	25	150	25	12.5	24			
	2020K12	●	●	20	20	125	20	10	15.5	SC□T 1204□□	L60M5×12	T20
	2525M12	●	○	25	25	150	25	12.5	24			
	3232P12			32	32	170	32	16	24			

SSKCR/L



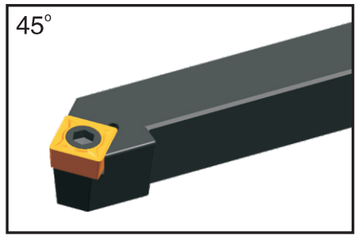


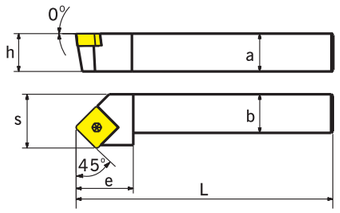


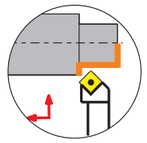
Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SSKCR/L	1616H09	○	○	16	16	100	16	20	13	SC□T 09T3□□	L60M4×8	T15
	2020K09	●	●	20	20	125	20	25	18			
	2020K12	●	●	20	20	125	20	20	18	SC□T 1204□□	L60M5×12	T20
	2525M12	○	○	25	25	150	25	32	22			
	3232P12			32	32	170	32	40	27			

● 库存　○ 准库存　其余定货

SSSCR/L

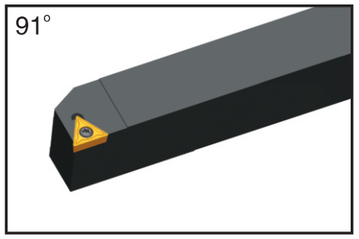


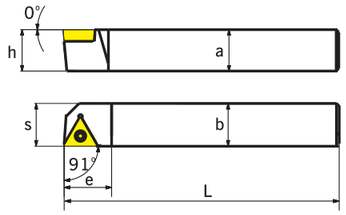


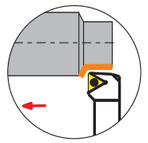


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SSSCR/L	1616H09	○	○	16	16	100	16	20	13	SC□T 09T3□□	L60M4×8	T15
	2020K09	●	●	20	20	125	20	25	18			
	2020K12	●	●	20	20	125	20	20	18	SC□T 1204□□	L60M5×12	T20
	2525M12	○	○	25	25	150	25	32	22			
	3232P12			32	32	170	32	40	27			

STACR/L



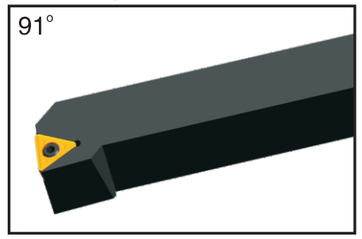


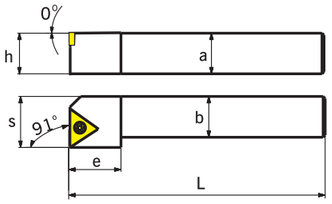


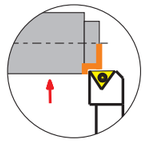
Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
STACR/L	1212F11			12	12	80	12	12.5	14	TC□T 1102□□	L60M2.5×5	T08

● 库存　○ 准库存　其余定货

STFCR/L

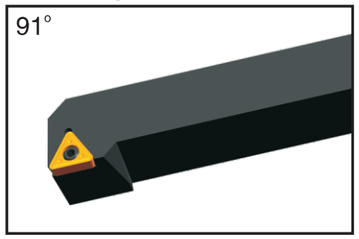


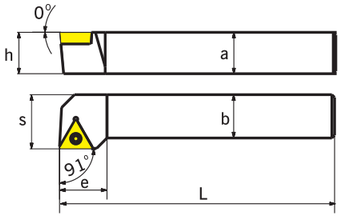


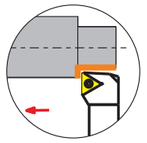


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
STFCR/L	1212F11	○	○	12	12	80	12	16	14	TC□T 1102□□	L60M2.5×5	T08
	1616H11	●	●	16	16	100	16	20	14			
	2020K11	●	●	20	20	125	20	25	14			
	1616H16	●	●	16	16	100	16	20	19	TC□T 16T3□□	L60M4×8	T15
	2020K16	●	●	20	20	125	20	25	19			
	2525M16	●	●	25	25	150	25	32	19			

STGCR/L



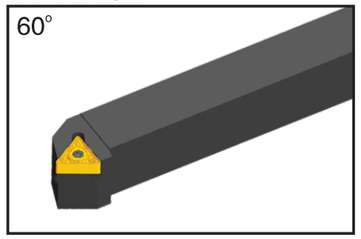


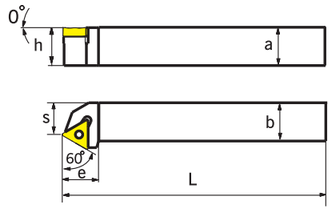


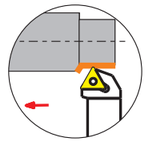
Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
STGCR/L	0808D09			08	08	60	8	10	11	TC□T 0902□□	L60M2.2×5	T06
	1010E09	○	○	10	10	70	10	12	11			
	1212F11	○	○	12	12	80	12	16	14	TC□T 1102□□	L60M2.5×5	T08
	1616H11	●	●	16	16	100	16	20	16			
	2020K16	●	●	20	20	125	20	25	21	TC□T 16T3□□	L60M4×8	T15
	2525M16	●	●	25	25	150	25	32	21			

● 库存　○ 准库存　其余定货

STTCR/L

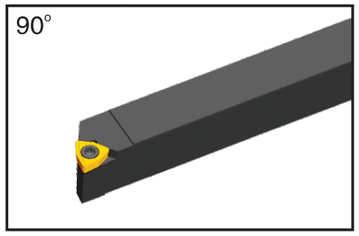


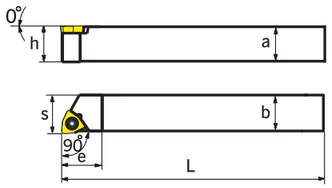


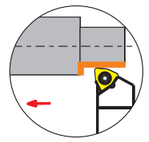


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
STTCR/L	1616H11	○		16	16	100	16	13	14	TC□T 1102□□	L60M2.5×5	T08
	1616H16	○		16	16	100	16	13	19	TC□T 16T3□□	L60M4×8	T15
	2020K16			20	20	125	20	17	19			

SWACR/L



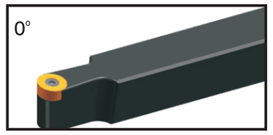


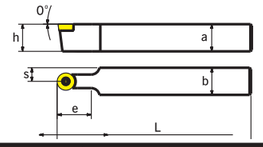


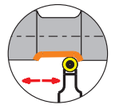
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
SWACR/L	1010E04			10	10	70	10	10.5	10	WC□X 0402□□	L60M2.5×5	T08
	1212F04	○		12	12	80	12	12.5	14			
	1616H06	●	○	16	16	100	16	16.5	20	WC□X 06T3□□	L60M3×7	T09
	2020K08	●	●	20	20	125	20	20.5	24	WC□X 0804□□	L60M4×8	T15

●库存　○ 准库存　其余定货

SRDCN

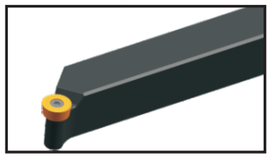


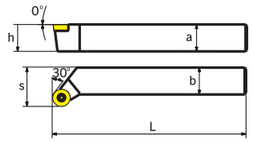




Type 型号	Stock 库存	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 刀片螺钉	Wrench 扳手	Shim 刀垫	Screw 刀垫螺钉	Wrench 刀垫扳手
2020K06	●	20	20	125	20	10	35	RC□T 0602□□	L60M2.5×5	T08	–	–	–
2525M06	●	25	25	150	25	12.5	35						
2020K08	○	20	20	125	20	10	35	RC□T 0803□□	L60M3×7	T09	–	–	–
2525M08	○	25	25	150	25	12.5	35						
2020K10	○	20	20	125	20	10	35	RC□T 1003□□	L60M3.5×10	T15	–	–	–
2525M10	○	25	25	150	25	12.5	35						
2020K12	●	20	20	125	20	10	35	RC□T 1204□□	L60M3.5×12	T15	–	–	–
2525M12	●	25	25	150	25	12.5	35						
3225P12	○	32	25	170	32	16	40						
2525M16	○	25	25	150	25	12.5	35	RC□T 1604□□	L60M4×14	T20	R16BS	SM0604	S4
3232P16	○	32	32	170	32	16	40						
3232P20	○	32	32	170	32	16	40	RC□T 2006□□	L60M5×16	T20	R20BS	SM0805	S5
4040S20	○	40	40	250	40	20	45						

SRGCR/L

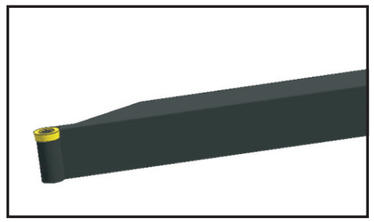


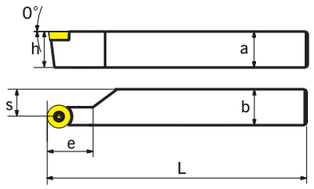


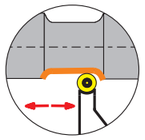
Type 型号	Stock 库存	a	b	L	h	s	Applicable Inserts 使用的刀片	Screw 刀片螺钉	Wrench 扳手	Shim 刀垫	Screw 刀垫螺钉	Wrench 刀垫扳手
2020K10	○	20	20	125	20	25	RC□T 1003□□	L60M3.5×10	T15	–	–	–
2525M10	○	25	25	150	25	32						
2020K12	●	20	20	125	20	27	RC□T 1204□□	L60M3.5×12	T15	–	–	–
2525M12	●	25	25	150	25	32						
3225P12	○	32	25	170	32	32						
2525M16	○	25	25	150	25	32	RC□T 1604□□	L60M4×14	T20	R16BS	SM0604	S4
3232P16	○	32	32	170	32	40						
3232P20	○	32	32	170	32	40	RC□T 2006□□	L60M5×16	T20	R20BS	SM0805	S5
4040S20	○	40	40	250	40	50						

● 库存　○ 准库存　其余定货

SRACR/L



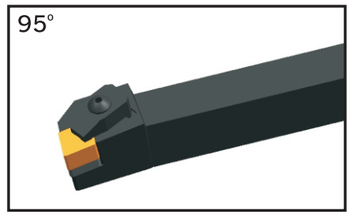


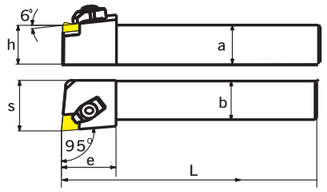


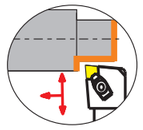
Type 型号	Stock 库存	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Screw 刀片螺钉	Wrench 扳手	Shim 刀垫	Screw 刀垫螺钉	Wrench 刀垫扳手
2020K06	●	20	20	125	20	13	35	RC□T 0602□□	L60M2.5×5	T08	–	–	–
2525M06	●	25	25	150	25	18	35						
2020K08	○	20	20	125	20	11	35	RC□T 0803□□	L60M3×7	T09	–	–	–
2525M08	○	25	25	150	25	16	35						
2020K10	○	20	20	125	20	9	35	RC□T 1003□□	L60M3.5×10	T15	–	–	–
2525M10	○	25	25	150	25	14	35						
2020K12	●	20	20	125	20	7	35	RC□T 1204□□	L60M3.5×12	T15	–	–	–
2525M12	●	25	25	150	25	12	35						
3225P12	○	32	25	170	32	12	40						
2525M16	○	25	25	150	25	10	35	RC□T 1604□□	L60M4×14	T20	R16BS	SM0604	S4
3232P16	○	32	32	170	32	22	40						
3232P20	○	32	32	170	32	20	40	RC□T 2006□□	L60M5×16	T20	R20BS	SM0805	S5
4040S20	○	40	40	250	40	30	45						

● 库存　　○ 准库存　　其余定货

CCLNR/L

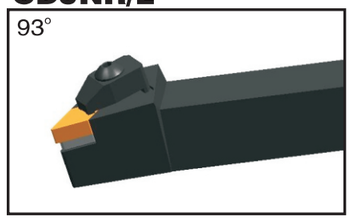


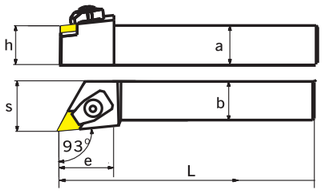


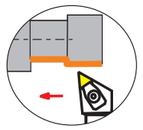


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
CCLNR/L	2020K12	●	●	20	20	125	20	27	32	CN □□ 1207□□	MC 1204	S4,S3	CCL2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	27	36						
	2525M16	●	●	25	25	150	25	32	36	CN□□ 1607□□	MC 1604	S4	CCL2816	DM 0830	DSP 0812
	3225P16	●	●	32	25	170	32	32	36						

CDJNR/L

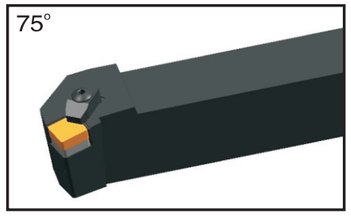


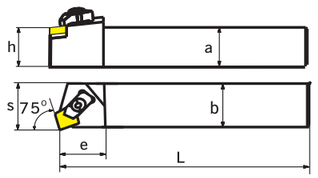


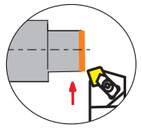


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
CDJNR/L	2525M15	●	●	25	25	150	25	32	32	DN □□ 1507□□	MD 1504	S4,S3	CCL2612	DM 0625	DSP 0612
	3225P15	●	●	32	25	170	32	32	32						

CSKNR/L

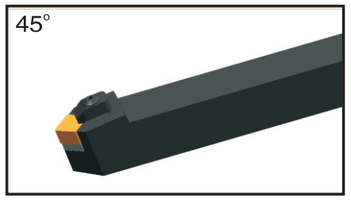


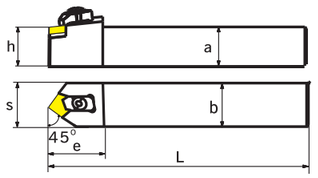


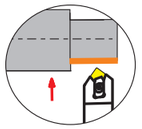


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
CSKNR/L	2020K12	●	●	20	20	125	20	25	25	SN □□ 1207□□	MS 1204	S4,S3	CCL2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	32	25						
	3225P12	●	●	32	25	170	32	32	25						
	3225P15	●	●	32	25	170	32	32	32	SN □□ 1507□□	MS 1504	S4	CCL2816	DM 0830	DSP 0812

CSDNN

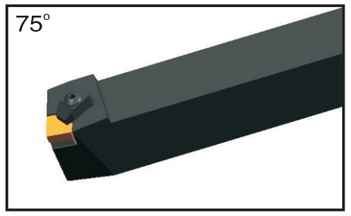


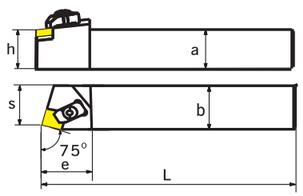


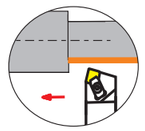


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
CSDNN	2020K12	●	●	20	20	125	20	25	25	SN □□ 1207□□	MS 1204	S4,S3	CCL2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	32	25						
	3225P12	●	●	32	25	170	32	32	25						
	3225P15	●	●	32	25	170	32	32	32	SN □□ 1507□□	MS 1504	S4	CCL2816	DM 0830	DSP 0812

CSRNR/L

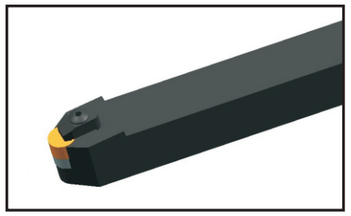


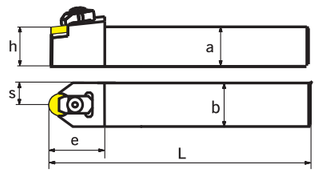


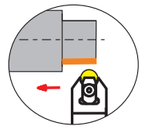


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
CSRNR/L	2020K12	●	●	20	20	125	20	22	32	SN □□ 1207□□	MS 1204	S4,S3	CCL2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	27	32						
	3225P12	●	●	32	25	170	32	27	32						
	3225P15	●	●	32	25	170	32	32	40	SN □□ 1507□□	MS 1504	S4	CCL2816	DM 0830	DSP 0812
	4040R15	●	●	40	40	200	40	43	40						

CRDNN

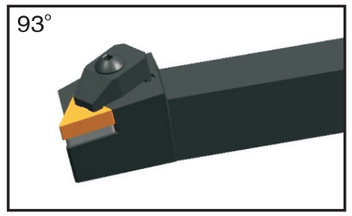


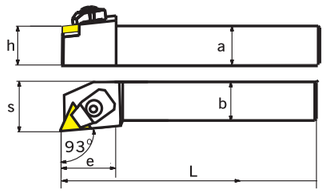


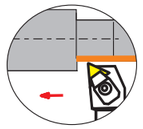


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
CRDNN	2020K12	●	●	20	20	125	20	10	32	RN □□ 1207□□	MR1204	S3,S4	CCL2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	12.5	32						
	3225P12	●	●	32	25	170	32	12.5	32						

CTJNR/L

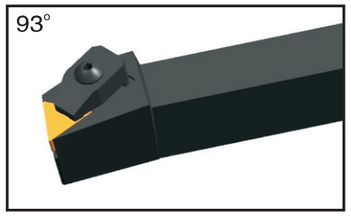


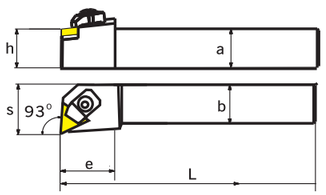


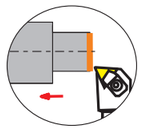


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
CTJNR/L	2020K16	●	●	20	20	125	20	25	30	TN □□ 1607□□	MT 1603	S4,S3	CCL2312	DM 0625	DSP 0510
	2525M16	●	●	25	25	150	25	32	30						

CTUNR/L

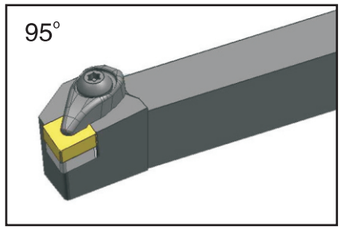


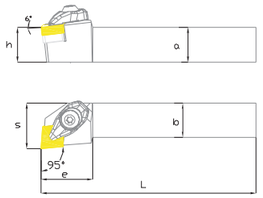


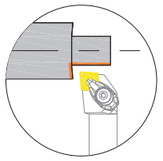


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
CTUNR/L	2020K16	●	●	20	20	125	20	25	27	TN □□ 1607□□	MT 1603	S4,S3	CCL2312	DM 0625	DSP 0510
	2525M16	●	●	25	25	150	25	32	27						

DCLNR/L

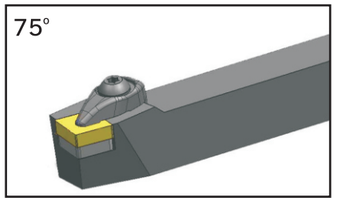


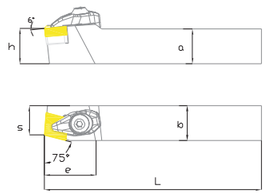


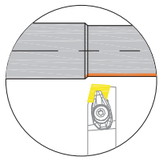


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DCLNR/L	2020K12	●	●	20	20	125	20	25	32	CN □□ 1204□□	MC 1204	S4 , S3	DCL2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	32	36						
	3232P12	●		32	32	170	32	40	36						
	2525M16	●	●	25	25	150	25	32	36	CN□□ 1604□□	MC 1604	S4	DCL2816	DM 0625	DSP 0812
	3232P16			32	32	170	32	40	36						

DCBNR/L



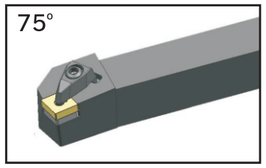


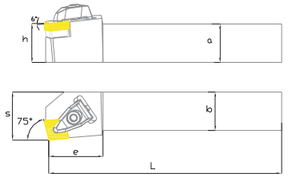


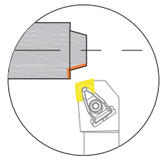
Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DCBNR/L	2020K12	●	●	20	20	125	20	25	32	CN □□ 1204□□	MC 1204	S4 , S3	DCL2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	32	36						
	3232P12	●		32	32	170	32	40	36						
	2525M16	●	●	25	25	150	25	32	36	CN□□ 1604□□	MC 1604	S4	DCL2816	DM 0625	DSP 0812
	3232P16			32	32	170	32	40	36						

DCKNR/L

75°



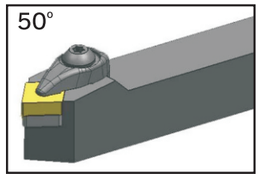


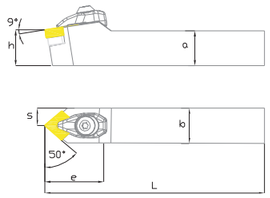


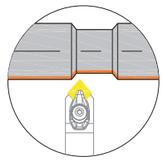
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DCKNR/L	2020K12	●	●	20	20	125	20	25	32	CN □□ 1204□□	MC 1204	S3、S4	DCL2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	32	36						
	3232P12	●		32	32	170	32	40	36						
	2525M16	●	●	25	25	150	25	32	36	CN□□ 1604□□	MC 1604	S4	DCL2816	DM 0625	DSP 0812
	3232P16			32	32	170	32	40	36						

DCMNN

50°



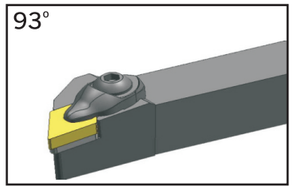


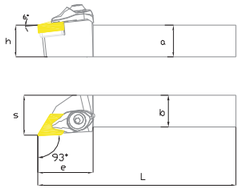


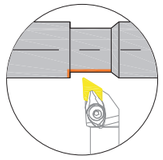
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DCMNN	2020K12	●	●	20	20	125	20	10	32	CN □□ 1204□□	MC 1204	S3、S4	DCL2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	12.5	36						
	3232P12	●		32	32	170	32	16	36						
	2525M16	●	●	25	25	150	25	12.5	36	CN□□ 1604□□	MC 1604	S4	DCL2816	DM 0625	DSP 0812
	3232P16			32	32	170	32	16	36						

DDJNR/L

93°



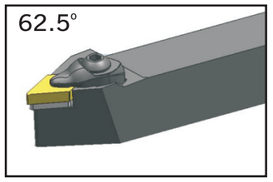


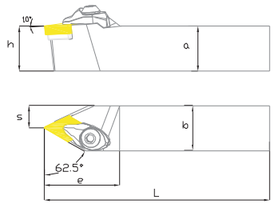


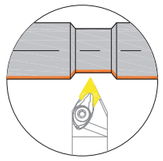
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DDJNR/L	2020K11	●	●	20	20	125	20	25	32	DN □□ 1104□□	MD 1103	S4 , S3	DCL2309	DM 0625	DSP 0510
	2525M11	●	●	25	25	150	25	32	32						
	2020K15	●		20	20	125	20	25	36	DN□□ 1504□□ DN□□ 1506□□	MD 1504	S4 , S3	DCL2612	DM 0625	DSP 0612
	2525M15	●	●	25	25	150	25	32	36						
	3232P15			32	32	170	32	40	36						

DDPNN

62.5°

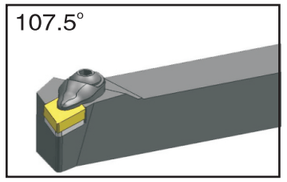


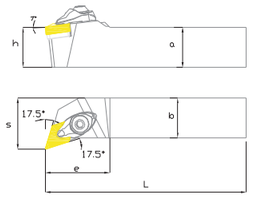


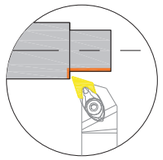


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DDPNN	2020K11	●	●	20	20	125	20	10	32	DN □□ 1104□□	MD 1103	S4 , S3	DCL2309	DM 0625	DSP 0510
	2525M11	●	●	25	25	150	25	12.5	36						
	2020K15	●		20	20	125	20	10	36	DN□□ 1504□□ DN□□ 1506□□	MD 1504	S4 , S3	DCL2612	DM 0625	DSP 0612
	2525M15	●	●	25	25	150	25	12.5	36						
	3232P15			32	32	170	32	16	36						

DDQNR/L

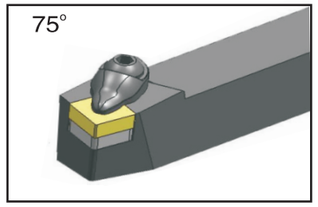


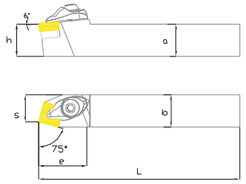


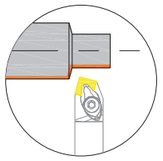


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DDQNR/L	2020K11	●	●	20	20	125	20	25	32	DN □□ 1104□□	MD 1103	S4 , S3	DCL2309	DM 0625	DSP 0510
	2525M11	●	●	25	25	150	25	32	36						
	2020K15	●		20	20	125	20	25	36	DN□□ 1504□□ DN□□ 1506□□	MD 1504	S4 , S3	DCL2612	DM 0625	DSP 0612
	2525M15	●	●	25	25	150	25	32	36						
	3232P15			32	32	170	32	40	36						

DSBNR/L

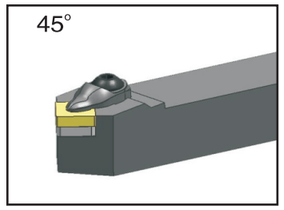


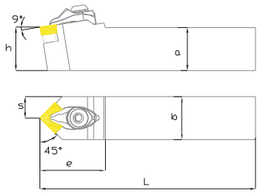




Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DSBNR/L	2020K12	●	●	20	20	125	20	17	32	SN □□ 1204□□	MS 1204	S3,S4	DCL 2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	22	36						
	3232P12	●	●	32	32	170	32	27	36						
	2525P15	●	●	25	25	150	25	22	36	SN □□ 1504□□	MS 1504	S4	DCL2816	DM 0625	DSP 0812
	3232P15			32	32	170	32	27	36						

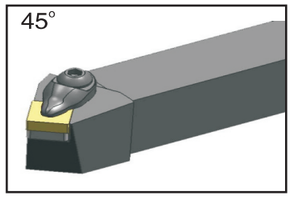
DSDNN

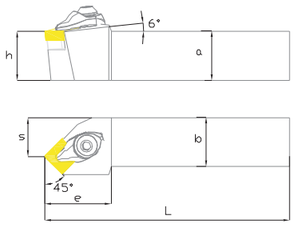


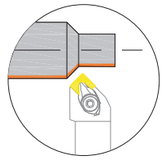


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DSDNN	2020K12	●	●	20	20	125	20	10	25	SN □□ 1204□□	MS 1204	S3,S4	DCL 2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	12.5	25						
	3232P12	●	●	32	32	170	32	12.5	25						
	3232P15	●	●	32	32	170	32	12.5	32	SN □□ 1504□□	MS 1504	S4	DCL2816	DM 0625	DSP 0812

DSSNR/L

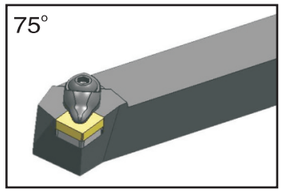


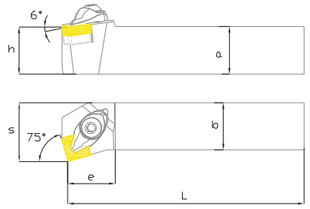


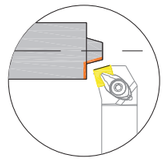


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DSSNR/L	2020K12	●	●	20	20	125	20	17	32	SN □□ 1204□□	MS 1204	S3,S4	DCL 2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	22	36						
	3232P12	●	●	32	32	170	32	27	36						
	3232P15	●	●	32	32	170	32	22	36	SN □□ 1504□□	MS 1504	S4	DCL2816	DM 0625	DSP 0812

DSKNR/L

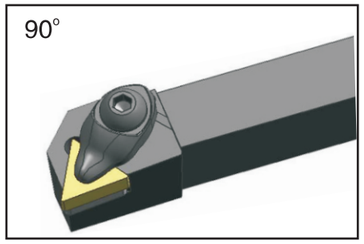


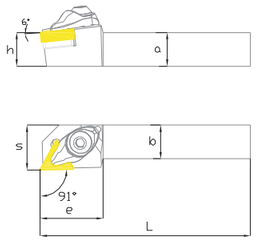


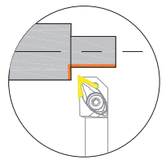


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DSKNR/L	2020K12	●	●	20	20	125	20	25	25	SN □□ 1204□□	MS 1204	S3,S4	DCL 2612	DM 0625	DSP 0612
	2525M12	●	●	25	25	150	25	32	25						
	3232P12	●	●	32	32	170	32	32	25						
	3232P15	●	●	32	32	170	32	32	32	SN □□ 1504□□	MS 1504	S4	DCL2816	DM 0625	DSP 0812

DTGNR

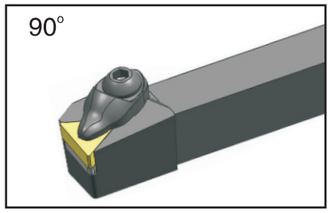


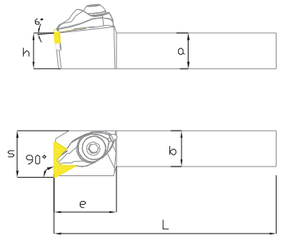


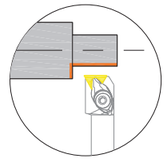


Type 型号		Stock 库存		a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DTGNR	2020K16	●	●	20	20	125	20	25	25	TN □□ 1604□□	MT 1603	S3,S4	DCL 2309	DM 0625	DSP 0510
	2525M16	●	●	25	25	150	25	32	25						
	3225P16	●	●	32	25	170	32	32	25						
	3232P16	●	●	32	32	170	32	32	32						

DTFNR

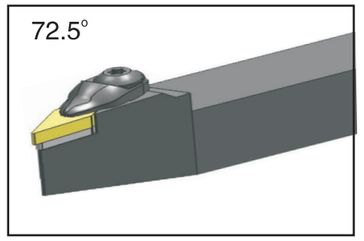


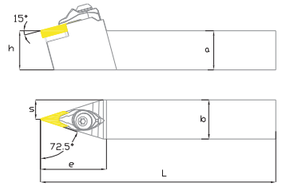


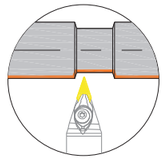


Type 型号		Stock 库存		a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DTFNR/L	2020K16	●	●	20	20	125	20	25	25	TN □□ 1604□□	MT 1603	S3,S4	DCL 2309	DM 0625	DSP 0510
	2525M16	●	●	25	25	150	25	32	25						
	3225P16	●	●	32	25	170	32	32	25						
	3232P16	●	●	32	32	170	32	32	32						

DVVNN







Type 型号		Stock 库存		a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DVVNR/L	2020K16	●	●	20	20	125	20	25	25	VN □□ 1604□□	MV 1603	S3,S4	DCL 2609	DM 0625	DSP 0510
	2525M16	●	●	25	25	150	25	32	25						
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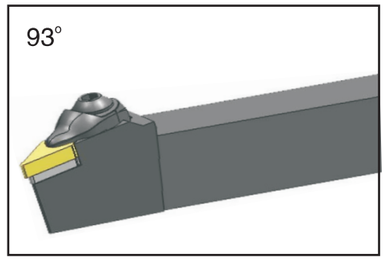
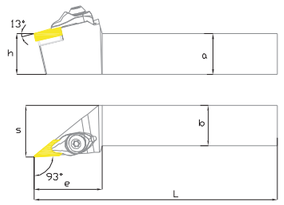
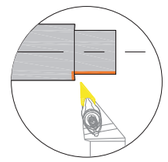
	3232P16	●	●	32	32	170	32	32	32						

DVJNR

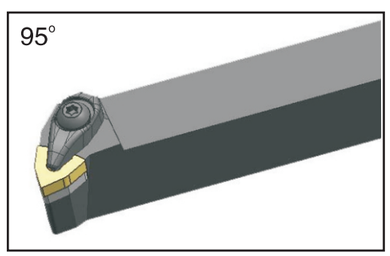


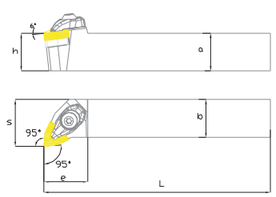


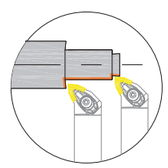


Type 型号		Stock 库存		a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DVJNR/L	2020K16	●	●	20	20	125	20	25	25	VN □□ 1604□□	MV 1603	S3,S4	DCL 2609	DM 0625	DSP 0510
	2525M16	●	●	25	25	150	25	32	25						
	3225P16	●	●	32	25	170	32	32	25						
	3232P16	●	●	32	32	170	32	32	32						

DWLNR

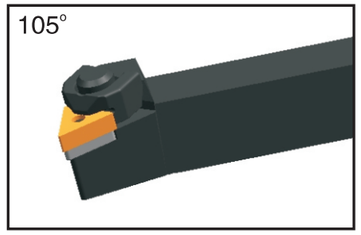


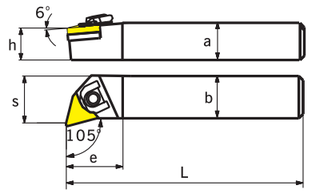




Type 型号		Stock 库存		a	b	L	h	s	e	Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
DWLNR/L	2020K08	●	●	20	20	125	20	25	25	WN □□ 0804□□	MW 0804	S4 S3	DCL 2612	DM 0625	DSP 0612
	2525M08	●	●	25	25	150	25	32	25						
	3225P08	●	●	32	25	170	32	32	25						
	3232P08	●	●	32	32	170	32	32	32						

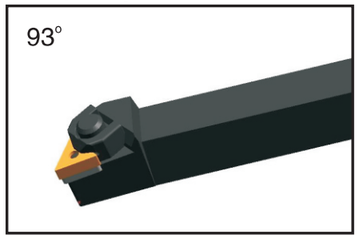
WTQNR/L

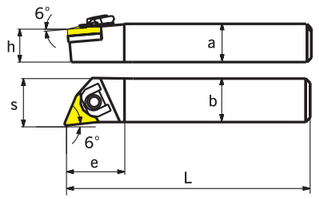




Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 中心柱
WTQNR/L	2020K16	●	●	20	20	125	20	25	33	TN□□ 1604□□	WM0525	WT 1603	S2.5 S4	WTL16	SZ 0525
	2525M16	●	●	25	25	150	25	32	33						
	3232P16	○	○	32	32	170	32	32	33						

WTJNR/L

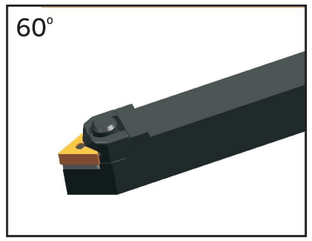


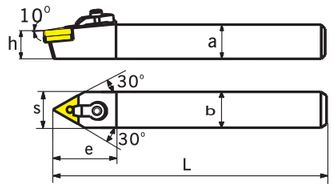


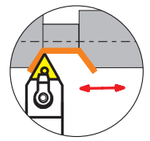
Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 中心柱
WTJNR/L	1316H16	●	●	13	16	125	31	20	20	TN□□ 1604□□	WM0525	WT 1603	S2.5 S4	WTL16	SZ 0525
	1616K16	●	●	16	16	125	31	16	20						
	2020K16	○	○	20	20	125	31	20	25						
	2525M16	●	○	25	25	150	31	25	32						
	3232P16	○	○	32	32	170	31	32	40						

外圆车刀
Internal turning toolholders

WTENN

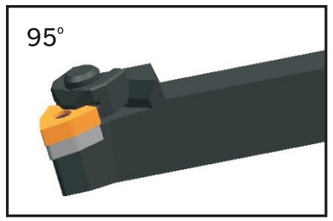


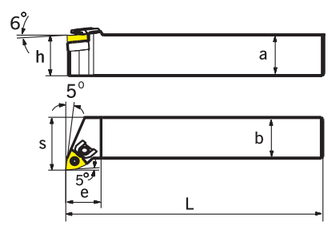




Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 中心柱
WTENN	2020K16	●	●	20	20	125	20	25	33	TN□□ 1604□□	WM0525	WT 1603	S2.5 S4	WTL16	SZ 0525
	2525M16	●	●	25	25	150	25	32	33						
	3232P16	○	○	32	32	170	32	32	33						

WWLNR/L





Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 中心柱
WWLNR/L	2020K08			20	20	125	25	20	32	WN□□ 0804□□	WM0525	WW 0804	S3 S4	WWL08	SZ 0618
	2525M08			25	25	150	32	25	33						
	3232P08			20	32	170	40	32	33						

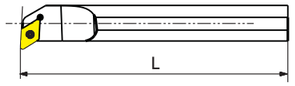
● 库存　○ 准库存　其余定货

内孔车刀的型号表示规则
ISO-Indexable insert internal turning toolholders code key

范例 Examplel

S	20	Q	—	M	C	L	N	R	12
1	2	3		4	5	6	7	8	9

1.刀杆形式 Type of bars



记号 Symbol	A	E	C	S	X
刀杆类型 Type of shank	钢杆+油冷却孔 Steel Shank+ Oil Hole	硬质合金杆+油冷却孔 Carbide Shank +Oil Hole	硬质合金杆 Carbide Shank	钢杆 Steel Shank	使用特殊刀片 Special Insert Application

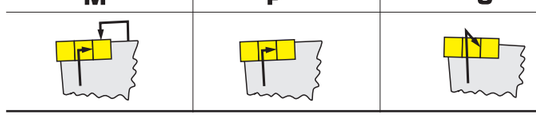
2.刀杆直径 Shank diameter

3.刀杆长度 Tool length

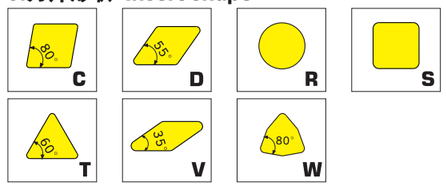
H	K	M	N	Q	R	S	T	U	V
100	125	150	160	180	200	250	300	350	400

4.压紧方式 Clamping system

复合压紧式 Top clamping	杠杆压紧式 Hole clamping	螺钉压紧式 Screw on
M	P	S

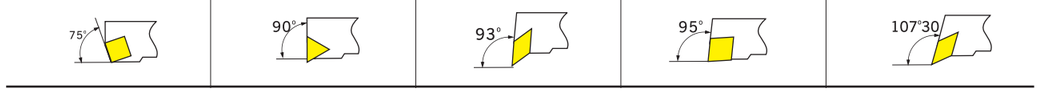


5.刀片形状 Insert shape



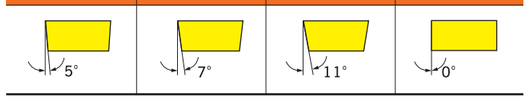
6.刀头形状 Bar style

K	F	U	L	P



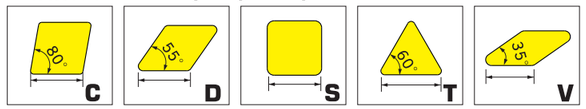
7.刀片后角 Insert clearance angle

B	C	P	N



8.切削方向 Hand of tools

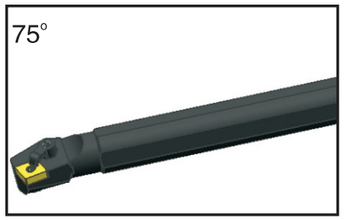
9.切削刃长 Cutting edge length

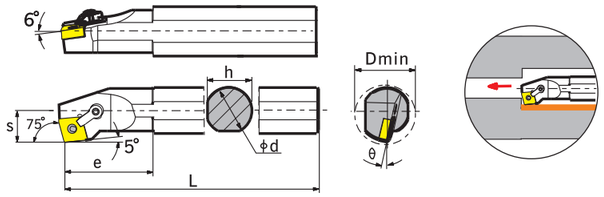


制造商选项 Manufactur's option

D=加大偏置量f_1尺寸+1,0mm
E=加大偏置量f_1尺寸+2,0mm
R=圆刀柄
W=楔块夹紧
X=背镗

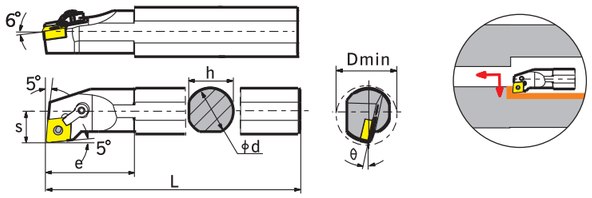
MCKNR/L





Type 型号	Stock 库存 R	Stock 库存 L	Dmin	Φd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S20Q-MCKNR/L12			26	20	18	180	13	15°	45	CN□□ 1204□□	X	MSP 613	MCL1810	WS 061020	S2.5,S3
S25R-MCKNR/L12	●	○	32	25	23	200	17	12°	45						
S32S-MCKNR/L12	●	○	40	32	30	250	22	17°	50				MCL1814	WS 061025	
S40T-MCKNR/L12	●	○	50	40	38	300	26	15°	55		MC 1204	MSP617			
S50U-MCKNR/L12			60	50	48	350	33	12°	70						

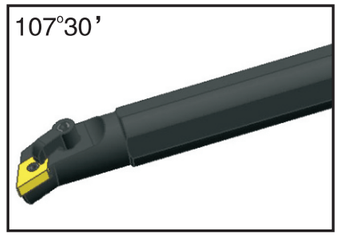
MCLNR/L

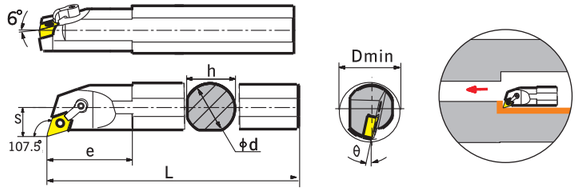


Type 型号	Stock 库存 R	Stock 库存 L	Dmin	Φd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S20Q–MCLNR/L12	●	○	26	20	19	180	13	15°	45	CN □□ 1204□□	X	MSP 613	MCL1810	WS 061020	S2.5,S3
S25R–MCLNR/L12	●	○	32	25	24	200	16.5	12°	45						
S32S–MCLNR/L12	○		40	32	30	250	22.5	17°	50				MCL1814	WS 061025	
S40T–MCLNR/L12			50	40	38	300	26	15°	55		MC 1204	MSP617			
S50U–MCLNR/L12			60	50	47	350	31	12°	70						

● 库存　○ 准库存　其余定货

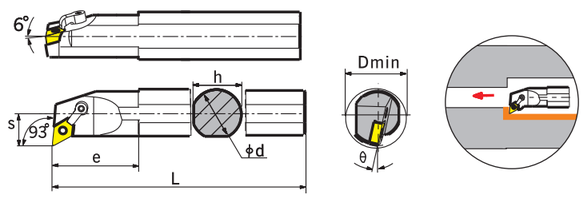
MDQNR/L





Type 型号	Stock 库存 R	Stock 库存 L	Dmin	Φd	h	L	s	θ°	e		Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S20Q–MDQNR/L15	●	○	26	20	18	180	13	15°	31	DN□□ 1504□□	X	MSP613	MCL2114	WS 061020	S2.5,S3
S25R–MDQNR/L15	●	○	32	25	23	200	17	12°	35						
S32S–MDQNR/L15	●	○	40	32	30	250	22	17°	40		MD1504	MSP617		WS061025	
S40T–MDQNR/L15			50	40	38	300	27	15°	50						

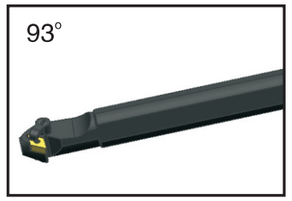
MDUNR/L

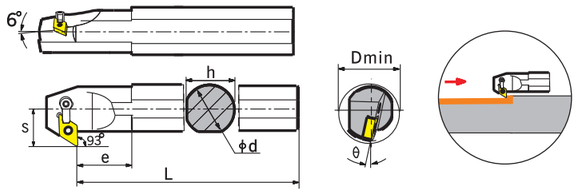


Type 型号	Stock 库存 R	Stock 库存 L	Dmin	Φd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S20Q–MDUNR/L15	●	○	26	20	18	180	13	15°	31	DN□□ 1504□□	X	MSP613	MCL2114	WS 061020	S2.5,S3
S25R–MDUNR/L15	●	○	32	25	24	200	17	12°	35						
S32S–MDUNR/L15	○		40	32	30	250	22	17°	40		MD1504	MSP617		WS061025	
S40T–MDUNR/L15			50	40	38	300	27	15°	50						

● 库存　○ 准库存　其余定货

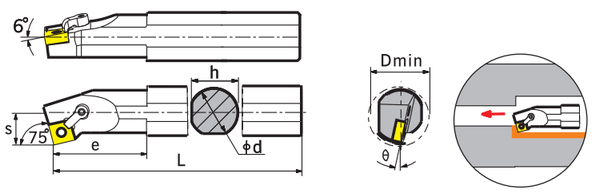
MDZNR/L





Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S25R-MDZNR/L15	●	○	32	25	23	200	17	15°	35	DN□□ 1504□□	X	MSP617	MCL2114	WS061025	S3
S32S-MDZNR/L15	●	○	40	32	30	250	22	12°	40		MD1504				
S40T-MDZNR/L15	●	○	50	40	38	300	27	17°	50						

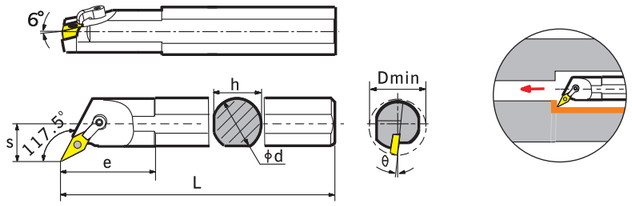
MSKNR/L



Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S20Q-MSKNR/L12	●	○	26	20	18	180	13	15°	31	SN□□ 1204□□	X	MSP613	MCL1810	WS061020	S2.5,S3
S25R-MSKNR/L12	●	○	32	25	23	200	17	12°	35		MS 1204	MSP617	MCL1814	WS061025	
S32S-MSKNR/L12	○		40	32	30	250	22	17°	40						
S40T-MSKNR/L12			50	40	37	300	27	15°	50						

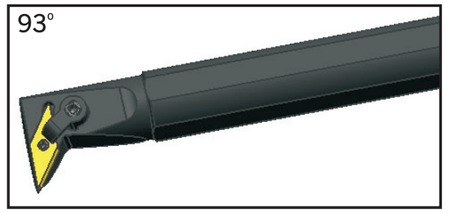
● 库存　○ 准库存　其余定货

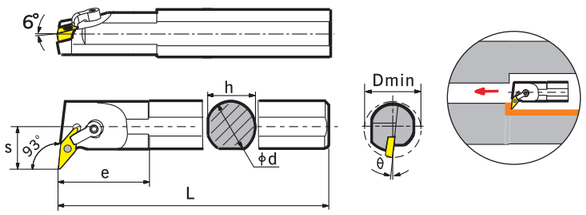
MVQNR/L



Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S25R-MVQNR/L16	●	○	32	25	23	200	17	12°	35	VN□□ 1604□□	X	MSP510	MCL2414	WS061025	S2,S3
S32S-MVQNR/L16	●	○	42	32	23	250	22	17°	40		MV 1603	MSP513			
S40T-MVQNR/L16			50	40	30	300	27	15°	50						

MVUNR/L

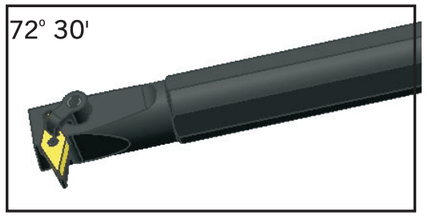


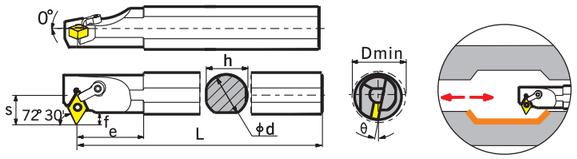


Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S25R-MVUNR/L16	●	○	36	25	23	200	17	12°	35	VN□□ 1604□□	X	MSP510	MCL1814	WS061025	S2,S3
S32S-MVUNR/L16	○		42	32	32	250	22	17°	40		MV 1603	MSP513			
S40T-MVUNR/L16			50	40	40	300	27	15°	50						

● 库存　○ 准库存　其订定货

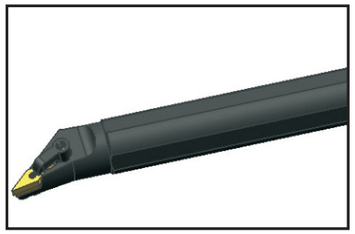
MVWNR/L

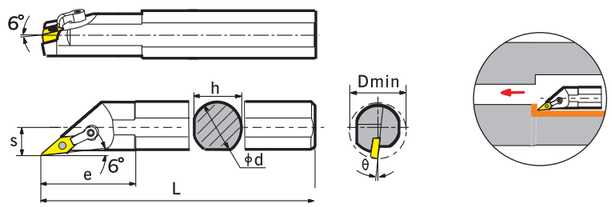




Type 型号	Stock 库存 R	Stock 库存 L	Dimension(mm) 基本尺寸 Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S25R–MVWNR/L16	●	○	40	25	24	200	26	12°	35	VN□□ 1604□□	X	MSP510	MCL1814	Ws061025	S2,S3
S32S–MVWNR/L16	○		48	32	30	250	30	17°	40		MV 1603	MSP513			
S40T–MVWNR/L16			56	40	38	300	34	15°	50						

MVXNR/L

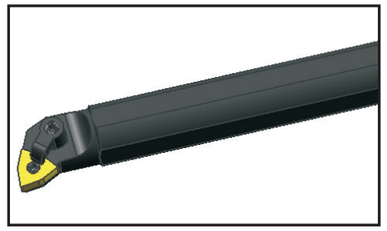


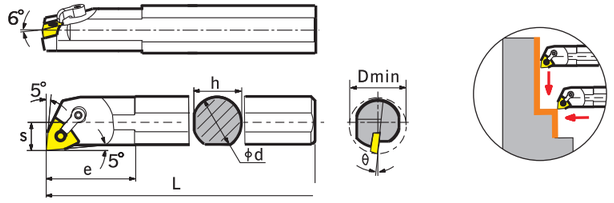


Type 型号	Stock 库存 R	Stock 库存 L	Dimension(mm) 基本尺寸 Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S25R–MVXNR/L16	●	○	32	25	24	200	17	12°	35	VN□□ 1604□□	X	MSP510	MCL2414	WS061025	S2,S3
S32S–MVXNR/L16	●	○	42	32	30	250	22	17°	40		MV 1603	MSP513			
S40T–MVXNR/L16	●	○	50	40	38	300	27	15°	50						

● 库存　○ 准库存　其订定货

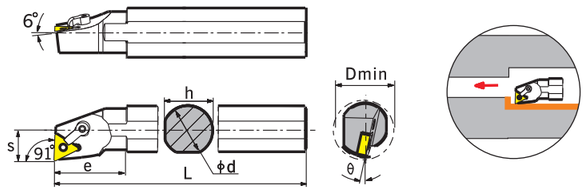
MWLNR/L





Type 型号	Stock 库存 R	Stock 库存 L	Dimension(mm) 基本尺寸 Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S20Q-MWLNR/L08	○		25	20	18	250	13	17°	31	WN□□ 0804□□	X	MSP613	MCL1810	WS061020	S2.5,S3
S25R-MWLNR/L08	●	○	32	25	23	200	17	15°	35				MCL1814	WS061025	
S32S-MWLNR/L08	●	○	41	32	30	250	22	12°	40		MW 0804	MSP617			S3
S40T-MWLNR/L08	○		50	40	37	300	27	15°	50						

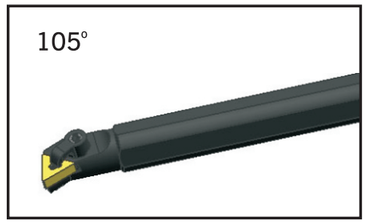
MTFNR/L

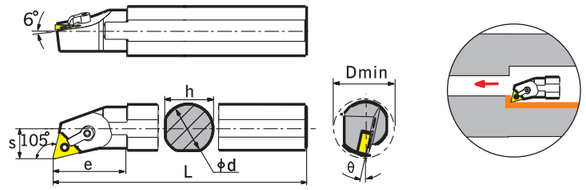


Type 型号	Stock 库存 R	Stock 库存 L	Dimension(mm) 基本尺寸 Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S20Q-MTFNR/L16	●	○	25	20	18	180	13	15°	31	TN□□ 1604□□	X	MSP510	MCL1810	WS061020	S2,S3
S25R-MTFNR/L16	●	○	32	25	23	200	17	12°	35				MCL1814	WS061025	
S32S-MTFNR/L16			40	32	30	250	22	17°	40		MT 1603	MSP513			
S40T-MTFNR/L16			50	40	38	300	27	15°	50						

● 库存　○ 准库存　其订定货

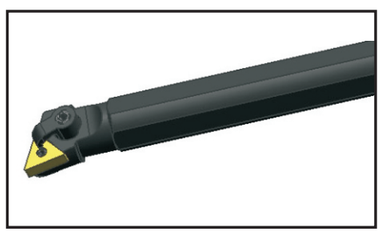
MTQNR/L

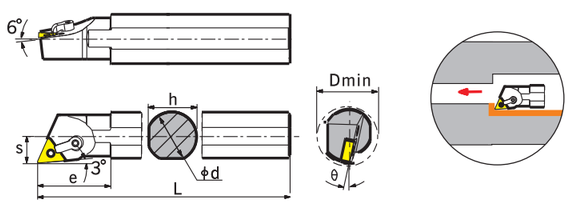




Type 型号	Stock 库存 R	Stock 库存 L	Dimension(mm) 基本尺寸 Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S20Q–MTQNR/L16	●	○	25	20	18	180	13	15°	31	TN□□ 1604□□	X	MSP510	MCL1810	WS061020	S2,S3
S25R–MTQNR/L16	●	○	32	25	23	200	17	12°	35				MCL1814	WS061025	
S32S–MTQNR/L16	○		40	32	30	250	22	17°	40		MT 1603	MSP513			
S40T–MTQNR/L16			50	40	37	300	27	15°	50						

MTJNR/L

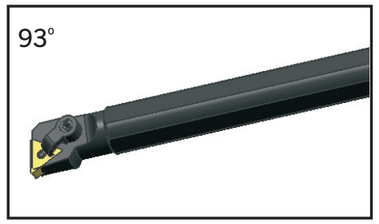


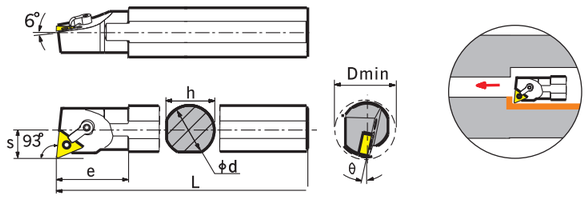


Type 型号	Stock 库存 R	Stock 库存 L	Dimension(mm) 基本尺寸 Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S25R-MTJNR/L16	●	○	32	25	23	200	17	12°	35	TN□□ 1604□□	X	MSP510	MCL1814	WS061025	S2,S3
S32S-MTJNR/L16		○	40	32	30	250	22	17°	40		MT 1603	MSP513			
S40T-MTJNR/L16			50	40	37	300	27	15°	50						

● 库存　○ 准库存　其订定货

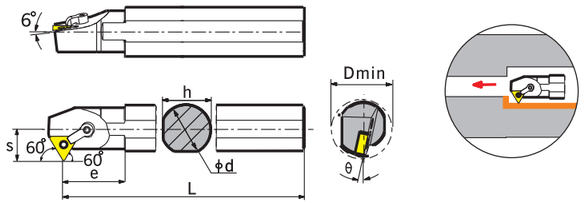
MTUNR/L





Type 型号	Stock 库存 R	Stock 库存 L	Dimension(mm) 基本尺寸 Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S20Q–MTUNR/L16	●	○	25	20	18	180	13	15°	31	TN□□ 1604□□	X	MSP510	MCL1810	WS061020	S2,S3
S25R–MTUNR/L16	●	○	32	25	23	200	17	12°	35				MCL1814	WS061025	
S32S–MTUNR/L16	○		40	32	30	250	22	17°	40		MT 1603	MSP513			
S40T–MTUNR/L16			50	40	37	300	27	15°	50						

MTWNR/L

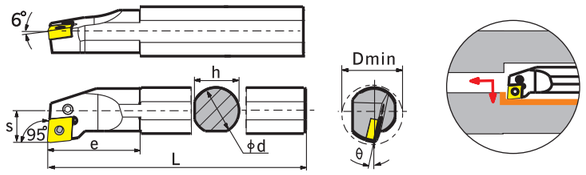


Type 型号	Stock 库存 R	Stock 库存 L	Dimension(mm) 基本尺寸 Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
S20Q-MTWNR/L16	●	○	27	20	18	180	13	15°	31	TN□□ 1604□□	X	MSP510	MCL1810	WS061020	S2,S3
S25R-MTWNR/L16	●	○	32	25	23	200	17	12°	35				MCL1814	WS061025	
S32S-MTWNR/L16		○	40	32	30	250	22	17°	40		MT 1603	MSP513			
S40T-MTWNR/L16			50	40	38	300	27	15°	50						

● 库存　○ 准库存　其订定货

PCLNR/L

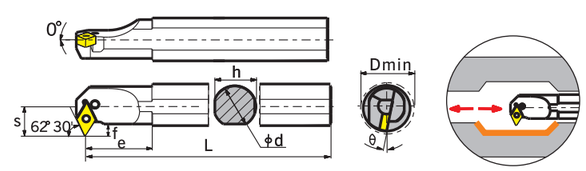
95°



Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 垫档
S16Q–PCLNR/L09			20	16	15	180	11	–12°	28	CN□□ 0903□□	VHX0509	S2	LV3C	–	–
S20Q–PCLNR/L09			25	20	18	180	13	–11°	31						
S25R–PCLNR/L09			32	25	23	200	17	–10°	35						
S20Q–PCLNR/L12			25	20	18	180	13	–11°	31	CN□□ 1204□□	VHX0613	S2.5	LV4A	–	–
S25R–PCLNR/L12			32	25	23	200	17	12°	40						
S32S–PCLNR/L12			44	32	30	250	22	–10°	50		VHX0821	S3	LV4	PC12318B	SP4
S40T–PCLNR/L12			54	40	37	300	27	–10°	55						
S50U–PCLNR/L12			63	50	47	350	35	–10°	56						
S50U–PCLNR/L19			63	50	47	350	35	–10°	63	CN□□ 1906□□	VHX1027	S4	LV6	PC19476	SP6

PDSNR/L

62° 30'

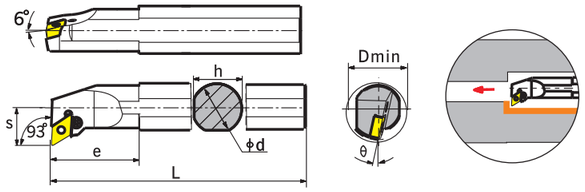


Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	f	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 垫档
S32S–PDSNR/L15			40	32	30	250	22	–11°	45	8.5	DN□□ 1506□□	VHX0821	S3	LV4B	PD15318	SP4
S40T–PDSNR/L15			50	40	37	300	27	–11°	43	9.4						
S32S–PDSNR/L15–3			40	32	30	250	22	–11°	45	8.5	DN□□ 1504□□	VHX0821	S3	LV4	PD15318	SP4
S40T–PDSNR/L15–3			50	40	37	300	27	–11°	43	9.4						

● 库存　○ 准库存　其余定货

PDUNR/L

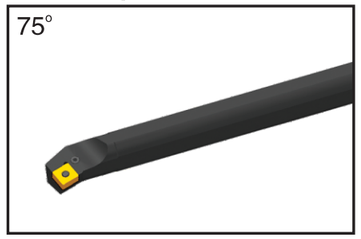
93°

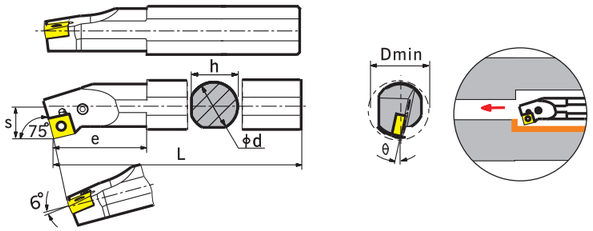


Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 垫档
S20Q–PDUNR/L 11			25	20	18	180	13	–16°	30	DN□□ 1104□□	VHX0512B	S2	LV3D	–	–
S25R–PDUNR/L 11			32	25	23	200	17	–13°	35						
S32S–PDUNR/L 11			40	32	30	250	22	–16°	40		VHX0617	S2.5	LV3	PD11270	SP3
S32S–PDUNR/L 15			40	32	30	250	22	–16°	50	DN□□ 1506□□	VHX0821	S3	LV4B	PD15318	SP4
S40T–PDUNR/L 15			50	40	37	300	27	–11°	50						
S32S–PDUNR/L 15–3			40	32	30	250	22	–16°	50	DN□□ 1504□□	VHX0821	S3	LV4	PD15318	SP4
S40T–PDUNR/L 15–3			50	40	37	300	27	–11°	50						

PSKNR/L

75°

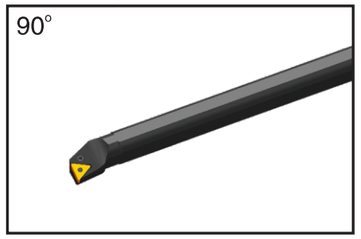


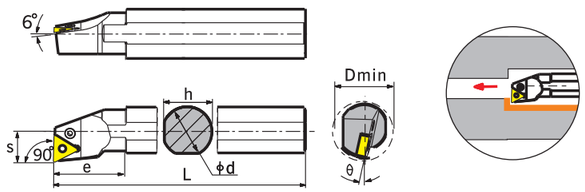


Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 垫档
S25R–PSKNR/L 12			32	25	23	200	17	–12°	42	SN□□ 1204□□	VHX0613	S2.5	LV4A	–	–
S32S–PSKNR/L 12			44	32	30	250	22	–10°	45		VHX0821	S3	LV4	PS12318	SP4
S40T–PSKNR/L 12			54	40	37	300	27	–10°	50						

● 库存　○ 准库存　其余定货

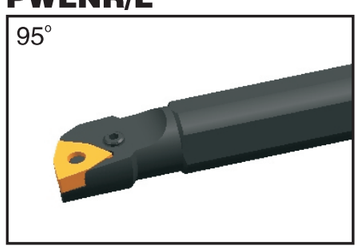
PTFNR/L

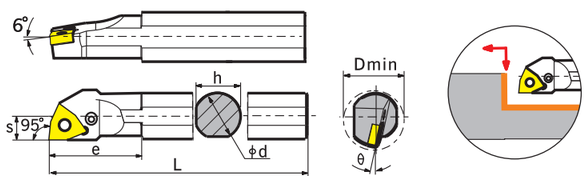




Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 垫档
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e						
	R	L													
S16Q–PTFNR/L 11			20	16	15	180	11	–14°	28	TN□□ 1103□□	VHX0509	S2	LV2	–	–
S20Q–PTFNR/L 11			25	20	18	180	13	–12°	31						
S25R–PTFNR/L 11			32	25	23	200	17	–10°	35						
S25R–PTFNR/L 16			32	25	23	200	17	–12°	42	TN□□ 1604□□	VHX0512	S2	LV3B	–	–
S32S–PTFNR/L 16			44	32	30	250	22	–10°	50		VHX0613	S2.5	LV3	PT16476	SP3
S40T–PTFNR/L 16			54	40	37	300	27	–10°	55						

PWLNR/L

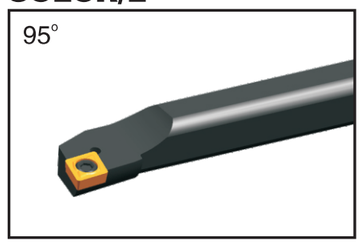


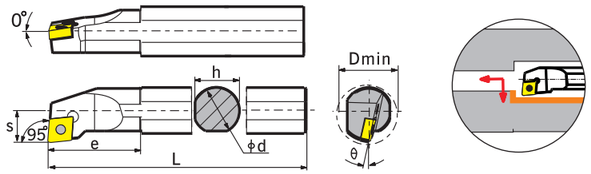


Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 档垫
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e						
	R	L													
S16Q–PWLNR/L06			20	16	15	180	11	–13°	25	WN□□ 0603□□	VHX0512	S2	LV3B	–	–
S20Q–PWLNR/L06			25	20	18	180	13	–13°	32						
S25R–PWLNR/L06			32	25	23	200	17	–13°	35						
S20Q–PWLNR/L08			25	20	18	180	13	–13°	32	WN□□ 0804□□	VHX0613	S2.5	LV4A	–	–
S25R–PWLNR/L08			32	25	23	200	17	–13°	45						
S32S–PWLNR/L08			40	32	30	250	22	–13°	50		VHX0821	S3	LV4	PW 08318	SP 4
S40T–PWLNR/L08			50	40	42	300	30	–13°	55						

● 库存　○ 准库存　其余定货

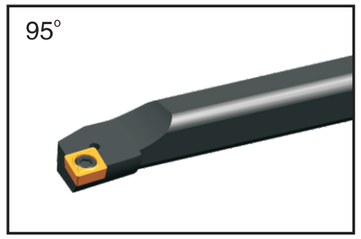
SCLCR/L

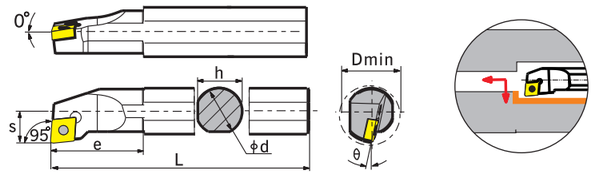




Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e			
	R	L										
S07K–SCLCR/L 06	●	●	9	7	6	125	4.2	–15°	14	CC□T 0602□□	L60M2.5X5	T08
S08K–SCLCR/L 06	●	●	10	8	7	125	5	–15°	14			
S10K–SCLCR/L 06	●	●	12	10	9	150	6	–13°	14			
S12M–SCLCR/L 06	●	●	16	12	11	150	9	–10°	25			
S12M–SCLCR/L 09	●	●	16	12	11	150	9	–10°	25	CC□T 09T3□□	L60M4X8	T15
S16Q–SCLCR/L 09	●	●	20	16	15	180	11	–12°	32.5			
S20Q–SCLCR/L 09	●	●	25	20	18	180	13	–8°	38			
S25R–SCLCR/L 09	○	○	32	25	23	200	17	–6°	45			
S25R–SCLCR/L 12	○	○	32	25	23	250	17	–6°	45	CC□T 1204□□	L60M5X12	T20
S32S–SCLCR/L 12	○	○	40	32	30	250	22	–10°	50			
S40T–SCLCR/L 12	○	○	50	40	37	300	27	–8°	60			

SCLCR/L–H



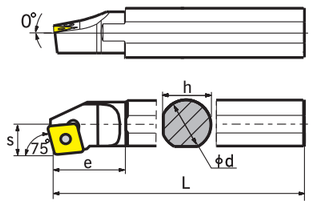


Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e			
	R	L										
S08K-SCLCR/L 06H09	●	○	9	8	7	125	5	–15°	22	CC□T 0602□□	L60M2.5X5	T08
S10K-SCLCR/L 06H11	●	○	11	10	9	150	6	–13°	24			
S12M-SCLCR/L 06H13	●	○	13	12	11	150	9	–10°	25			
S16Q-SCLCR/L 09H17	●	●	17	16	15	180	11	–12°	30	CC□T 09T3□□	L60M4X8	T15

● 库存　○ 准库存　其余定货

SCKCR/L

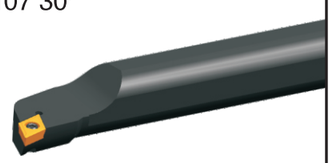
75°

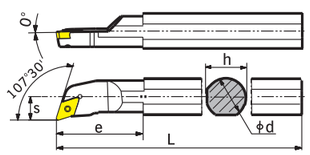


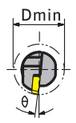
Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e			
	R	L										
S08K-SCKCR/L06	○	○	10	8	7	125	5.5	13°	25	CC□ T 0602□□	L60M2.5X5	T08
S10K-SCKCR/L06	●	●	13	10	9	125	7	12°	25			
S12M-SCKCR/L06	○	○	16	12	11	150	8.5	10°	25			
S12M-SCKCR/L09	●	●	16	12	11	150	8.5	12°	30	CC□ T 09T3□□	L60M2.5X5	T15
S16N-SCKCR/L09	●	●	20	16	15	160	11	10°	33			
S20Q-SCKCR/L09	●	●	24	20	19	180	13	8°	35			
S25R-SCKCR/L09		●	31	26	24	200	17	8°	40			

SDQCR/L

107°30'



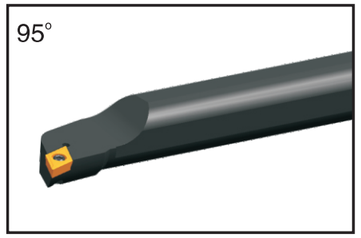


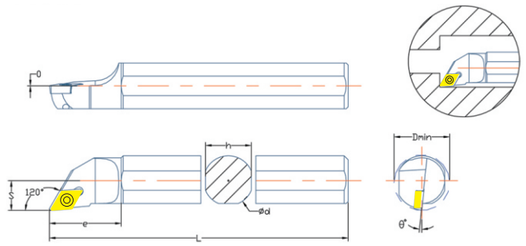


Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e			
	R	L										
S08K-SDQCR/L07	●	○	10	8	7	125	5	−8°	14	DC□T 0702□□	L60M2.5X5	T08
S10K-SDQCR/L 07	●	●	13	10	9	150	7	−8°	20			
S12M-SDQCR/L 07	●	●	16	12	11	150	9	−8°	22			
S16Q-SDQCR/L 07	●	○	20	16	15	180	11	−6°	27			
S20Q-SDQCR/L 11	○	○	25	20	18	180	13	−6°	32	DC□T 11T3□□	L60M4X8	T15
S25R-SDQCR/L 11	○	○	32	25	23	200	17	−6°	32			

SDXCR/L

95°

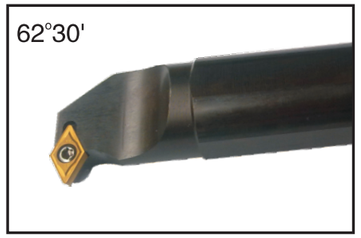


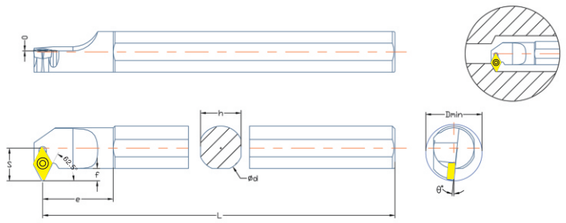


Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e			
	R	L										
S10K-SDQCR/L 07	●	●	13	10	9	150	7	−8°	20	DC□T 0702□□	L60M2.5X5	T08
S12M-SDQCR/L 07	●	●	16	12	11	150	9	−8°	22			
S16Q-SDQCR/L 07	●	○	20	16	15	180	11	−6°	27			
S20Q-SDQCR/L 11	○	○	25	20	18	180	13	−6°	32	DC□T 11T3□□	L60M4X8	T15
S25R-SDQCR/L 11	○	○	32	25	23	200	17	−6°	32			

SDWCR/L

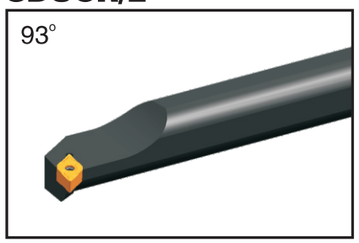
62°30'

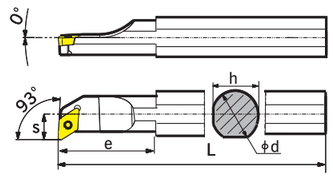


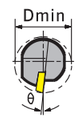


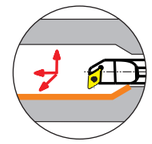
Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e			
	R	L										
S12M–SDWCR/L 07	●	○	19	12	11	125	10. 5	−8°	14	DC□T 0702□□	L60M2.5X5	T08
S16Q–SDWCR/L 07	●	●	23	16	15	180	12. 5	−8°	20			
S20Q–SDWCR/L 07	●	●	27	20	19	180	14. 5	−8°	22			
S20Q–SDWCR/L 11	●	○	27	20	19	180	14. 5	−6°	27	DC□T 11T3□□	L60M4X8	T15
S25R–SDWCR/L 11	○	○	32	25	24	200	17	−6°	32			
S32S–SDWCR/L 11	○	○	40	32	30	250	20	−6°	32			

SDUCR/L



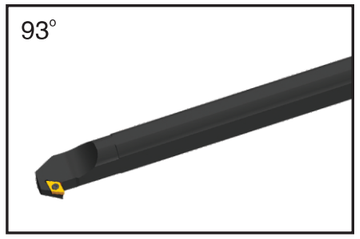


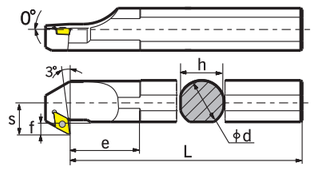


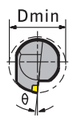


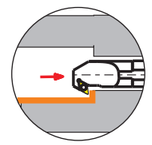
Type 型号	Stock 库存 R	Stock 库存 L	Dmin	Φd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
S08K-SDUCR/L07	○	○	13	08	9	125	7	−8°	22	DC□ T0702□□	L60M2.5X5	T08
S10K-SDUCR/L 07	●	●	13	10	9	125	7	−8°	22			
S12M-SDUCR/L 07	●	●	16	12	11	150	9	−8°	22			
S16Q-SDUCR/L 07	●	●	20	16	15	180	11	−6°	27	DC□ T11T3□□	L60M4X8	T15
S20Q-SDUCR/L 11	●	●	25	20	18	180	13	−6°	40			
S25R-SDUCR/L 11	●	●	32	25	23	200	17	−6°	46			

SDZCR/L





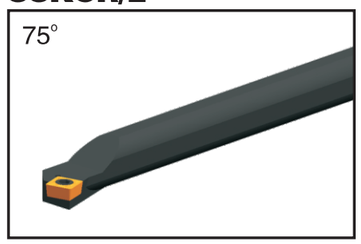


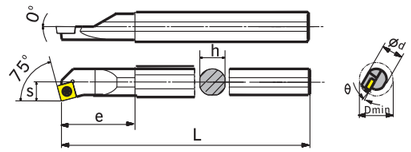


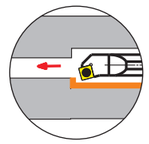
Type 型号	Stock 库存 R	Stock 库存 L	Dmin	Φd	h	L	s	θ°	e	f	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
S20Q–SDZCR/L11	●	●	27	20	18	180	15	−6°	35	6.9	DC□ T11T3□□	L60M4X8	T15
S25R–SDZCR/L 11	●	●	33	25	23	200	17	−6°	40	6.9			
S32S–SDZCR/L 11	●	○	40	32	30	250	22	−6°	45	8.4			
S40T–SDZCR/L 11	○	○	50	40	37	300	27	−4°	45	9.4			

● 库存　○ 准库存　其余定货

SSKCR/L

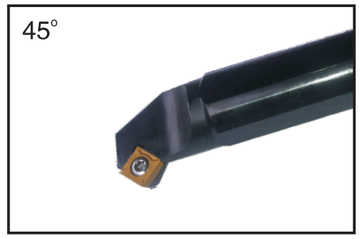


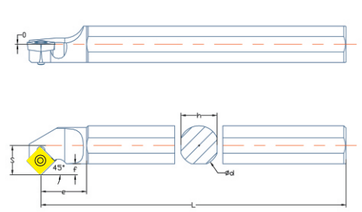




Type 型号	Stock 库存 R	Stock 库存 L	Dmin	Φd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
S12M–SSKCR/L 09	●	●	16	12	11	150	9	−10°	25	SC□ T 09T3□□	L60M4X8	T15
S16Q–SSKCR/L 09	●	●	20	16	15	180	11	−11°	30			
S20Q–SSKCR/L 09	●	●	25	20	18	180	13	−6°	35			
S25R–SSKCR/L 09	●	●	32	25	23	200	17	−8°	40			
S25R–SSKCR/L 12	○	○	32	25	23	200	17	−8°	40	SC□ T 1204□□	L60M5X12	T20
S32S–SSKCR/L 12	○	○	40	32	30	250	22	−10°	45			

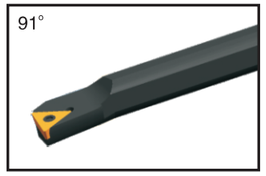
SSSCR/L

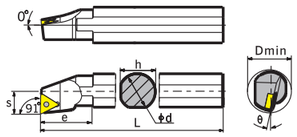




Type 型号	Stock 库存 R	Stock 库存 L	Dmin	Φd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
S12M–SSKCR/L 09	●	●	16	12	11	150	9	−10°	25	SC□ T 09T3□□	L60M4X8	T15
S16Q–SSKCR/L 09	●	●	20	16	15	180	11	−11°	30			
S20Q–SSKCR/L 09	●	●	25	20	18	180	13	−6°	35			
S25R–SSKCR/L 09	●	●	32	25	23	200	17	−8°	40			
S25R–SSKCR/L 12	○	○	32	25	23	200	17	−8°	40	SC□ T 1204□□	L60M5X12	T20
S32S–SSKCR/L 12	○	○	40	32	30	250	22	−10°	45			

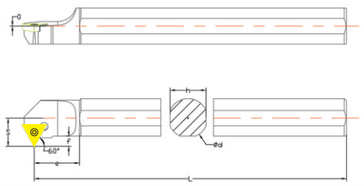
STFCR/L





Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
S08K–STFCR/L09	○	○	10	08	7	125	5	–10°	14	TC□ T 09T□□	L60M2.5X5	T08
S10K–STFCR/L09	●	●	12	10	9	125	6	–13°	25			
S12M–STFCR/L 09	○	○	16	12	11	150	9	–10°	30			
S12M–STFCR/L11	●	●	16	12	11	150	11	–6°	30	TC□ T 1102□□	L60M2.5X5	T08
S16Q–STFCR/L 11	●	●	20	16	15	180	11	–6°	35			
S20Q–STFCR/L 11	●	●	25	20	18	180	13	–3°	36			
S25R–STFCR/L 16	●	●	32	25	23	200	17	–6°	49	TC□ T 16T3□□	L60M4X8	T15
S32S–STFCR/L 16	○	○	40	32	30	250	22	–10°	50			
S40T–STFCR/R 16			50	40	37	300	27	–8°	60			

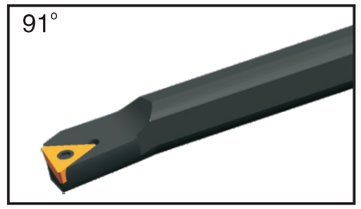
STWCR/L

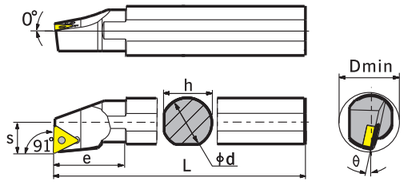


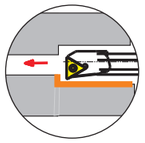
Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
S10K–STWCR/L 11	○	○	14	10	9	125	8	–10°	14	TC□ T 09T□□	L60M2.5X5	T08
S12M–STWCR/L 11	●	●	16	12	11	150	9	–13°	25			
S16Q–STWCR/L 11	○	○	20	16	15	180	11	–10°	30			
S20Q–STWCR/L 11	●	●	25	20	19	180	13	–6°	30	TC□ T 1102□□	L60M2.5X5	T08
S25R–STWCR/L 11	●	●	32	25	24	200	17	–6°	35			
S20Q–STWCR/L 16	●	●	25	20	19	180	14.5	–3°	36			
S25R–STWCR/L 16	●	●	32	25	24	200	17	–6°	49	TC□ T 16T3□□	L60M4X8	T15
S32S–STWCR/L 16	○	○	39	32	30	250	22	–10°	50			
S40T–STWCR/L 16			50	40	38	300	27	–8°	60			

● 库存　○ 准库存　其余定货

STFPR/L

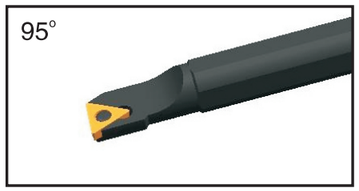


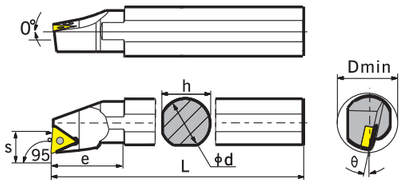


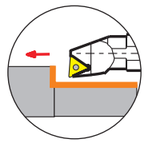


Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
S08K–STFPR/L11H09	○	○	9	08	7	125	5	–10°	14	TP□ T 0902□□	L60M2.5X5	T08
S10K–STFPR/L11H11	●	●	11	10	9	125	6	–13°	25	TP□ T 1102□□		
S12M–STFPR/L 11H13	○	○	13	12	11	150	9	–10°	30	TP□ T 1103□□		
S16Q–STFPR/L 11H17	●	●	17	16	15	180	11	–6°	35			

STUCR/L



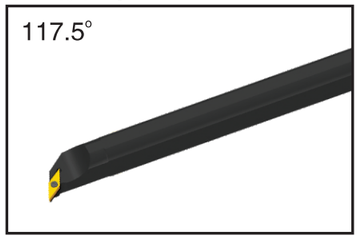


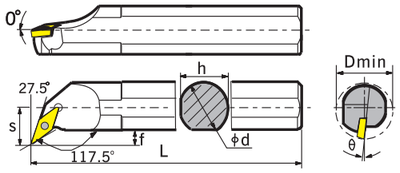


Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
S08K–STUCR/L09	○	○	11	08	7	125	5.5	15°	23	TC□ T 09T□□	L60M2.5X5	T08
S08K–STUCR/L09–A16	●	●	11	16	7	125	5.5	15°	24			
S10K–STUCR/L09	○	○	13	10	9	125	7	13°	24			
S10K–STUCR/L09–A16	●	●	13	16	9	125	7	13°	30			
S10K–STUCR/L11	●	●	13	10	9	125	7	12°	24	TC□ T 1102□□	L60M2.5X5	T08
S10K–STUCR/L11–A16	●	●	16	16	9	125	7	12°	30			
S12M–STUCR/L11	●	●	16	12	11	150	8.5	10°	27			
S12M–STUCR/L11–A16	○	○	16	16	11	150	8.5	10°	30			
S16Q–STUCR/L11			20	16	15	160	11	8°	30			
S20Q–STUCR/L11			25	20	19	180	13	6°	35			
S25R–STUCR/L11			31	25	24	200	17	4°	40			
S20Q–STUCR/L16			25	20	19	180	13	8°	40	TC□ T 16T3□□	L60M4X8	T15
S25R–STUCR/L16			31	25	24	200	17	6°	40			
S32S–STUCR/L16			39	32	30	250	22	4°	45			
S40T–STUCR/R16			50	40	38	300	27	2°	55			
S50U–STUCR/L16			60	50	48	350	31	0°	60			

● 库存　○ 准库存　其余定货

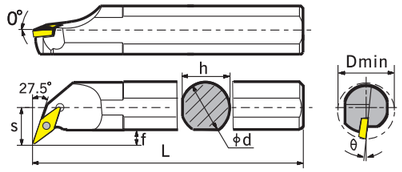
SVQCR/L

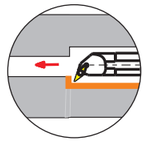




Type 型号	Dimension(mm) 基本尺寸										Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e	f			
	R	L											
S20Q–SVQCR/L16	●		27	20	18	180	14	–8°	41	6.9	VC□ T 1604□ □	L60M4X8	T15
S25S–SVQCR/L16	●	○	32	25	23	200	17	–8°	49	6.9			
S32S–SVQCR/L 16	○		40	32	30	250	23	–8°	56	8.4			
S40T–SVQCR/L 16			50	40	37	300	27	–8°	64	9.4			

SVQBR/L

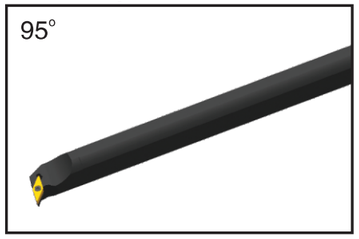


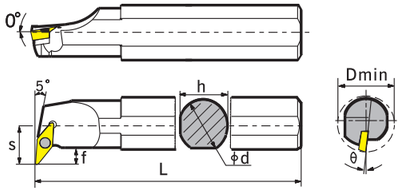


Type 型号	Dimension(mm) 基本尺寸										Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e	f			
	R	L											
S20Q–SVQBR/L16	●	●	27	20	18	180	14	–8°	35	6.9	VC□ T 1604□ □	L60M4X8	T15
S25R–SVQBR/L16	○	○	32	25	23	200	17	–8°	49	6.9			
S32S–SVQBR/L 16	○		40	32	30	250	23	–8°	56	8.4			
S40T–SVQBR/L 16	○		50	40	37	300	27	–8°	64	9.4			

● 库存　　○ 准库存　　其余定货

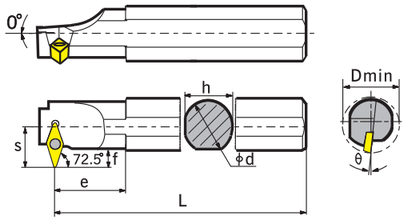
SVUCR/L

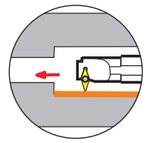




Type 型号	Dimension(mm) 基本尺寸										Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e	f			
	R	L											
S16Q–SVUCR/L11	●	●	22	16	15	180	12.5	–8°	32.5	6.9	VC□ T 1103□□	L60M2.5X5	T08
S20Q–SVUCR/L16	○	○	31	20	18	180	15	–8°	38	6.9	VC□ T 1604□□	L60M4X8	T15
S25R–SVUCR/L16	○		35	25	23	180	17	–8°	45	8.4			
S32S–SVUCR/L 16	○		42	32	30	250	22	–8°	49	8.4			
S40T–SVUCR/L 16			51	40	37	300	27	–8°	56.5	9.4			

SVWCR/L

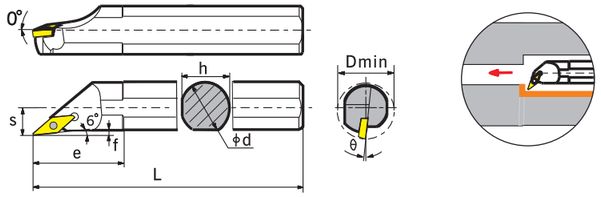




Type 型号	Dimension(mm) 基本尺寸										Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	ϕd	h	L	s	θ°	e	f			
	R	L											
S16Q–SVWCR/L11	●	●	30	25	15	180	11	–8°	32.5	6.9	VC□ T 1103□□	L60M2.5X5	T08
S20Q–SVWCR/L16	○	○	25	28	18	180	15	–8°	38	6.9	VC□ T 1604□□	L60M4X8	T15
S25R–SVWCR/L16	○		32	34	23	180	17	–8°	45	8.4			
S32S–SVWCR/L 16	○		40	42	30	250	22	–8°	49	8.4			
S40T–SVWCR/L 16			50	50	37	300	27	–8°	56.5	9.4			

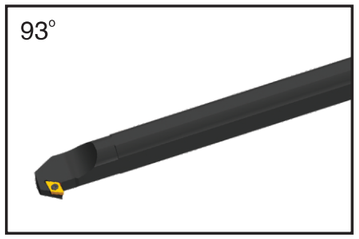
● 库存　　○ 准库存　　其余定货

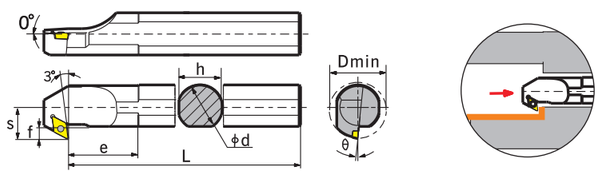
SVXCR/L



Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	f	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
S16Q–SVXCR/L11	●	●	20	16	15	180	11	–8°	32.5	6.9	VC□ T 1103□□	L60M2.5X5	T08
S20Q–SVXCR/L16	○	○	25	20	18	180	15	–8°	38	6.9	VC□ T 1604□□	L60M4X8	T15
S25S–SVXCR/L16	○		32	25	23	180	17	–8°	45	8.4			
S32S–SVXCR/L 16	○		40	32	30	250	22	–8°	49	8.4			
S40T–SVXCR/L 16			50	40	37	300	27	–8°	56.5	9.4			

SVZCR/L





Type 型号	Stock 库存 R	Stock 库存 L	Dmin	ϕd	h	L	s	θ°	e	f	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
S16Q–SVZCR/L 11	●	●	22	16	15	180	11	-8°	32.5	6.9	VC□ T 1103□□	L60M2.5X5	T08
S20Q–SVZCR/L 11	○	○	28	20	18	180	15	-8°	38	6.9			
S25S–SVZCR/L 16	○		34	25	23	180	17	-8°	45	8.4	VC□ T 1604□□	L60M4X8	T15
S32S–SVZCR/L 16	○		42	32	30	250	22	-8°	49	8.4			
S40T–SVZCR/L 16			50	40	37	300	27	-8°	56.5	9.4			

● 库存　　○ 准库存　　其余定货

范例 Example

S	N	L	00	16	M	16
1	2	3	4	5	6	7

1.压紧方式 Clamping system

压板压紧式 Top clamping	螺钉压紧式 Screw on
C	S

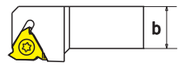
2.螺纹形式 Type of screw

N	内螺纹 Internal
W	外螺纹 Extemal

3.切削方向 Hand of tools

R 右切 Right	L 左切 Left

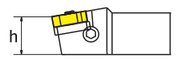
4.刀体宽度 Shank width



例:b=8mm,标为08
Integers to be proceeded by 0
eg:b=8 indicated by 08

注：圆刀杆就用直径表示

5.刀尖高度 Height



只标注到整数 例:h=8mm,标为08
Integers to be proceeded by 0
eg:h=8 indicated by 08

注：圆刀杆用00表示

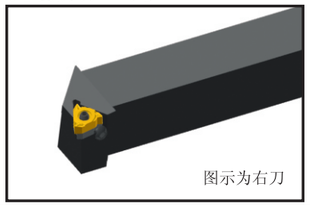
6.刀杆长度 Tool length

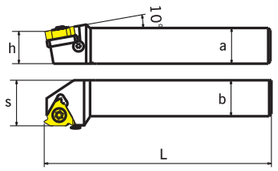
代号 Code	H	K	M	P	Q
长度 Length	100	125	150	170	180

7.刀片尺寸 Insert Dimension

代号 Code	三角形边长 Cutting edge length	内切圆 Iscribed circle dia.
11	11	6.305
16	16	9.525
22	22	12.70
27	27	15.89

外螺纹车刀 External threading tools



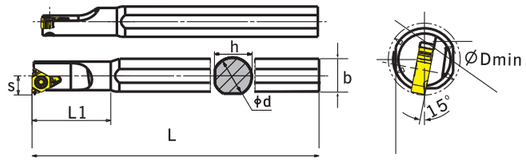


Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	h	b	L	s	Applicable Inserts 使用的刀片	Screw 刀片螺钉	Shim 刀垫	Shim Screw 刀垫螺钉	Wrench 扳手
SWR/L	1010H11H			10	10	10	100	16	R/LT11.01W-□□GM	L60 M2.5×6			T08
	1212H11H			12	12	12	100	16					
	1616H16H	●	●	16	16	16	100	20	R/LT16.01W-□□GM	L60 M3.5×12	TT16-□□	SS04008	T15 S2.5
	2020K16H	●	●	20	20	20	125	25					
	2525M16H	●	●	25	25	25	150	32					
	3225P16H	●	●	32	32	25	170	32					
	3232P16H	●	●	32	32	32	170	40					
	2525M22H	●	●	25	25	25	150	32	R/LT22.01W-□□GM	L60 M5×16	TT22-□□	SS04008	T20 S2.5
	3225P22H	●	○	32	32	25	170	32					
	3232P22H	○	○	32	32	32	170	40					
	4040S22H	○	○	40	40	40	250	50					

Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	h	b	L	s	Applicable Inserts 使用的刀片	Screw 刀片螺钉	Shim 刀垫	Shim Screw 刀垫螺钉	Wrench 扳手
SWR/L	1010H11			10	10	10	100	16	11ER/L	L60 M2.5×6			T08
	1212H11			12	12	12	100	16					
	1616H16	●	●	16	16	16	100	20	16ER/L	L60 M3.5×12	TT16-□□	SS04008	T15 S2.5
	2020K16	●	●	20	20	20	125	25					
	2525M16	●	●	25	25	25	150	32					
	3225P16	●	●	32	32	25	170	32					
	3232P16	●	●	32	32	32	170	40					
	2525M22	●	●	25	25	25	150	32	22ER/L	L60 M4×16	TT22-□□	SS04008	T20 S2.5
	3225P22	●	○	32	32	25	170	32					
	3232P22	○	○	32	32	32	170	40					
	4040S22	○	○	40	40	40	250	50					
	3232P27	○	○	32	32	32	170	40	27ER/L	L60 M6×16	TT27-□□		
	4040S27	○	○	40	40	40	250	50					

● 库存　○ 准库存　其余定货

内螺纹车刀 Internal threading tools



Type 型号	Dimension(mm) 基本尺寸 Stock 库存	d	L	b	Dmin	s	h	L1	Applicable Inserts 使用的刀片	Shim 刀垫	Screw 螺钉	Wrench 扳手	Shim Screw 刀垫螺钉
SNR/L0010K11H	○	10	125		12	6	9.5	32	LT11.01N-□□GM RT11.01N-□□GM		L60 M2.5×5	T08	
SNR/L0012K11H	○	12	125		16	6	11.5	32					
SNR/L0013M16H	○	13	150		16	10	15.5	32	LT16.01N-□□GM RT16.01N-□□GM		L60 M3.5×8	T15	
SNR/L0016M16H	●	16	150		20	12	15.5	40					
SNR/L0020Q16H	●	20	180		25	14	19.5	40					
SNR/L0025R16H	●	25	200		30	16	24	45		TT16		T15 S2.5	SS04008
SNR/L0032S16H	○	32	250		38	20	30	55					
SNR/L0025R22H	●	25	200		30	18	24	45	RT22.01N-□□GM LT22.01N-□□GM	TT22	L60 M5×16	T20 S2.5	SS04008
SNR/L0032S22H	○	32	250		38	22	30	55					
SNR/L0040T22H	○	40	300		46	26	38	60					

Type 型号	Dimension(mm) 基本尺寸 Stock 库存	d	L	b	Dmin	s	h	L1	Applicable Inserts 使用的刀片	Shim 刀垫	Screw 螺钉	Wrench 扳手	Shim Screw 刀垫螺钉
SNR/L0010K11	○	10	125		12	6	9.5	32	11ER/L		L60 M2.5×5	T08	
SNR/L0012K11	○	12	125		16	6	11.5	32					
SNR/L0013M16	○	13	150		16	10	15.5	32	16ER/L		L60 M3.5×8	T15	
SNR/L0016M16	●	16	150		20	12	15.5	40					
SNR/L0020Q16	●	20	180		25	14	19.5	40					
SNR/L0025R16	●	25	200		30	16	24	45		TT16		T15 S2.5	SS04008
SNR/L0032S16	○	32	250		38	20	30	55					
SNR/L0025R22	●	25	200		30	18	24	45	22ER/L	TT22	L60 M4×16	T20 S2.5	SS04008
SNR/L0032S22	○	32	250		38	22	30	55					
SNR/L0040T22	○	40	300		46	26	38	60					
SNR/L0032S27	○	32	250		40	24	30	55	27ER/L	TT27	L60 M6×16	T20 S2.5	SS04008
SNR/L0040T27	○	40	300		50	30	38	60					

● 库存　○ 准库存　其余定货

切断切槽刀杆命名规则
Parting and grooving holders code key

外圆、端面切断切槽刀具
External and surface cutting

Q	F	G	D	25	25	R	22	52	H
1	2	3	4	5	6	7	8	9	10

1. 切槽刀代号　　Q：切断切槽　　P：切断
2. 加工方式　　E：外圆切削　　F：端面切削
3. 定位槽代号　　与刀片对应的定位槽代号一致并对应一定刀片刃宽范围
4. 对应刀片的刀刃数代号　　S:单刃　　D:双刃
5. 切槽刀刀体高度
6. 切槽刀刀体宽度
7. 刀具的左右手　　R：右　L：左　N：两者皆可
8. 最大切削深度
9. 端面切槽刀首次切削的最小直径(外圆切槽时缺省)
10. 端面切槽刀刀柄类：　H：直头　L：弯头

内圆切槽刀具
Internal cutting

C	32	S	-	Q	G	D	R	11	-	44
1	2	3		4	5	6	7	8		9

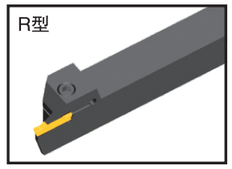
1. 切槽刀压紧方式
2. 刀杆直径
3. 刀杆长度
4. 切槽刀代号
5. 定位槽代号
6. 对应刀片刃数
7. 刀具的左右手　R：右　L：左　N：两者皆可
8. 最大切削深度
9. 最小加工孔径

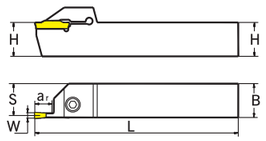
用于切断刀板的刀座
Height of blades

P	H	S	32	32
1	2	3	4	5

1. 切断刀具
2. 切断刀具基座
3. 对应刀片刃数
4. 刀座规格
5. 刀板高度

外圆切断、切槽刀具
External Parting, Grooving and Turning Tools

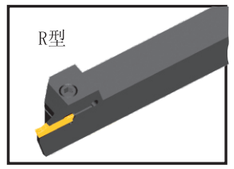


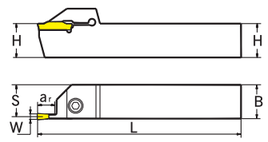


Type 型号		基本尺寸 Dimension(mm) H×B	L	S	W	最大切深 $a_r$max	刀片 Insents	螺钉 Screw	扳手 Wrench
QEED	1616R/L10	16x16	125	15	2.5	10	Z*ED*****-**	M5×20	S4
	1616R/L17	16x16	125	15	2.5	17	Z*ED*****-**		
	2020R/L10	20x20	125	19	2.5	10	Z*ED*****-**	M6×20	S5
	2020R/L17	20x20	125	19	2.5	17	Z*ED*****-**		
	2525R/L10	25x25	150	24	2.5	10	Z*ED*****-**		
	2525R/L17	25x25	150	24	2.5	17	Z*ED*****-**		
QEFD	1616R/L10	16x16	125	14.8	3	10	Z*FD****-**	M5×20	S4
	1616R/L17	16x16	125	14.8	3	17	Z*FD****-**		
	2020R/L10	20x20	125	18.8	3	10	Z*FD****-**	M6×20	S5
	2020R/L17	20x20	125	18.8	3	17	Z*FD****-**		
	2525R/L10	25x25	150	23.8	3	10	Z*FD****-**		
	2525R/L17	25x25	150	23.8	3	17	Z*FD****-**		
QEGD	2020R/L13	20x20	140	18.5	4	13	Z*GD****-**	M6×20	S5
	2020R/L 22	20x20	140	18.5	4	22	Z*GD****-**		
	2525R/L13	25x25	150	23.5	4	13	Z*GD****-**		
	2525R/L 22	25x25	150	23.5	4	22	Z*GD****-**		
	3232R/L13	32x32	170	30.5	4	13	Z*GD****-**		
	3232R/L 22	32x32	170	30.5	4	22	Z*GD****-**		
QEHD	2525R/L13	25x25	150	23	5	13	Z*HD****-**		
	2525R/L 22	25x25	150	23	5	22	Z*HD****-**		
QEHS	2525N 30	25x25	150	12.5	5	30	Z*HS****-**		
QEHD	3232R/L13	32x32	170	30	5	13	Z*HD****-**		
	3232R/L 22	32x32	170	30	5	22	Z*HD****-**		
QEHS	3232N 30	32x32	170	16	5	30	Z*HS****-**		
QEKD	2525R/L13	25x25	150	22.6	6	13	Z*KD****-**		
	2525R/L 22	25x25	150	22.6	6	22	Z*KD****-**		
QEKS	2525N 30	25x25	150	12.5	6	30	Z*KS****-**		
QEKD	3232R/L13	32x32	170	29.6	6	13	Z*KD****-**		
	3232R/L 22	32x32	170	29.6	6	22	Z*KD****-**		
QEKS	3232N 30	32x32	170	16	6	30	Z*KS****-**		

★ 可安装切断、切槽、车削、仿形刀片。
Parting, grooving, turning, profiling inserts are adaptable to the tools。

外圆切断、切槽刀具 External Parting, Grooving and Turning Tools

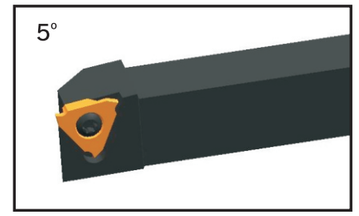


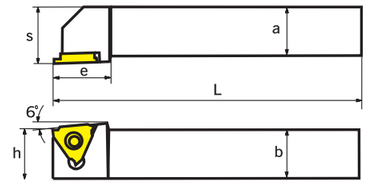


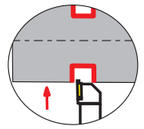
Type 型号		基本尺寸 Dimension(mm) H	L	S	W	最大切深 a_{1max}	刀片 Insents	螺钉 Screw	扳手 Wrench
MGEHR/L	1616-2	16	100	15	2	14.5	MGMN200-M	M5×17	S4
	2020-2	20	125	19	2	14.5	MGMN200-M	M6×20	S5
	2525-2	25	150	24	2	14.5	MGMN200-M	M6×20	S5
	1616-2.5	16	100	15	2.5	16.5	MGMN250-M	M5×17	S4
	2020-2.5	20	125	19	2.5	16.5	MGMN250-M	M6×20	S5
	2525-2.5	25	150	24	2.5	16.5	MGMN250-M	M6×20	S5
	1616-3	16	100	14.8	3	18	MGMN300-M	M5×17	S4
	2020-3	20	125	18.8	3	18	MGMN300-M	M6×20	S5
	2020-3-T10	20	125	18.8	3	10	MGMN300-M		
	2525-3	25	150	23.8	3	18	MGMN300-M		
	2525-3-T10	25	150	23.8	3	10	MGMN300-M		
	3232-3	32	170	30.5	3	18	MGMN300-M		
	3232-3-T10	32	170	30.5	3	10	MGMN300-M	M6×20	S5
	2020-4	20	125	18.5	4	18	MGMN400-M		
	2020-4-T10	20	125	18.5	4	10	MGMN400-M		
	2525-4	25	150	23.5	4	18	MGMN400-M		
	2525-4-T10	25	150	23.5	4	10	MGMN400-M		
	3232-4	32	170	30.5	4	18	MGMN400-M		
	3232-4-T10	32	170	30.5	4	10	MGMN400-M		
	2020-5	20	150	18	5	23	MGMN500-M		
	2020-5-T15	20	150	18	5	15	MGMN500-M		
	2525-5	25	150	23	5	23	MGMN500-M		
	2525-5-T15	25	150	23	5	15	MGMN500-M		
	3232-5	32	170	30	5	23	MGMN500-M		
	3232-5-T15	32	170	30	5	15	MGMN500-M		
	2020-6	20	125	17	6	23	MGMN600-M		
	2020-6-T10	20	125	17	6	10	MGMN600-M		
	2525-6	25	150	22.6	6	23	MGMN600-M		
	2525-6-T15	25	150	22.6	6	15	MGMN600-M		
	3232-6	32	170	29.6	6	23	MGMN600-M		
	3232-6-T15	32	170	29.6	6	15	MGMN600-M		

★ 可安装切断、切槽、车削、仿形刀片。(配套韩国克洛依刀片)
Parting, grooving, turning, profiling inserts are adaptable to the tools。

SGTR/L



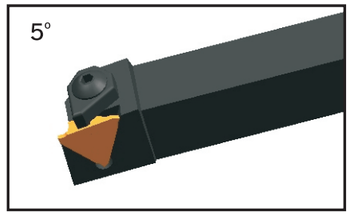


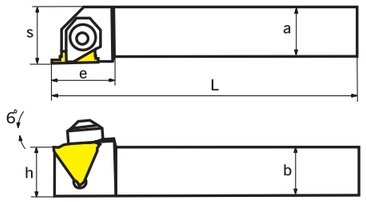


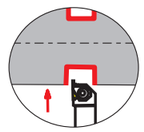
Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	h	b	L_1	L_2	H_1	f	Applicable Inserts 使用的刀片	Clamping screw 螺钉	Wrench 扳手
SGTR/L	1212H16C	●	●	12	12	100	20	12	16	GLR/L3□□□□	M3.5×8	T15
	1616H16C	●	●	15	16	100	20	16	20			
	2020K16C	○	○	20	20	125	20	20	25			
	2525M16C	●	○	25	25	150	20	25	32			
	2020K22C	○	○	20	20	125	30	20	25	GLR/L4□□□	M4×10	T15
	2525M22C			25	25	150	30	25	32			

备注：配套东芝刀片

KGBR/L





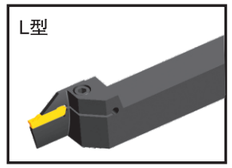


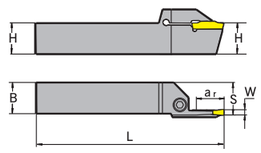
Type 型号		Dimension(mm) 基本尺寸 Stock 库存 R	L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 螺钉	Clamp 压板	Wrench 扳手
KGBR/L	2020K22-15	●	●	20	20	125	20	25	24	GB32R/050~300	DM 0625	CGBR/L	S4
	2525M22-15	●	●	25	25	150	25	30	25				
	2020K22-25	●	●	20	20	125	20	25	25.5	GB32R/250~330	DM 0625	CGBR/L	S4
	2525M22-25	●	●	25	25	250	25	30	25.5				
	2020K22-35	●	●	20	20	125	20	25	25.5	GB32R/350~480	DM 0625	CGBR/L	S4
	2525M22-35			25	25	150	25	30	25.5				

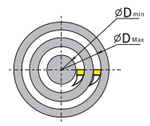
备注：配套京瓷刀片

端面切槽、车削刀具 Surface Grooving and Turning Tools

L型





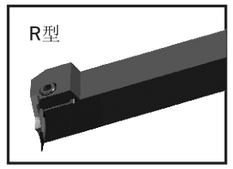


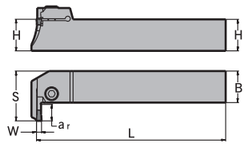
下刀直径范围

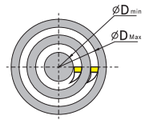
Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable insents	螺钉 Screw	扳 手 Wrench
	HxB	L	S	W	a_r	ØD)max-Min(			
QFFD2525R/L10-48H	25x25	150	26	3	10	48-66	ZTFD0303-MG		
QFFD2525R/L17-48H						48-66	ZTFD0303-MG		
QFFD2525R/L10-60H	25x25	150	26	3	10	60-80	ZTFD0303-MG		
QFFD2525R/L17-60H						60-80	ZTFD0303-MG		
QFFD2525R/L10-74H	25x25	150	26	3	10	74-110	ZTFD0303-MG		
QFFD2525R/L17-74H						74-110	ZTFD0303-MG		
QFFD2525R/L10-100H	25x25	150	26	3	10	100-150	ZTFD0303-MG		
QFFD2525R/L17-100H						100-150	ZTFD0303-MG		
QFGD2525R/L13-52H	25x25	150	26	4	13	52-72	ZTGD0404-MG		
QFGD2525R/L 22-52H						52-72	ZTGD0404-MG		
QFGD2525R/L13-64H	25x25	150	26	4	13	64-100	ZTGD0404-MG		
QFGD2525R/L 22-64H						64-100	ZTGD0404-MG		
QFGD2525R/L13-90H	25x25	150	26	4	13	90-140	ZTGD0404-MG		
QFGD2525R/L 22-90H						90-140	ZTGD0404-MG		
QFGD2525R/L13-130H	25x25	150	26	4	13	130-230	ZTGD0404-MG		
QFGD2525R/L 22-130H						130-230	ZTGD0404-MG		
QFHD2525R/L 13-58H	25x25	150	26	5	13	58-96	ZTHD0504-MG	M6×20	S5
QFHD2525R/L 22-58H						58-96	ZTHD0504-MG		
QFHD2525R/L 13-86H	25x25	150	26	5	13	86-140	ZTHD0504-MG		
QFHD2525R/L 22-86H						86-140	ZTHD0504-MG		
QFHD2525R/L 13-130H	25x25	150	26	5	13	130-200	ZTHD0504-MG		
QFHD2525R/L 22-130H						130-200	ZTHD0504-MG		
QFHD2525R/L 13-185H	25x25	150	26	5	13	185-400	ZTHD0504-MG		
QFHD2525R/L 22-185H						185-400	ZTHD0504-MG		
QFKD2525R/L 30-185H	25x25	150	26	5	30	185-400	ZTHS0504-MG		
QFKD2525R/L 13-60H						60-100	ZTKD0608-MG		
QFKD2525R/L 22-60H	25x25	150	26	6	22	60-100	ZTKD0608-MG		
QFKD2525R/L 13-88H						88-180	ZTKD0608-MG		
QFKD2525R/L 22-88H	25x25	150	26	6	22	88-180	ZTKD0608-MG		
QFKD2525R/L 13-160H						160-400	ZTKD0608-MG		
QFKD2525R/L 22-160H	25x25	150	26	6	22	160-400	ZTKD0608-MG		
QFKD2525R/L 30-160H						160-400	ZTKS0608-MG		

端面切槽、车削刀具 Surface Grooving and Turning Tools

R型



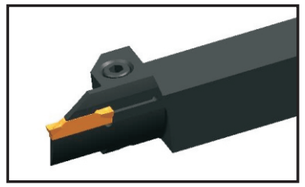


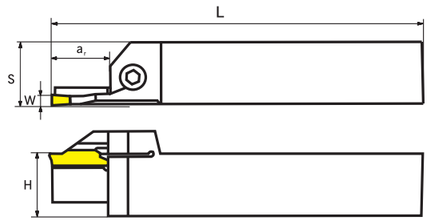


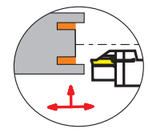
下刀直径范围

Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable insents	螺钉 Screw	扳 手 Wrench
	HxB	L	S	W	a_r	ØD)max-Min(			
QFFD2525R/L 10-48L	25x25	150	36.5	3	10	48-66	ZTFD0303-MG		
QFFD2525R/L 17-48L		150	43.5	3	17	48-66	ZTFD0303-MG		
QFFD2525R/L10-60L	25x25	150	36.5	3	10	60-80	ZTFD0303-MG		
QFFD2525R/L 17-60L		150	43.5	3	17	60-80	ZTFD0303-MG		
QFFD2525R/L 10-74L	25x25	150	36.5	3	10	74-110	ZTFD0303-MG		
QFFD2525R/L 17-74L		150	43.5	3	17	74-110	ZTFD0303-MG		
QFFD2525R/L 10-100L	25x25	150	36.5	3	10	100-150	ZTFD0303-MG		
QFFD2525R/L 17-100L		150	43.5	3	17	100-150	ZTFD0303-MG		
QFGD2525R/L 13-52L	25x25	150	39.5	4	13	52-72	ZTGD0404-MG		
QFGD2525R/L 22-52L		150	48.5	4	22	52-72	ZTGD0404-MG		
QFGD2525R/L 13-64L	25x25	150	39.5	4	13	64-100	ZTGD0404-MG		
QFGD2525R/L 22-64L		150	48.5	4	22	64-100	ZTGD0404-MG		
QFGD2525R/L 13-90L	25x25	150	39.5	4	13	90-140	ZTGD0404-MG		
QFGD2525R/L 22-90L		150	48.5	4	22	90-140	ZTGD0404-MG		
QFGD2525R/L 13-130L	25x25	150	39.5	4	13	130-230	ZTGD0404-MG		
QFGD2525R/L 22-130L		150	48.5	4	22	130-230	ZTGD0404-MG		
QFHD2525R/L 13-58L	25x25	150	39.5	5	13	58-96	ZTHD0504-MG	M6×20	S5
QFHD2525R/L 22-58L		150	48.5	5	22	58-96	ZTHD0504-MG		
QFHD2525R/L 13-86L	25x25	150	39.5	5	13	86-140	ZTHD0504-MG		
QFHD2525R/L 22-86L		150	48.5	5	22	86-140	ZTHD0504-MG		
QFHD2525R/L 13-130L	25x25	150	39.5	5	13	130-200	ZTHD0504-MG		
QFHD2525R/L 22-130L		150	48.5	5	22	130-200	ZTHD0504-MG		
QFHD2525R/L 13-185L	25x25	150	39.5	5	13	185-400	ZTHD0504-MG		
QFHD2525R/L 22-185L		150	48.5	5	22	185-400	ZTHD0504-MG		
QFHD2525R/L 30-185L	25x25	150	56.5	5	30	185-400	ZTHS0504-MG		
QFKD2525R/L 13-60L		150	39.5	6	13	60-100	ZTKD0608-MG		
QFKD2525R/L 22-60L	25x25	150	48.5	6	22	60-100	ZTKD0608-MG		
QFKD2525R/L 13-88L		150	39.5	6	13	88-180	ZTKD0608-MG		
QFKD2525R/L 22-88L	25x25	150	48.5	6	22	88-180	ZTKD0608-MG		
QFKD2525R/L 13-160L		150	39.5	6	13	160-400	ZTKD0608-MG		
QFKD2525R/L 22-160L	25x25	150	48.5	6	22	160-400	ZTKD0608-MG		
GFKD2525R/L 30-160L	25x25	150	56.5	6	30	160-400	ZTKS0608-MG		

QF□D-RR

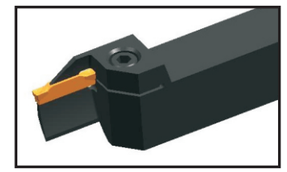


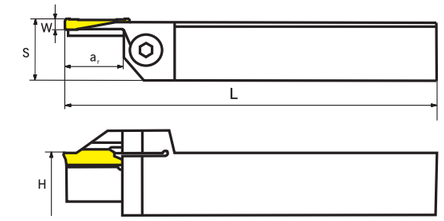


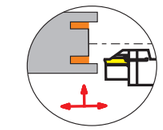


Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable insents	螺钉 Screw	扳 手 Wrench
	HxB	L	S	W	a_r	⌀D)max-Min(			
QFFD2525RR10-48H	25x25	150	26	3	10	48–66	ZTFD0303–MG		
QFFD2525RR17-48H	25x25	150	26	3	17	48–66	ZTFD0303–MG		
QFFD2525RR10-60H	25x25	150	26	3	10	60–80	ZTFD0303–MG		
QFFD2525RR17-60H	25x25	150	26	3	17	60–80	ZTFD0303–MG		
QFFD2525RR10-74H	25x25	150	26	3	10	74–110	ZTFD0303–MG		
QFFD2525RR17-74H	25x25	150	26	3	17	74–110	ZTFD0303–MG		
QFFD2525RR10-100H	25x25	150	26	3	10	100–150	ZTFD0303–MG		
QFFD2525RR7-100H	25x25	150	26	3	17	100–150	ZTFD0303–MG		
QFGD2525RR13-52H	25x25	150	26	4	13	52–72	ZTGD0404–MG		
QFGD2525RR 22-52H	25x25	150	26	4	22	52–72	ZTGD0404–MG		
QFGD2525RR13-64H	25x25	150	26	4	13	64–100	ZTGD0404–MG		
QFGD2525RR 22-64H	25x25	150	26	4	22	64–100	ZTGD0404–MG		
QFGD2525RR13-90H	25x25	150	26	4	13	90–140	ZTGD0404–MG		
QFGD2525RR 22-90H	25x25	150	26	4	22	90–140	ZTGD0404–MG		
QFGD2525RR3-130H	25x25	150	26	4	13	130–230	ZTGD0404–MG		
QFGD2525RR22-130H	25x25	150	26	4	22	130–230	ZTGD0404–MG		
QFHD2525RR13-58H	25x25	150	26	5	13	58–96	ZTHD0504–MG	M6×20	S5
QFHD2525RR 22-58H	25x25	150	26	5	22	58–96	ZTHD0504–MG		
QFHD2525RR 13-86H	25x25	150	26	5	13	86–140	ZTHD0504–MG		
QFHD2525RR 22-86H	25x25	150	26	5	22	86–140	ZTHD0504–MG		
QFHD2525RR 13-130H	25x25	150	26	5	13	130–200	ZTHD0504–MG		
QFHD2525RR 22-130H	25x25	150	26	5	22	130–200	ZTHD0504–MG		
QFHD2525RR 13-185H	25x25	150	26	5	13	185–400	ZTHD0504–MG		
QFHD2525RR 22-185H	25x25	150	26	5	22	185–400	ZTHD0504–MG		
QFKD2525RR 30-185H	25x25	150	26	5	30	185–400	ZTHS0504–MG		
QFKD2525RR 13-60H	25x25	150	26	6	13	60–100	ZTKD0608–MG		
QFKD2525RR22-60H	25x25	150	26	6	22	60–100	ZTKD0608–MG		
QFKD2525RR 13-88H	25x25	150	26	6	13	88–180	ZTKD0608–MG		
QFKD2525RR 22-88H	25x25	150	26	6	22	88–180	ZTKD0608–MG		
QFKD2525RR 13-160H	25x25	150	26	6	13	160–400	ZTKD0608–MG		
QFKD2525RR 22-160H	25x25	150	26	6	22	160–400	ZTKD0608–MG		
QFKD2525RR 30-160H	25x25	150	26	6	30	160–400	ZTKS0608–MG		

QF□D-LL

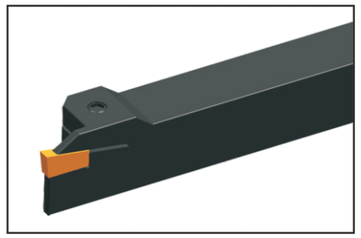


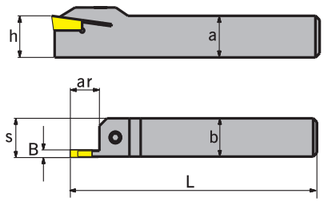


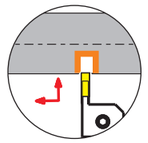


Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable insents	螺钉 Screw	扳 手 Wrench
	HxB	L	S	W	a_r	⌀D)max-Min(			
H10-48LL2525QFFD	25x25	150	26	3	10	48–66	ZTFD0303–MG		
QFFD2525LL17-48H						48–66	ZTFD0303–MG		
QFFD2525LL10-60H	25x25	150	26	3	10	60–80	ZTFD0303–MG		
QFFDH17-60LL2525						60–80	ZTFD0303–MG		
QFFD2525LL10-74H	25x25	150	26	3	10	74–110	ZTFD0303–MG		
QFFDH17-74LL2525						74–110	ZTFD0303–MG		
QFFD2525LL10-100H	25x25	150	26	3	10	100–150	ZTFD0303–MG		
QFFDH17-100LL2525						100–150	ZTFD0303–MG		
QFGD2525LL13-52H	25x25	150	26	4	13	52–72	ZTGD0404–MG		
QFGDH22-52 L 2525						52–72	ZTGD0404–MG		
QFGD2525LL13-64H	25x25	150	26	4	13	64–100	ZTGD0404–MG		
QFGDLL2525 H22-64						64–100	ZTGD0404–MG		
QFGD2525LL13-90H	25x25	150	26	4	13	90–140	ZTGD0404–MG		
QFGDLL2525 H22-90						90–140	ZTGD0404–MG		
QFGD2525LL13-130H	25x25	150	26	4	13	130–230	ZTGD0404–MG		
QFGDH22-13 LL 2525						130–230	ZTGD0404–MG		
QFHD2525LL 13-58H	25x25	150	26	5	13	58–96	ZTHD0504–MG	M6×20	S5
QFHDLL2525 H22-58						58–96	ZTHD0504–MG		
QFHD2525LL 13-86H	25x25	150	26	5	13	86–140	ZTHD0504–MG		
QFHDLL2525 H22-86						86–140	ZTHD0504–MG		
QFHD2525LL 13-130H	25x25	150	26	5	13	130–200	ZTHD0504–MG		
QFHDH22-13 LL 2525						130–200	ZTHD0504–MG		
QFHD2525LL 13-185H	25x25	150	26	5	13	185–400	ZTHD0504–MG		
QFHDLL2525 H22-185						185–400	ZTHD0504–MG		
QFKDH30-18 LL 2525	25x25	150	26	5	30	185–400	ZTHS0504–MG		
QFKD2525LL 13-60H						60–100	ZTKD0608–MG		
QFKDLL2525 H22-60	25x25	150	26	6	22	60–100	ZTKD0608–MG		
QFKD2525LL 13-88H						88–180	ZTKD0608–MG		
QFKDLL2525 H22-88	25x25	150	26	6	22	88–180	ZTKD0608–MG		
QFKD2525LL 13-160H						160–400	ZTKD0608–MG		
QFKDLL2525 H22-160	25x25	150	26	6	22	160–400	ZTKD0608–MG		
QFKDLL2525 H30-160						160–400	ZTKS0608–MG		

ZQ



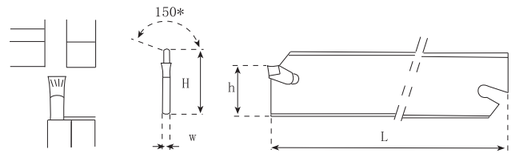




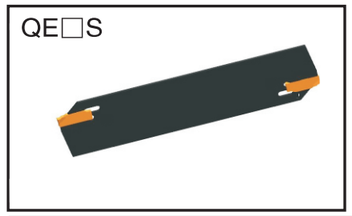
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
		Stock 库存	h	b	L	S	B	$a_{p\,max}$			
ZQ	1616R03		16	16	100	16.4	3	16	ZQMX3N11–IE	M5x17	S4
	1616R04		16	16	100	16.4	4	18	ZQMX4N11–IE		
	2020R03	●	20	20	125	20.4	3	20	ZQMX3N11–IE	M6x20	S5
	2020R04	●	20	20	125	20.4	4	20	ZQMX4N11–IE		
	2525R03	●	25	25	150	25.4	3	20	ZQMX3N11–IE		
	2525R04	●	25	25	150	25.4	4	20	ZQMX4N11–IE		
	2525R05	●	25	25	150	25.4	5	25	ZQMX5N11–IE		
	2525R06	●	25	25	150	25.7	6	32	ZQMX6N11–IE		
	3225R03	●	32	25	170	25.4	3	25	ZQMX3N11–IE	M6x22	S5
	3225R04	●	32	25	170	25.4	4	25	ZQMX4N11–IE		
	3225R05	●	32	25	170	25.4	5	25	ZQMX5N11–IE		
	3225R06	●	32	25	170	25.7	6	35	ZQMX6N11–IE		
ZQ	1616L03		16	16	100	16.4	3	16	ZQMX3N11–IE	M5x17	S4
	1616L04		16	16	100	16.4	4	16	ZQMX4N11–IE		
	2020L03	●	20	20	125	20.4	3	20	ZQMX3N11–IE	M6x20	S5
	2020L04	●	20	20	125	20.4	4	20	ZQMX4N11–IE		
	2525L03	●	25	25	150	25.4	3	20	ZQMX3N11–IE		
	2525L04	●	25	25	150	25.4	4	20	ZQMX4N11–IE		
	2525L05	●	25	25	150	25.4	5	25	ZQMX5N11–IE		
	2525L06	○	25	25	150	25.7	6	32	ZQMX6N11–IE		
	3225L03	○	32	25	170	25.4	3	25	ZQMX3N11–IE	M6x22	S5
	3225L04	○	32	25	170	25.4	4	25	ZQMX4N11–IE		
	3225L05	○	32	25	170	25.4	5	25	ZQMX5N11–IE		
	3225L06	○	32	25	170	25.7	6	32	ZQMX6N11–IE		

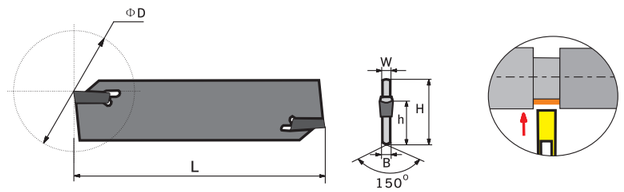
● 库存　○ 准库存　其余定货

外圆切断的刀板 External Parting Blade



参考注释	刀杆形状		适用条件 切断				适用刀片
型号		库存	H	W	L	h	
SPB	326–S	●	26	2.4	110	21	ZQMX3N11–1E
	426–S	●	26	3.2	110	21	ZQMX4N11–1E
	526–S	●	26	4.0	110	21	ZQMX5N11–1E
	626–S		26	5.2	110	21	ZQMX6N11–1E
	332–S	●	32	2.4	150	25	ZQMX3N11–1E
	432–S	●	32	3.2	150	25	ZQMX4N11–1E
	532–S	●	32	4.0	150	25	ZQMX5N11–1E
	632–S	●	32	5.2	150	25	ZQMX6N11–1E

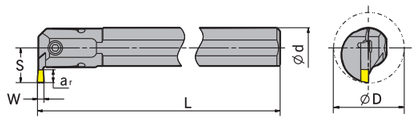




Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片
	Stock 库存 R	Stock 库存 L	L	H	h	B	W	ΦD_{max}	
QEES26N	●	●	110	26	19	2	2.5	60	ZPES0202–MG
QEFS26N	●	●	110	26	19	2.4	3	60	ZPFS0302–MG
QEGS26N	●	●	110	26	19	3.2	4	70	ZPGS0402–MG
QEHS26N	●	●	110	26	19	4	5	70	ZPHS0502–MG
QEGS26N	●	●	110	26	19	5	6	70	ZPKS0602–MG
QEES32N	●	●	150	32	24.6	2	2.5	100	ZPES0202–MG
QEFS32N	●	●	150	32	24.6	2.4	3	100	ZPFS0302–MG
QEGS32N	●	●	150	32	24.6	3.2	4	120	ZPGS0402–MG
QEHS32N			150	32	24.6	4	5	120	ZPHS0502–MG
QEGS32N			150	32	24.6	5	6	120	ZPKS0602–MG

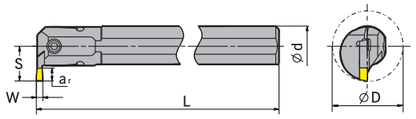
● 库存　○ 准库存　其余定货

内圆切槽及车削刀具 Internal Grooving and Turning Tools



Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable insents	螺钉 Screw	扳 手 Wrench
	Ød	L	S	W	最大切深 $a_r$max	ØD（最小加工直径）			
C20Q-QEDR/L 05-27	20	180	15.2	2.5	5	27	ZTED*****-**	M4×14	S3
C25R-QEDR/L 07-33	25	200	20.3	2.5	7	33	ZRED*****-**	M5×17	S4
C32S-QEDR/L 09-42	32	250	25.3	2.5	9	42			
C20Q-QFDR/L 05-27	20	180	15.2	3	5	27	ZTFD****-**	M4×14	S3
C25R-QFDR/L 07-33	25	200	20.3	3	7	33	ZRFD****-**	M5×17	S4
C32S-QFDR/L 09-42	32	250	25.3	3	9	42			
C25R-QGDR/L 08-35	25	200	21.5	4	8	35	ZTGD****-**	M5×17	S4
C32S-QGDR/L 11-44	32	250	27.5	4	11	44	ZRGD****-**	M6×20	S5
C40T-QGDR/L 13-54	40	300	33.5	4	13	54			
C25R-QHDR/L 08-35	25	200	21.5	5	8	35	ZTHD****-**	M5×17	S4
C32S-QHDR/L 11-44	32	250	27.5	5	11	44	ZRHD****-**	M6×20	S5
C40T-QHDR/L 13-54	40	300	33.5	5	13	54			
C25R-QKDR/L 08-35	25	200	21.5	6	8	35	ZTKD****-**	M5×17	S4
C32S-QKDR/L 11-44	32	250	27.5	6	11	44	ZRKD****-**	M6×20	S5
C40T-QKDR/L 13-54	40	300	33.5	6	13	54			

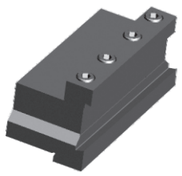
内圆切槽及车削刀具 Internal Grooving and Turning Tools

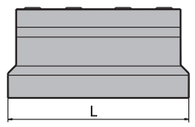


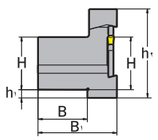
Type 型号		基本尺寸 Dimension(mm)					刀片 Insents	螺钉 Screw	扳 手 Wrench
		Ød	L	S	W	最大切深 $a_r$max			
MGIVR/L	2016-1.5	16	180	11.3	1.5	3	MGMN150-M	M4×14	S3
	2520-1.5	20	180	13.1	1.5	4	MGMN150-M	M5×17	S4
	2925-1.5	25	200	16.2	1.5	4	MGMN150-M	M6×20	S5
	2016-2	16	180	12.4	2	3	MGMN200-M	M4×14	S3
	2520-2	20	180	14	2	5	MGMN200-M	M5×17	S4
	2925-2	25	200	17.2	2	5	MGMN200-M	M6×20	S5
	2016-2.5	16	180	12.5	2.5	6	MGMN250-M	M4×14	S3
	2520-2.5	20	180	15.1	2.5	6	MGMN250-M	M5×17	S4
	2925-2.5	25	200	18.2	2.5	6	MGMN250-M	M6×20	S5
	2520-3	20	180	15.6	3	6	MGMN300-M	M5×17	S4
	3125-3	25	200	18.9	3	6	MGMN300-M	M6×20	S5
	3732-3	32	250	21.5	3	6	MGMN300-M	M5×17	S4
	2520-4	20	180	15.6	4	6	MGMN400-M	M6×20	S5
	3125-4	25	200	18.9	4	6	MGMN400-M		
	3732-4	32	250	21.5	4	6	MGMN400-M		
	3125-5	25	200	19.1	5	8	MGMN500-M		
	3732-5	32	250	21.5	5	8	MGMN500-M		
	3125-6	25	200	19.4	6	8	MGMN600-M		
	3732-6	32	250	21.5	6	8	MGMN600-M		
	3732-8	32	250	23.2	8	10	MGMN800-M		
	3540-8	40	300	27.2	8	10	MGMN800-M		
	3125-6A	25	200	19.4	6	8	MGMN600-M		
	3732-6A	32	250	21.5	6	8	MGMN600-M		
	3732-8A	32	250	23.4	8	10	MGMN800-M		
	4540-8A	40	300	27.2	8	10	MGMN800-M		

★ 可安装切断、切槽、车削、仿形刀片。(配套韩国克洛依刀片)
Parting, grooving, turning, profiling inserts are adaptable to the tools。

用于外圆切断刀板的刀座 Parting Blade Holders







Type 型号	基本尺寸 Dimension(mm)						上压板 clamp	螺钉 Screw	扳 手 Wrench
	L	H	h1	h2	B	B1			
PHS2026	86	20	10	46.6	19	38	PHS26	M6×20	S5
PHS2526	86	25	5	46.6	23	42	PHS26		
PHS3226	86	30	3	51.6	30	48	PHS26		
PHS2032	110	20	13	50	19	38	PHS32		
PHS2532	110	25	8	50	23	42	PHS32		
PHS3232	110	32	5	54	30	48	PHS32		

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